

Barudan

HIGH SPEED AUTOMATIC EMBROIDERY MACHINE

MODEL

BEMRHE-YN
BEMSHE-YN

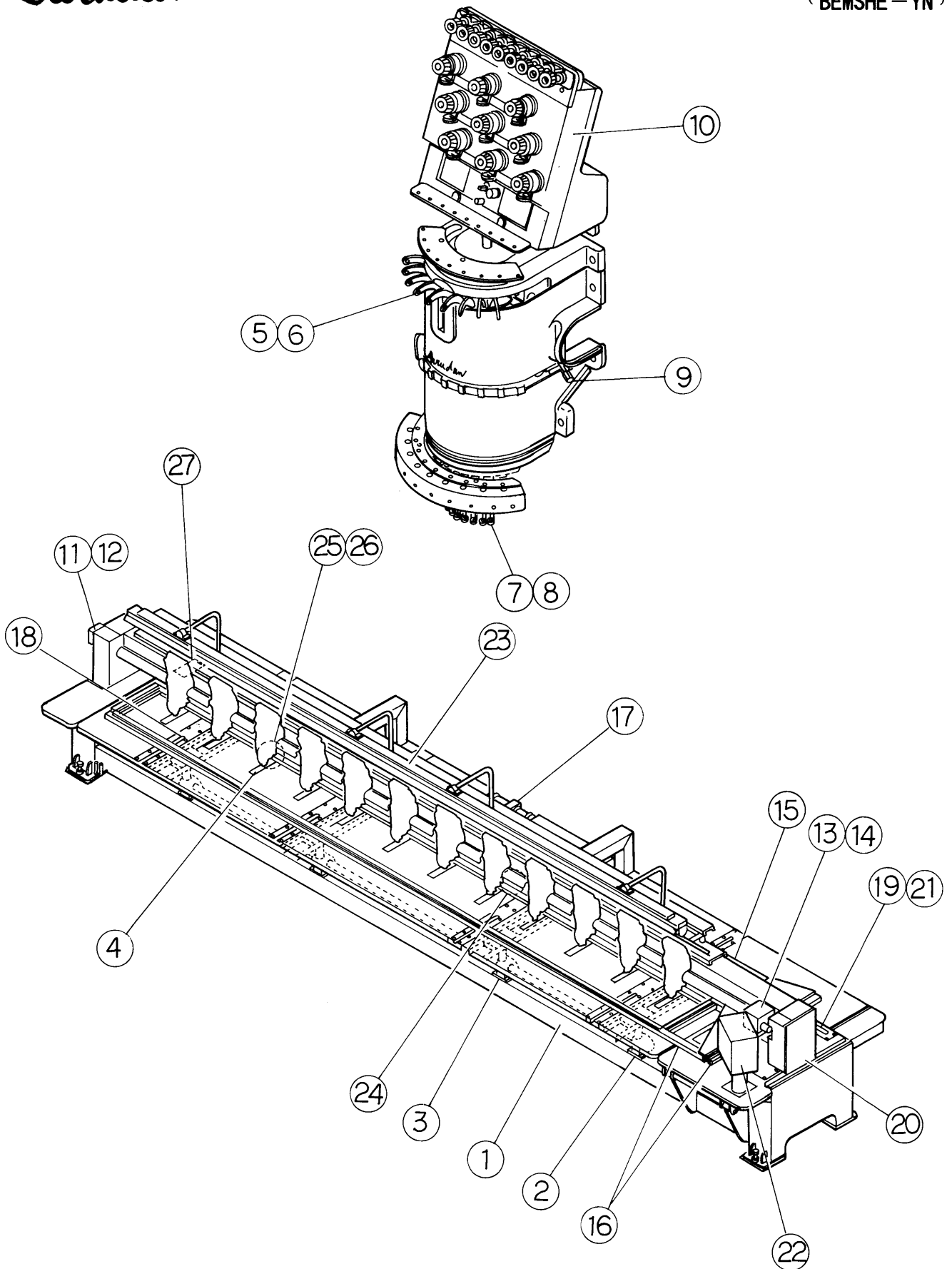
PARTS LIST

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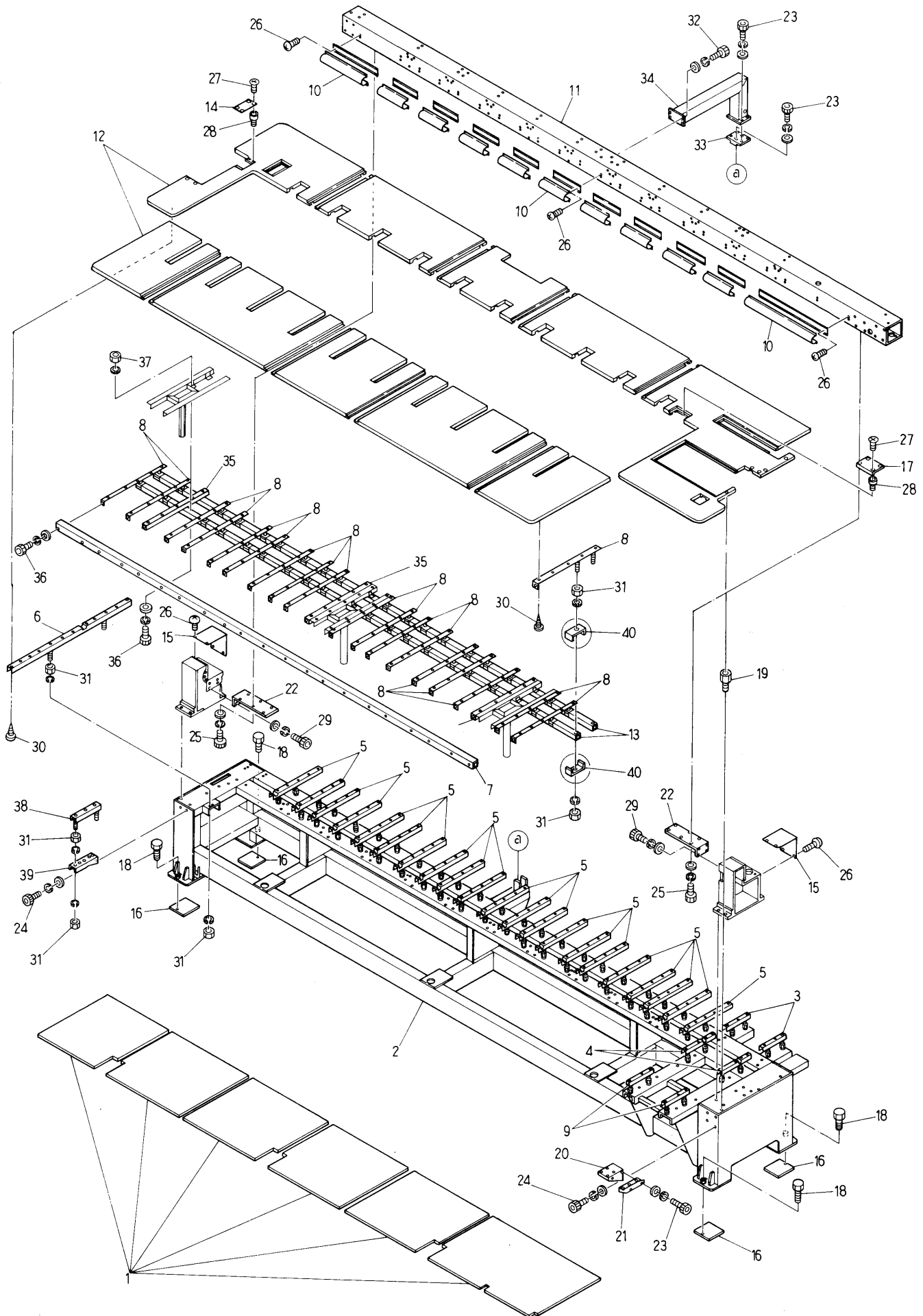
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Machine layout (BEMRHE-YN
BEMSHE-YN)



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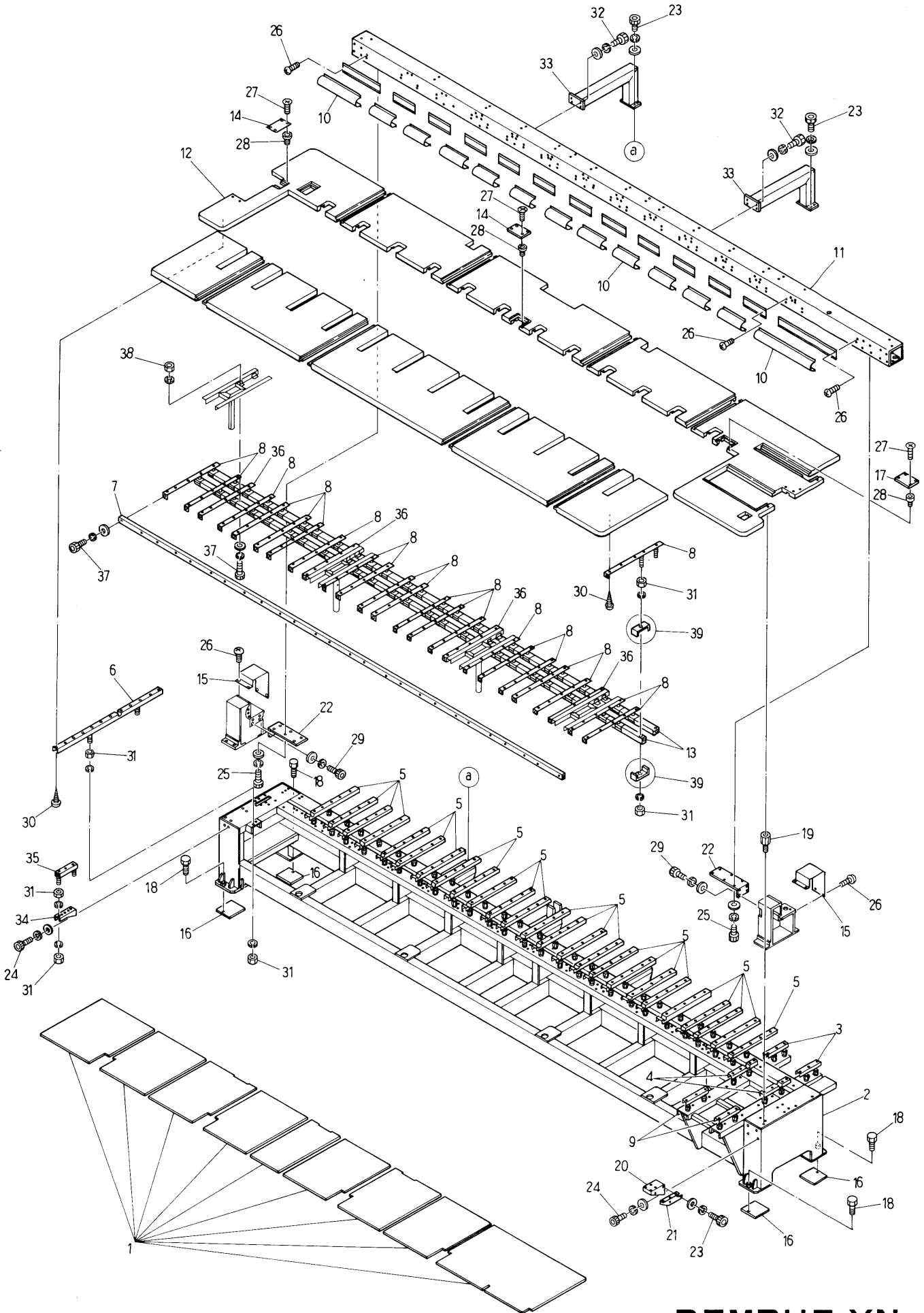
MODEL **BEMRHE-YN**
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① Table · Frame a' ssy (BEMSHE-YN-10)

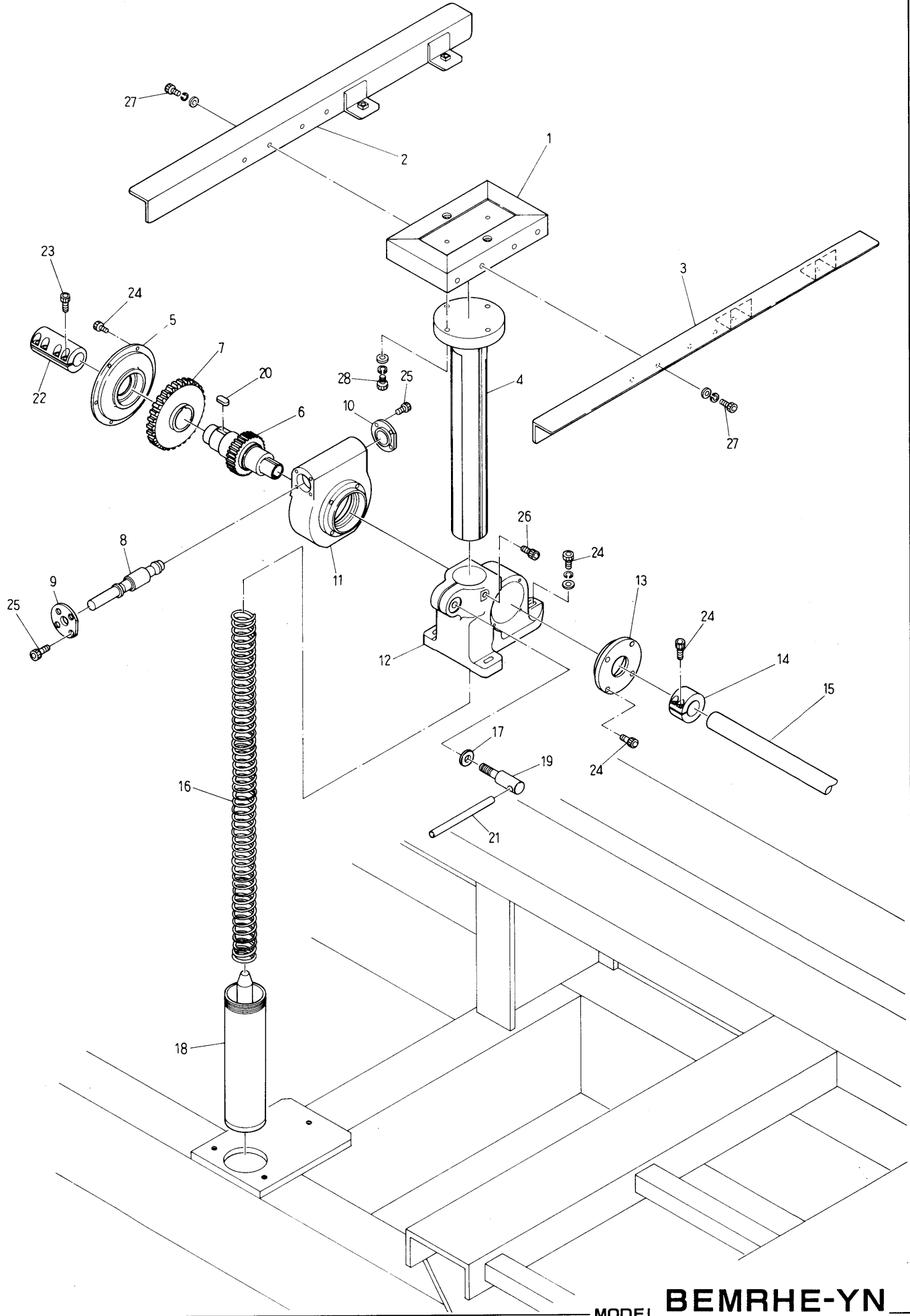
ITEM	LIST No.	DESCRIPTION	Q'TY	REMARK
1	1KHS1052052045H	Shelf board (BEMSHE-YS-10, 450×520/520)	1	
2	1AHS1052052045H	Frame (BEMSHE-YS-10, 450×520/520)	1	
3	HS140170	Table support (300L)	2	
4	HS140140	Table support (380L)	2	
5	HS140160	Table support (605L)	2	1
6	HS140150	Table support (1500L)	1	
7	HS140680	Table support (Front) (BEMSHE-YS-10, 450×520/520)	1	
8	HS140290	Table support [1] R	1	9
9	HS140010	Table support (310L)	2	
10	1SHS10520520K	Upper shaft cover set (MSHE-10, P520/520)	1	
11	1EHS1052052045H	Bridge (BEMSHE-YS-10, 450×520/520)	1	
12	1BHS1052052045H	Table (BEMSHE-YS-10, 450×520/520)	1	
13	HS140690	Table support (Rear) (BEMSHE-YS-10, 450×520/520)	2	
14	HP321110	Lower shaft connecting coupling cover	1	
15	HB310180	Bridge cover	2	
16	HP120030	Base plate (200×200×t1)	4	
17	HS510000	Position corder cover (BEMSHE)	1	
18		Hex, bolt M20×65		
19	HP140170	Table support bolt	3	
20	HP512320	Controller fixing stay	1	
21	HP14013045	Table support R (Front) (360L) (MSHE)	1	
22	HP130020	Bridge support	2	
23		Hex, socket bolt M8×20		
24		Hex, socket bolt M8×30		
25		Hex, socket bolt M10×40		
26		Truss screw M5×10		
27		Flush screw M4×8		
28		Nut (C) M4		
29		Hex, socket bolt M10×30		
30		Flush wood screw 5.1×25		
31		Hex, nut 3/8		
32		Hex, socket bolt M8×25		
33	HB130040	Bridge support base (Center)	1	
34	HB13001180	Bridge support (Center) for H stroke 800	1	
35	HS140540	Table support [1] L	3	
36		Hex, socket bolt M8×70		
37		Hex, nut M8		
38	HP140111	Table support (310L)	1	
39	HP140120	Table support bracket	1	
40	HS140560	Table support fixing bracket	8	8



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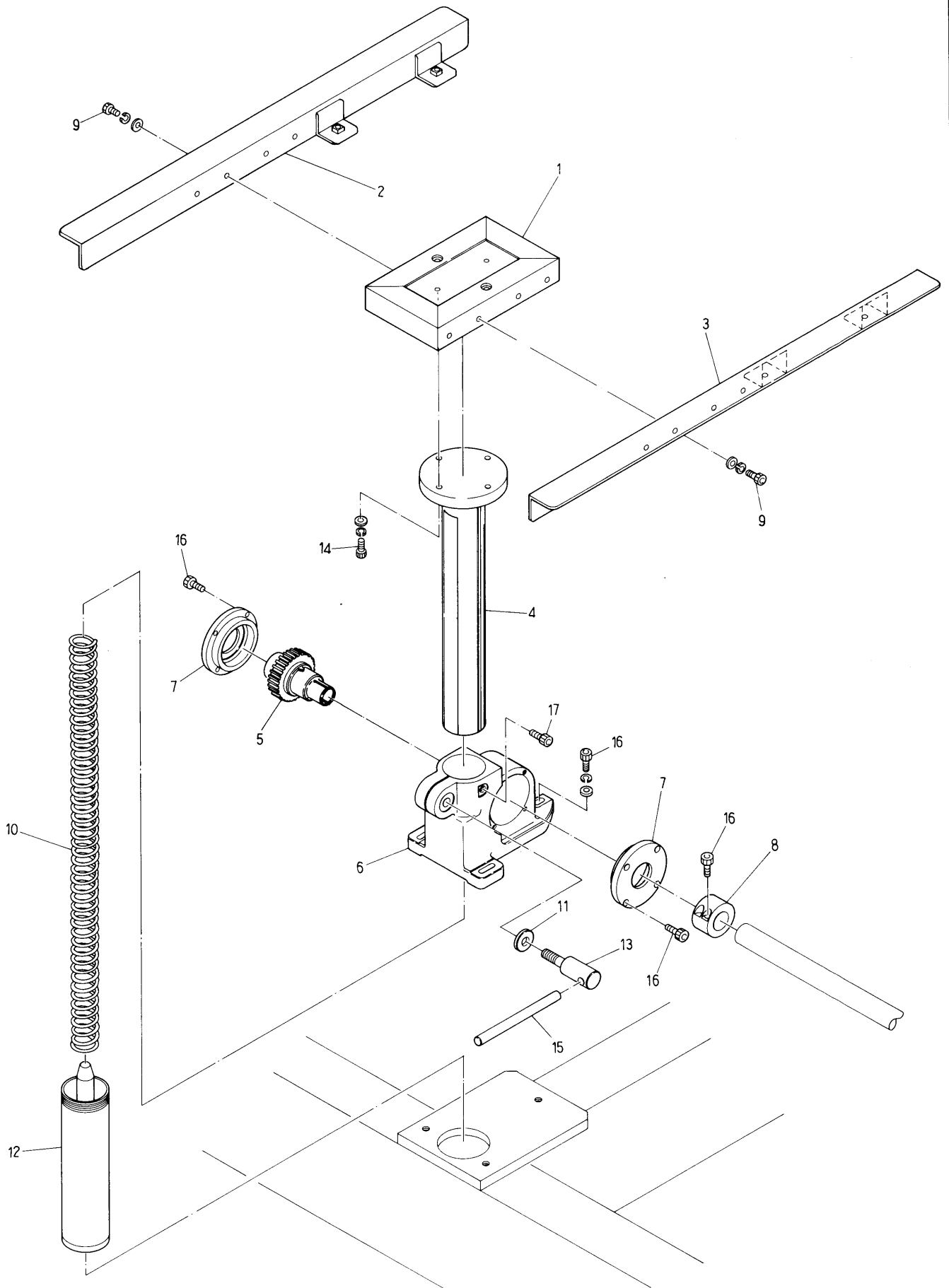
② Table lifter mechanism I (Master machine)



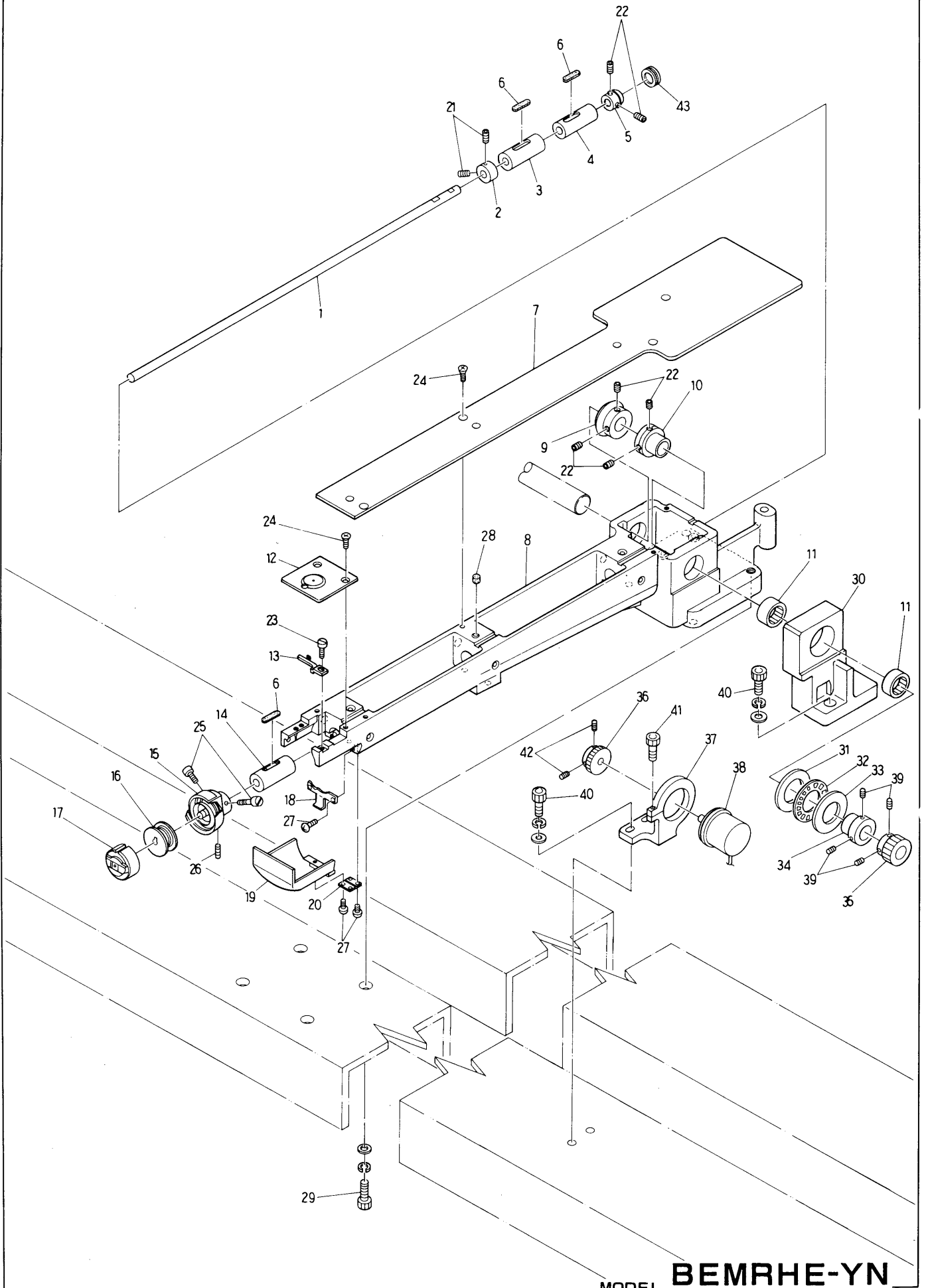
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③ Table lifter mechanism II (Sub machine)



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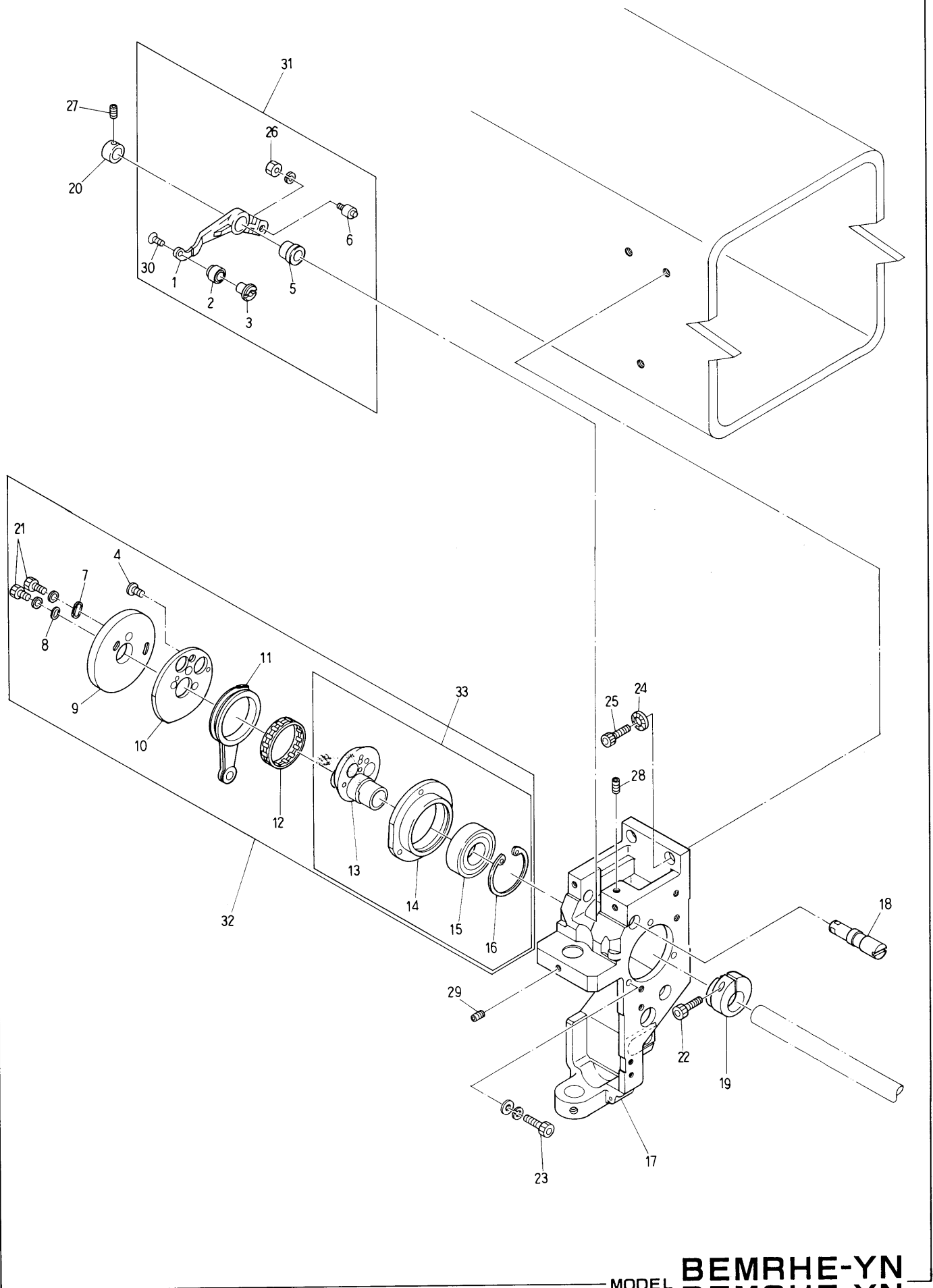
④ Bed a' ssy

(H=Head Q' TY)

ITEM	LIST No	DESCRIPTION	Q' TY	REMARK
1	HS 2 1 0 0 2 0	Lower shaft	H×1	
2	HP 2 2 0 6 8 0	Lower shaft collar	H×1	
3	KF 2 2 0 2 3 0	Lower shaft metal (Front)	H×1	
4	KF 2 2 0 2 2 0	Lower shaft metal (Rear)	H×1	
5	HP 2 2 0 7 1 2	Lowcr shaft gear (S)	H×1	
6	KL 2 2 0 1 4 0	Oil felt C (5×25×20)	H×3	
7	HS 2 1 0 0 4 0	Bed cover	H×1	
8	HS 2 1 0 0 1 1	Barrel bed	H×1	
9	HP 3 2 1 0 8 2	Lower connecting gear (L)	H×1	
10	HP 3 2 1 0 9 0	Lower shaft collar	H×1	
11	A 9 0 1 1 1 1 1	Needle bearing (TLA-2012Z)	H×2	
12	MA 2 5 0 1 3 1	Throat plate	H×1	
13	KC 2 2 0 6 5 0	Rotating hook bobbin case holder position bracket	H×1	
14	KF 2 2 0 2 4 0	Verlical shaft metal (Upper)	H×1	
15	HB 2 2 0 0 1 0	Rotating hook HSM-A(M2QTS)	H×1	
16	KF 2 2 0 4 2 1	Bobbin HSM(DBM)	H×1	
17	KF 2 2 0 3 0 2	Bobbin case BC-DBM (Z2)-NBL5	H×1	
18	KC 2 5 0 4 8 2	Barrel bed cover push spring	H×1	
19	HS 2 1 0 0 3 0	Barrel bed cover	H×1	
20	A 9 0 1 2 0 2 7	Butterfly nut (TH-TM-72)	H×1	
21		Hex, socket bolt M4×5		
22		Hex, socket bolt M5×6		
23	A 9 0 1 2 0 0 7	Screw (SM11/64 40×10) Cylinder	H×1	
24	KF 2 5 0 9 0 0	Throat set screw (SM11/64 40×7)	H×6	
25		Screw (SM11/64 40×5)		
26		Screw (SM11/64 40×4)		
27		Pan screw M3×6		
28	KL 2 2 0 1 2 0	Oil felt A	H×3	
29		Hex, socket bolt M8×25		
30	HB 3 2 0 0 3 0	Rotating hook shaft connecting bearing housing(middle)	1	
31	A 9 0 1 0 1 0 1	Thrust bearing (WS81104)	1	
32	A 9 0 1 0 1 0 0	Thrust bearing (AXK1104)	1	
33	A 9 0 1 0 1 0 2	Thrust bearing (GS81104)	1	
34	HH 4 8 1 9 7 0	Pulse motor connecting shaft collar	1	
35	HP 3 2 1 7 1 0	Encoder drivlng gear No.1	1	
36	HP 3 2 1 7 2 0	Encoder drivlng gear No.2	1	
37	HP 3 3 1 9 2 2	Encoder support	1	
38	KN 5 1 1 0 2 0	Position corder (for machine 051)	1	
39		Hex, socket set screw M5×6		
40		Hex, socket bolt M5×18		
41		Hex, socket set screw M4×18		
42		Hex, socket set screw M4×8		
43	A 9 0 1 4 0 5 9	Grommet MG (MG-1)	H×1	

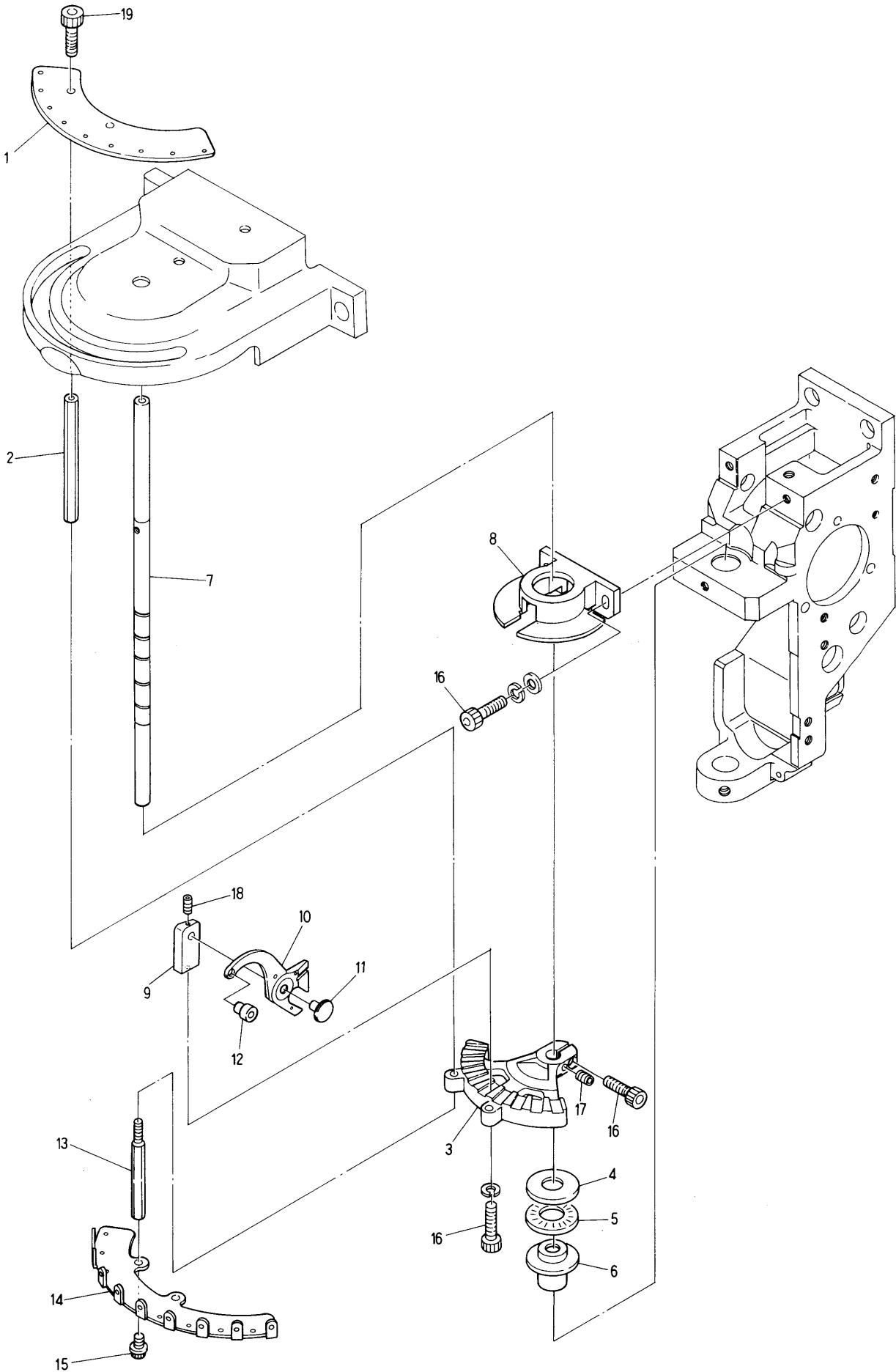
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⑤ Take up lever a'ssy I



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⑥ Take up lever a'ssy II



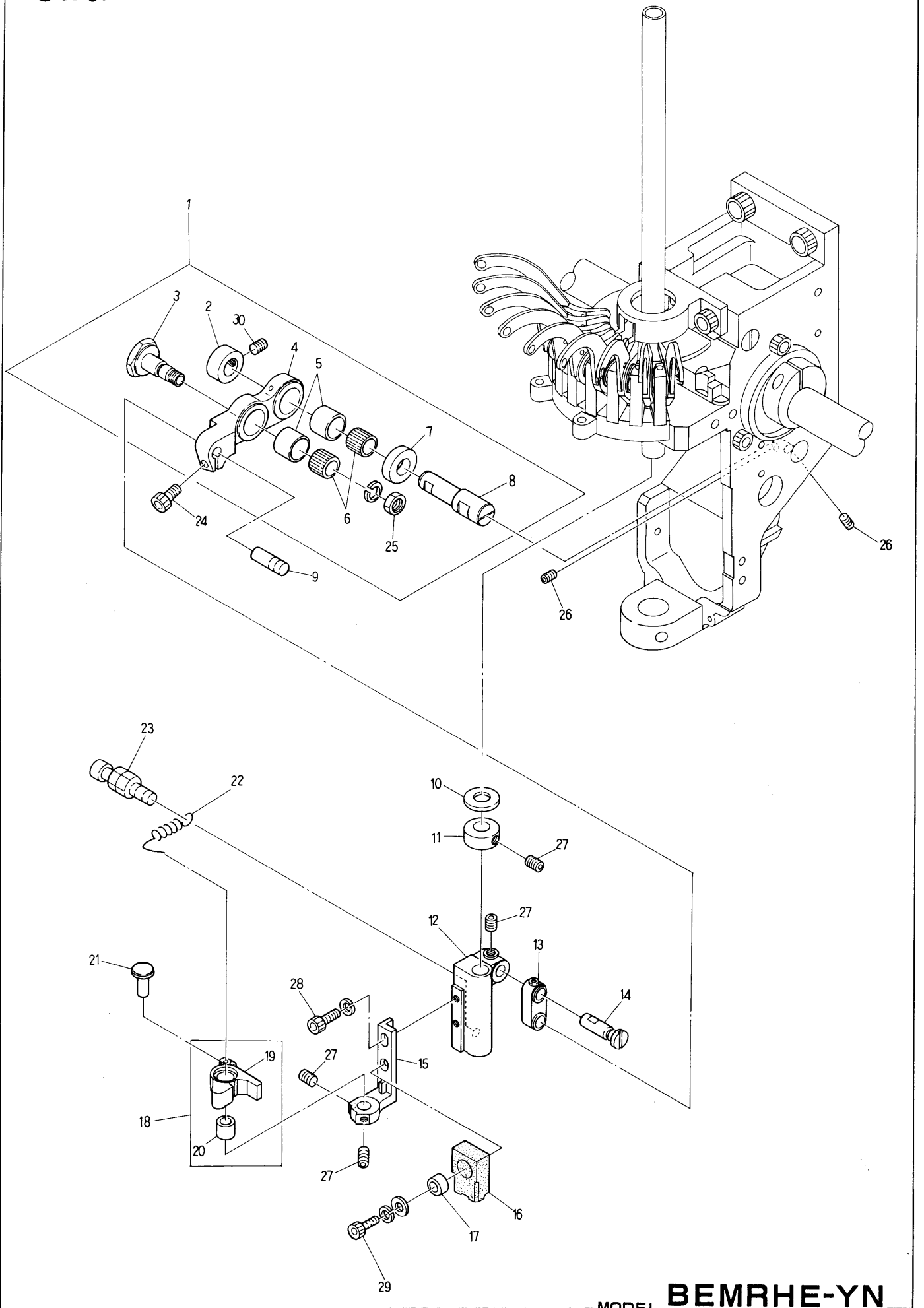
⑦ Needle bar a'ssy I

(H=Head Q'TY)

ITEM	LIST No	DESCRIPTION	Q'TY	REMARK
1		Turret plate a'ssy	H×1	
2	HT230130	Needle bar cap	H×9	
3	HB230190	Lock lever shaft	H×1	
4	KF230640	Lock connecting bar clamp	H×1	
5	KC330410	Lock connecting rod L=2000	3	
6	A9012053	Hex, socket set screw M6×0.7×8	H×2	
7	HT230190	Needle bar a'ssy	H×9	
8	HT230250	Needle bar spring (Upper)	H×9	
9	HT230141	Pressure foot	H×9	
10	KF230910	O-Ring (Large)	H×9	
11	HT230120	Washer 2.4	H×9	
12	KF230230	Needle clamp	H×9	
13	KF230250	Needle (DBK5-11)	H×9	
14	KF230240	Needle clamp screw (SM9/64)	H×9	
15	HT230000	Turret plate	H×1	
16	HT230110	Turret plate oil pad	H×1	
17	A9014055	O-Ring (1AS-7)	H×18	
18	HT230061	Needle bar spring (Lower)	H×9	
19	A9012291	Parallel pin φ5H7×14L	H×1	
20	HB230170	Driving shaft fixing plate	H×1	
21	A9011023	Thrust bearing outer (GS1528)	H×2	
22	A9011021	Thrust bearing (NTB-1528)	H×2	
23	A9011022	Thrust washer (AS-1528)	H×1	
24	HB230140	Driving shaft lower metal	H×1	
25	HT230180	Turret plate joint pin	H×1	
26		Hex, socket set screw M4×4		
27		Hex, socket button bolt M4×5		
28	KF330381	Lock bar hand grip	4	
29	HB230180	Lock lever bracket	H×1	
30	KL230280	Lock lever (With roller)	H×1	
31	KF230661	Lock lever spring	H×1	
32	KF230670	Lock lever spring pin	H×1	
33		Hex, socket bolt M8×18		
34		Hex, socket set screw M6×5		
35		Hex, socket set screw M4×6		
36		Hex, socket set screw M5×5		
37		Hex, nut M4 (II)		
38		Hex, socket bolt M3×8		
39		Hex, socket bolt M3×12 (With adhesion)	H×1	
40		Hex, socket bolt M4×12 (With adhesion)	H×1	
41	HT230151	Needle bar guide	H×1	
42	HT230041	Needle bar	H×1	
43	HT230051	Cloth winder stop latch set clamp	H×1	
44		Hex, socket set screw M4×4	H×9	

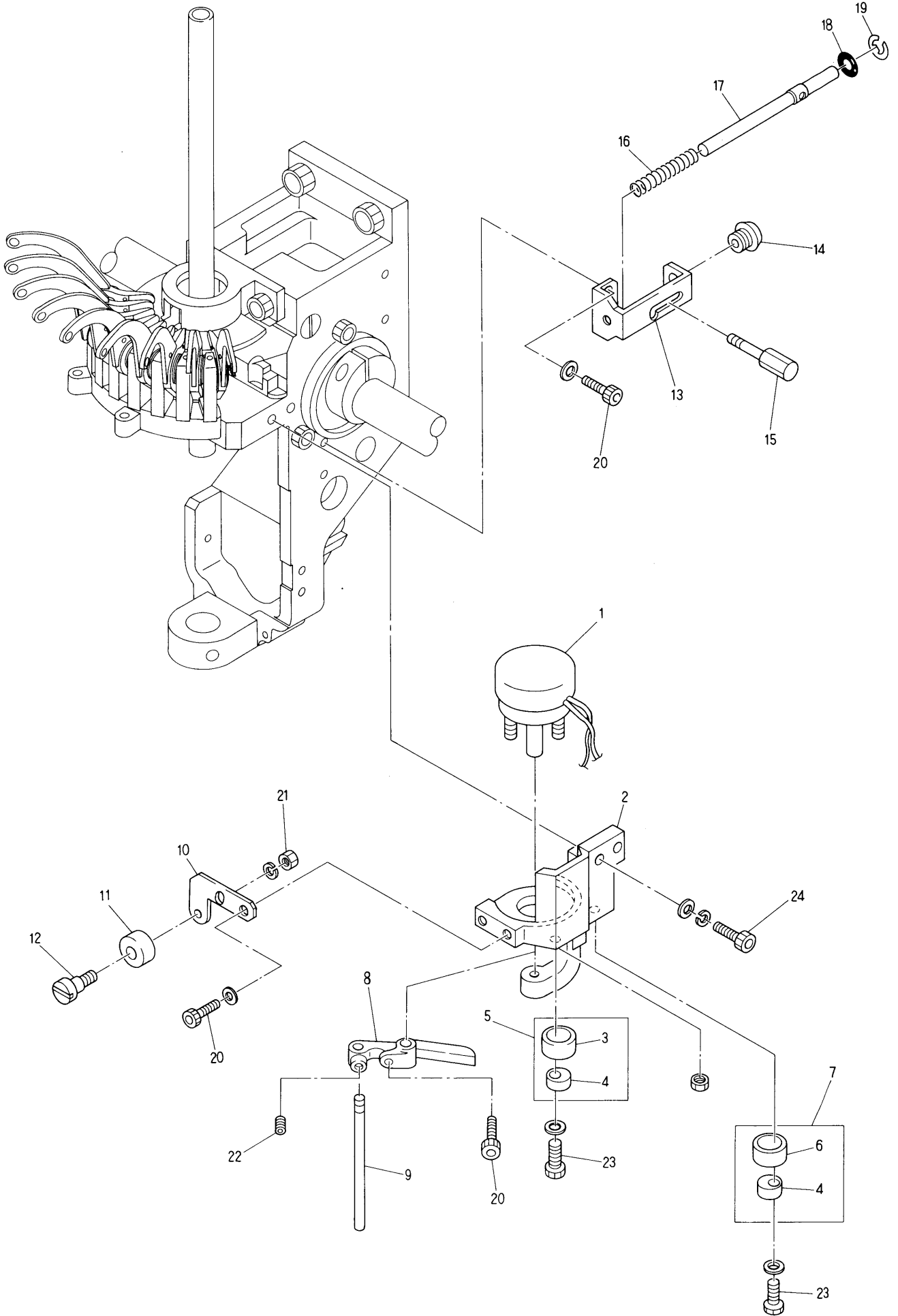
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⑧ Needle bar a'ssy II



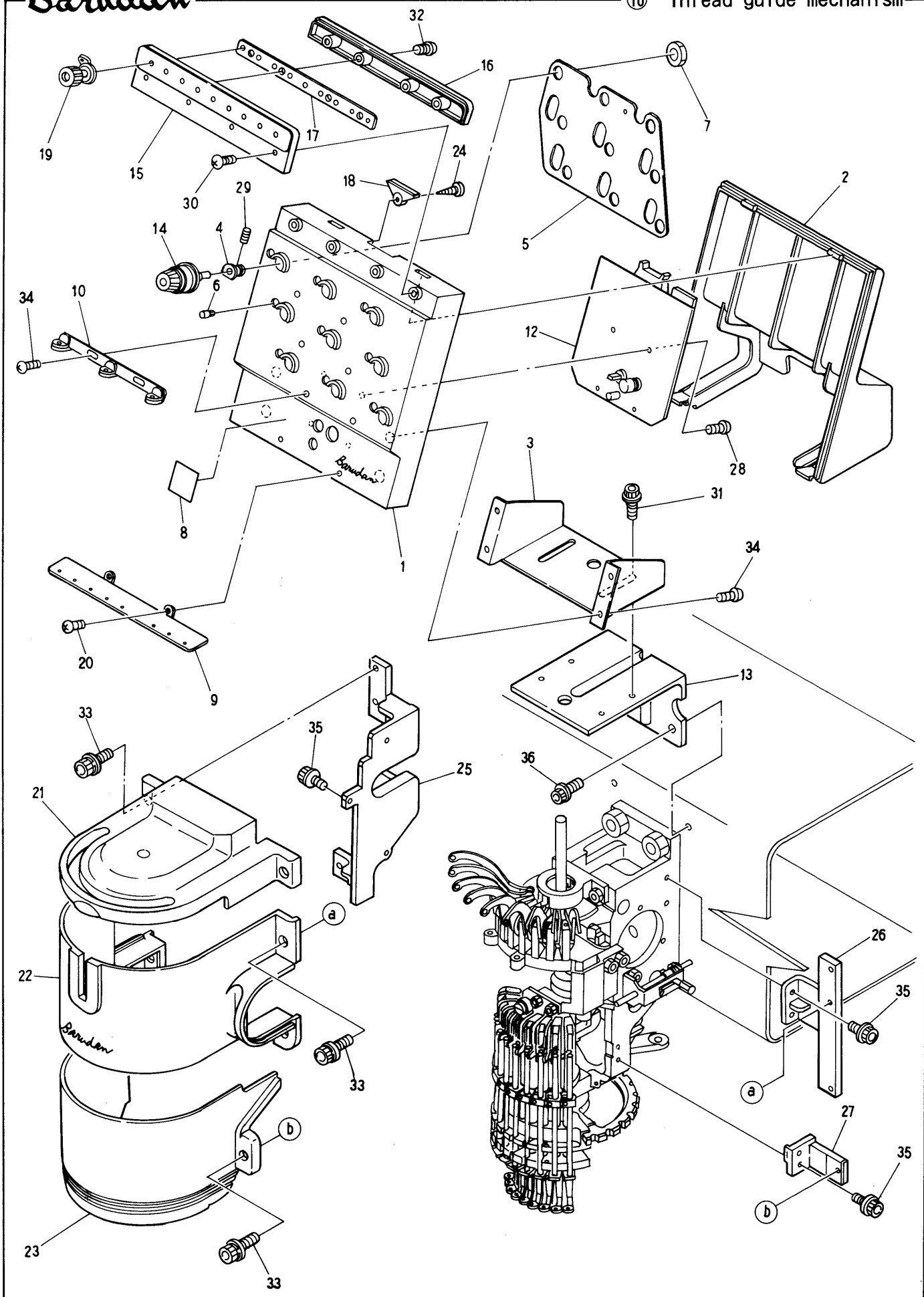
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⑨ Jump a' ssy

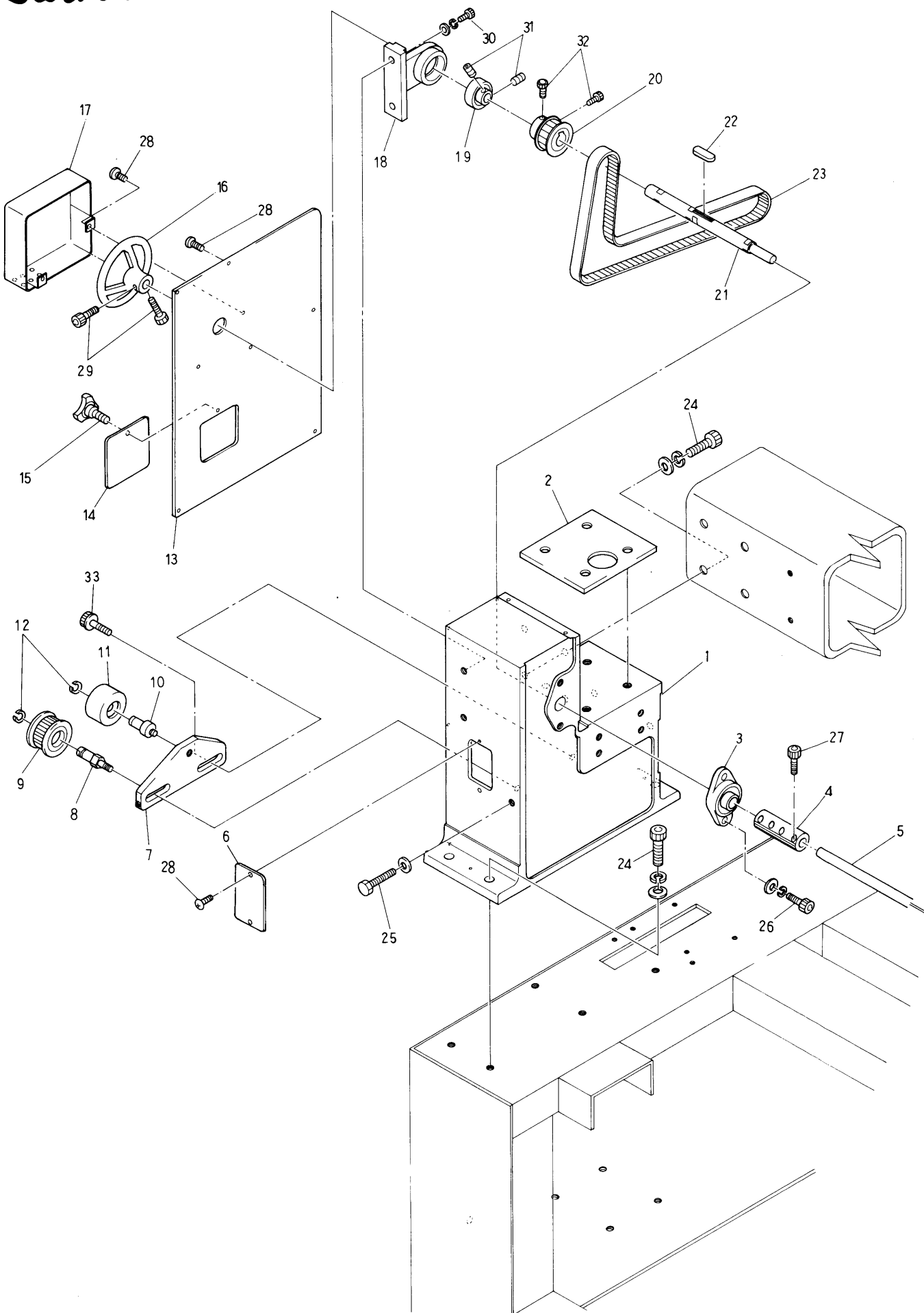


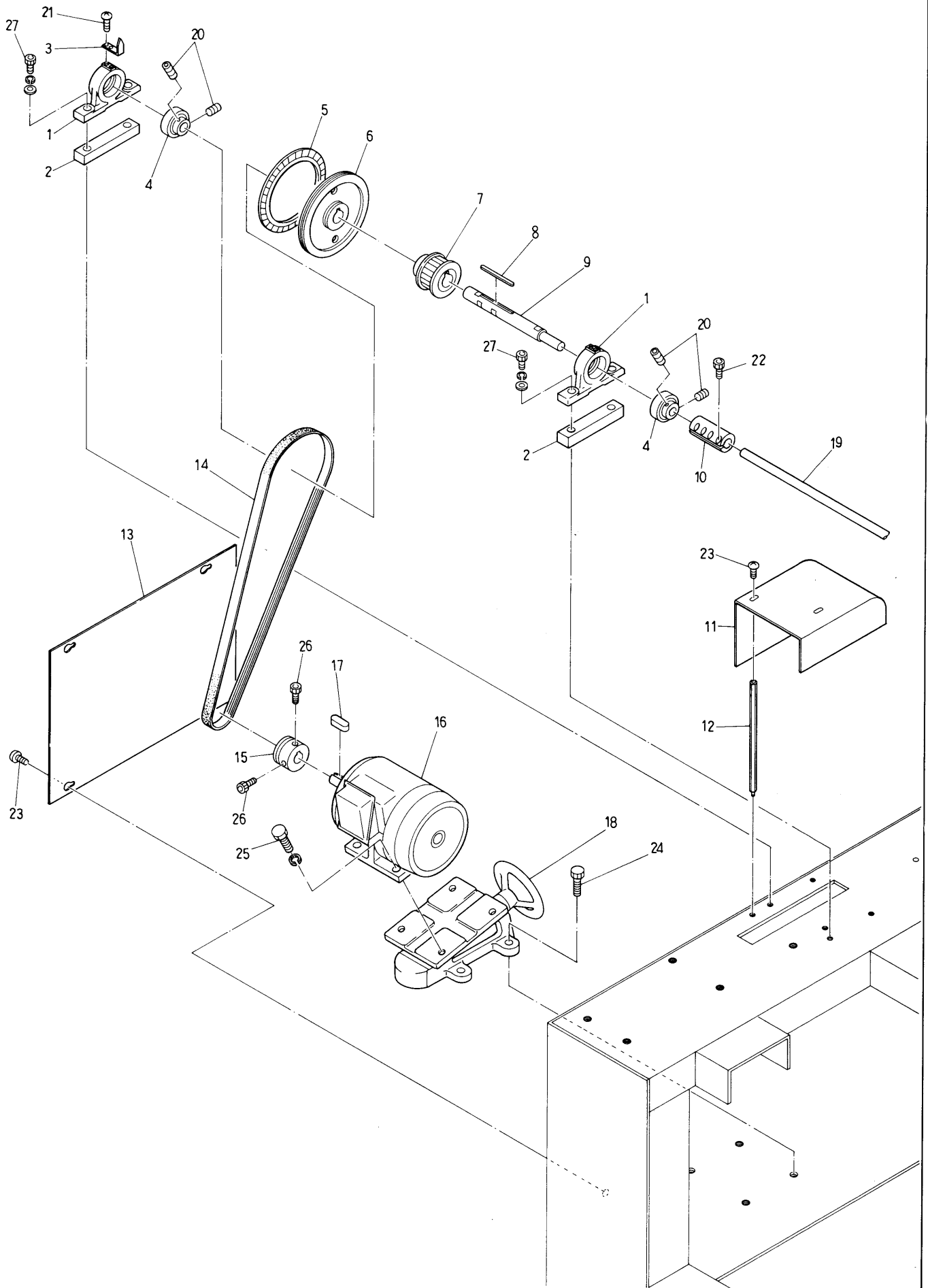
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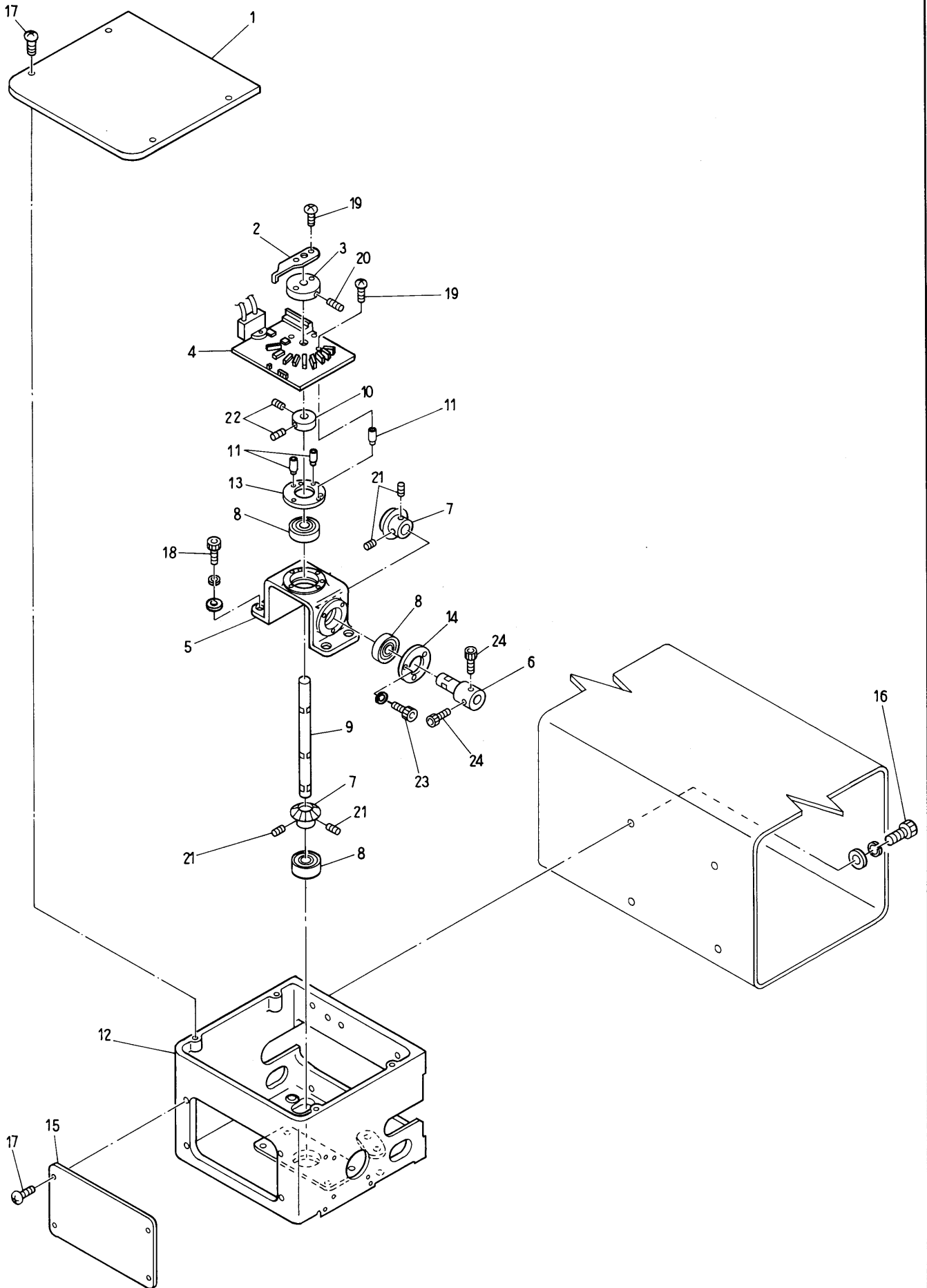
⑩ Thread guide mechanism

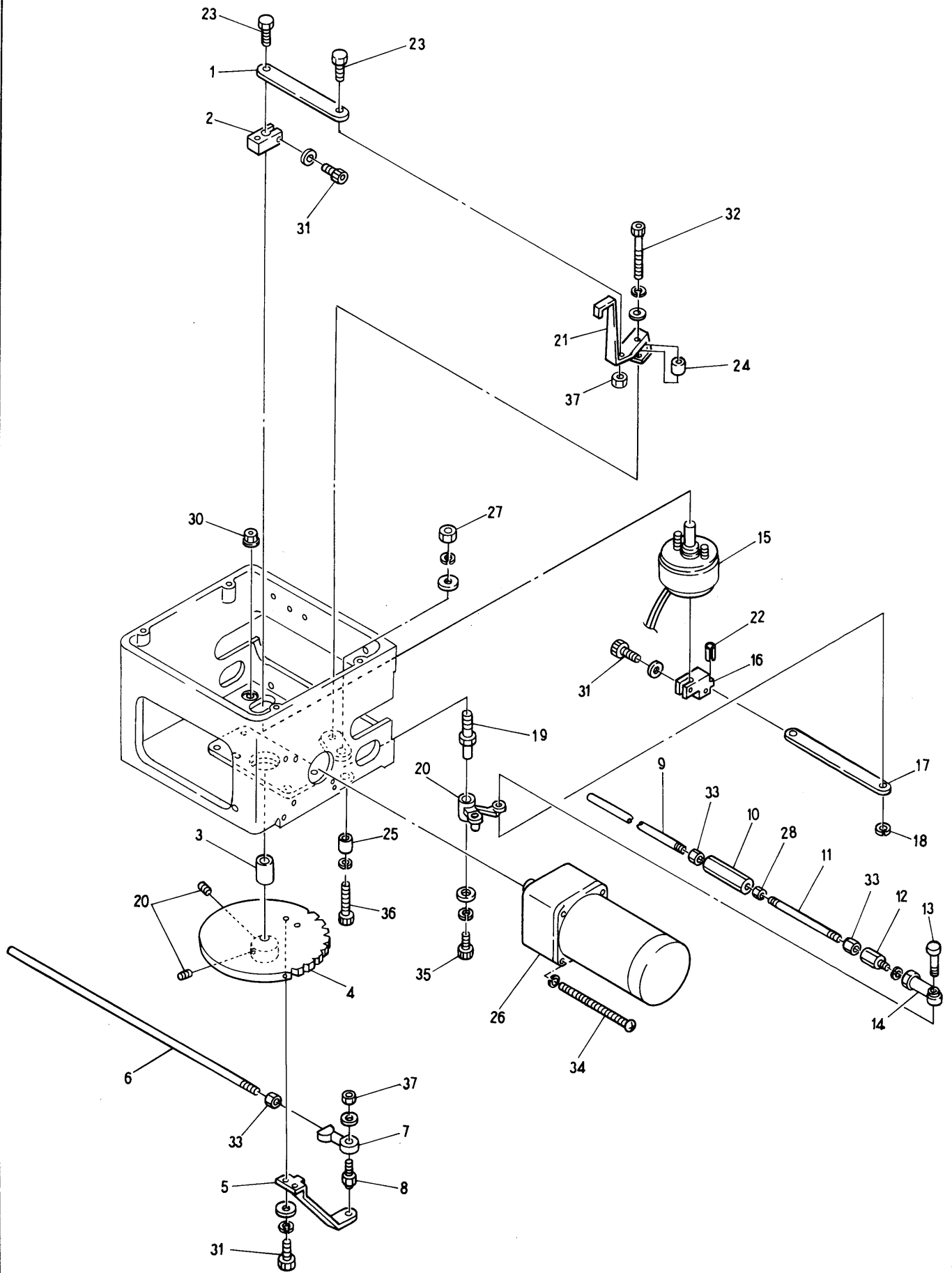


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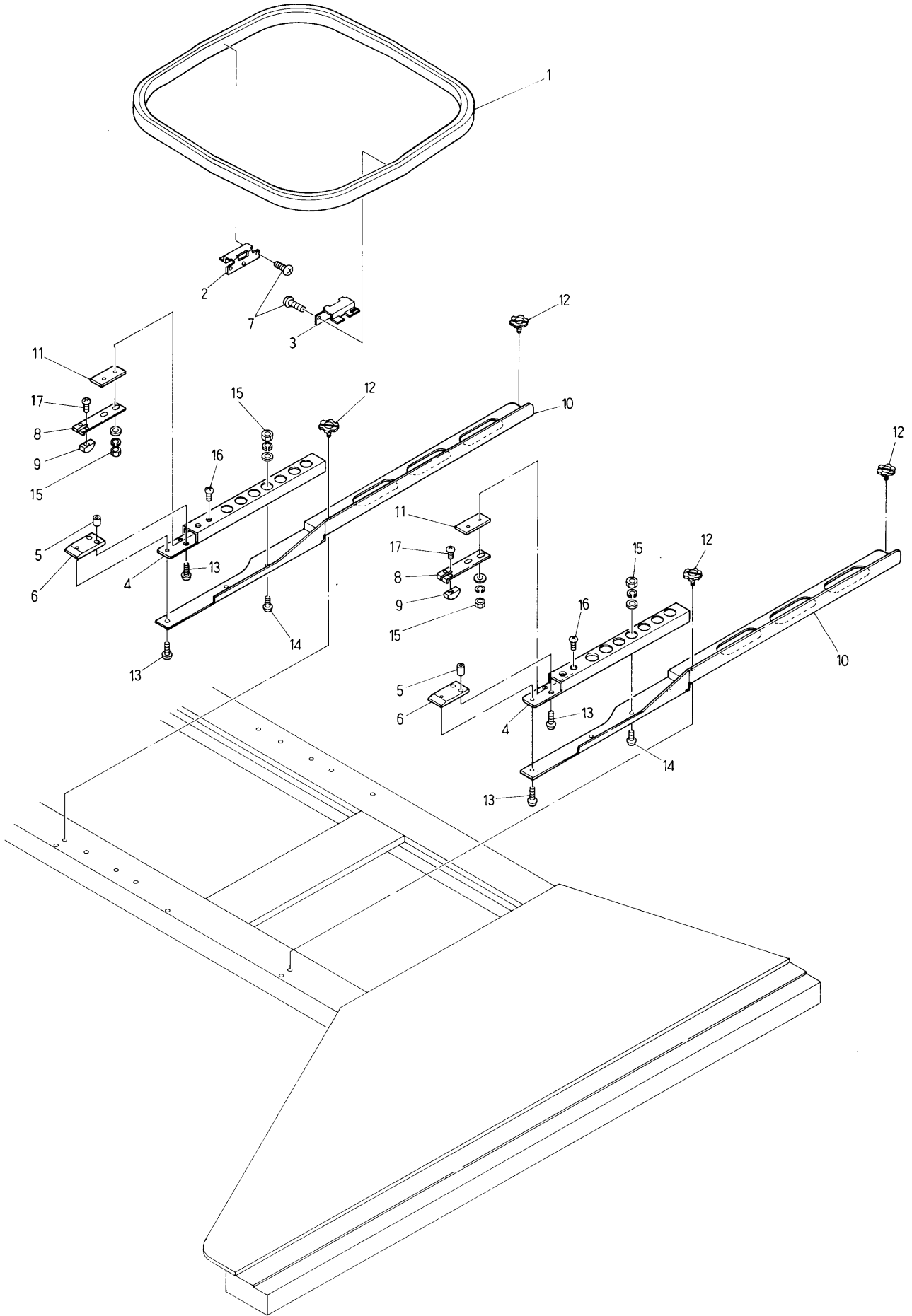






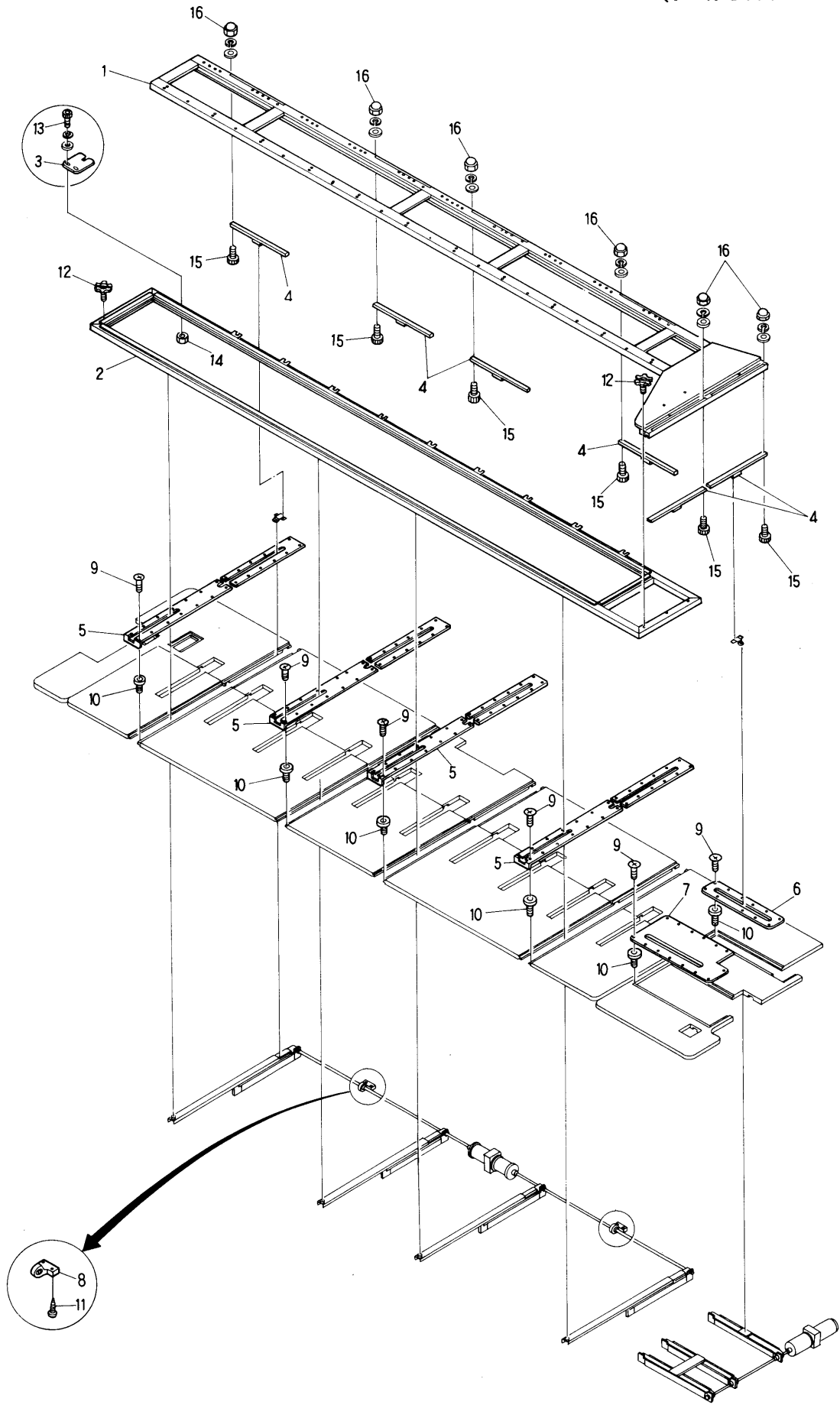


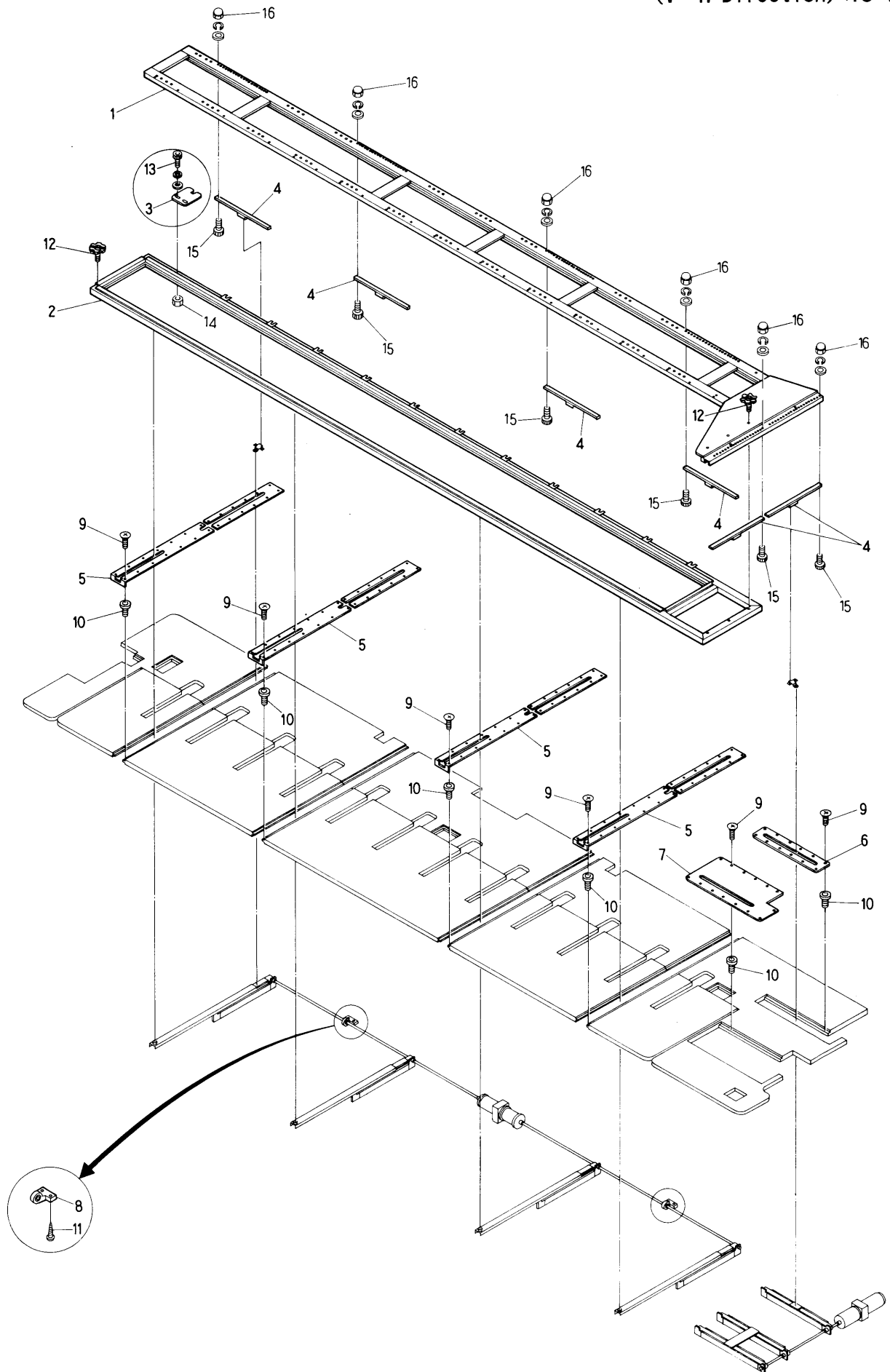
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16 Pantograph drive mechanism II
(V · H-Direction) <YS-10>

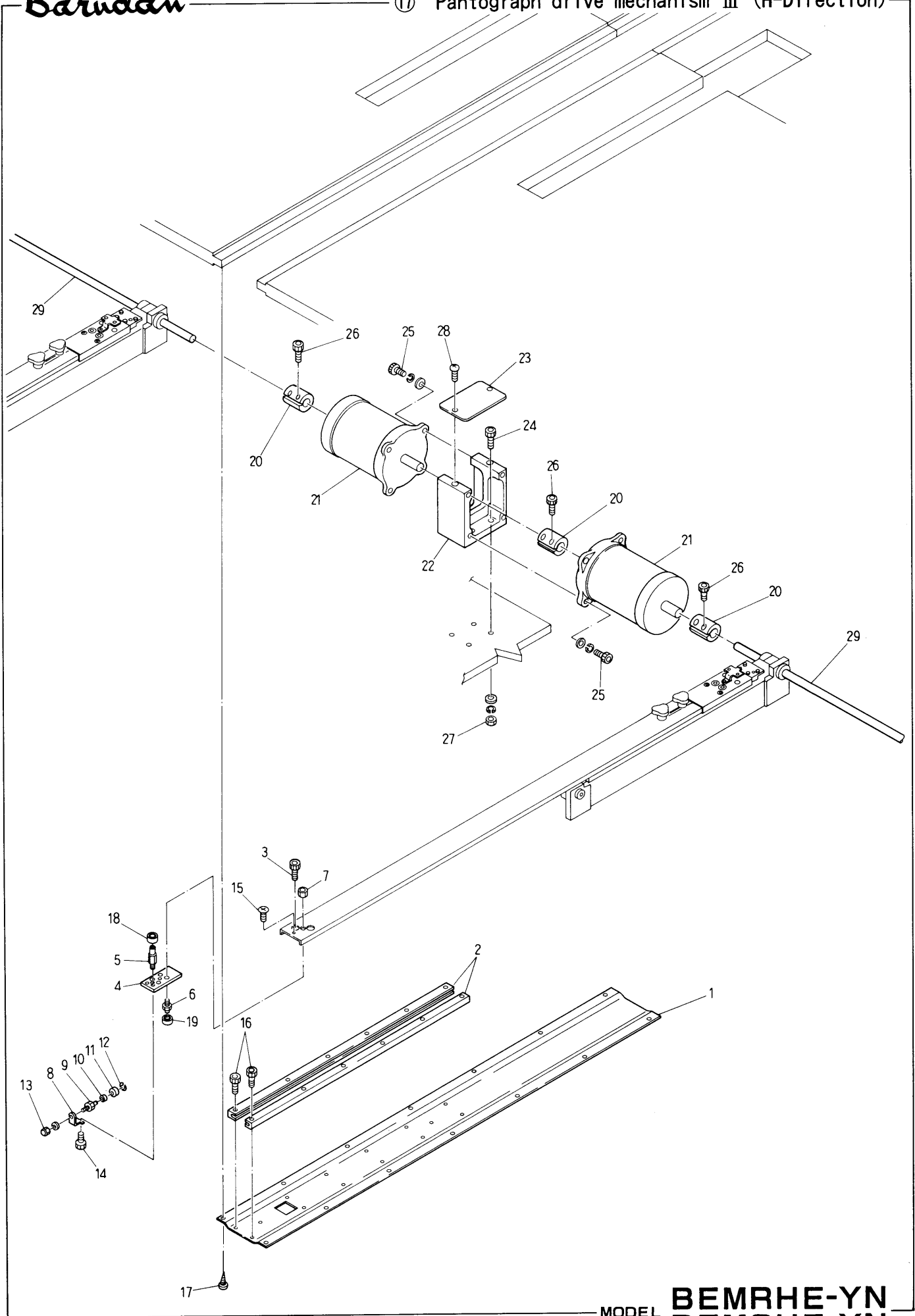




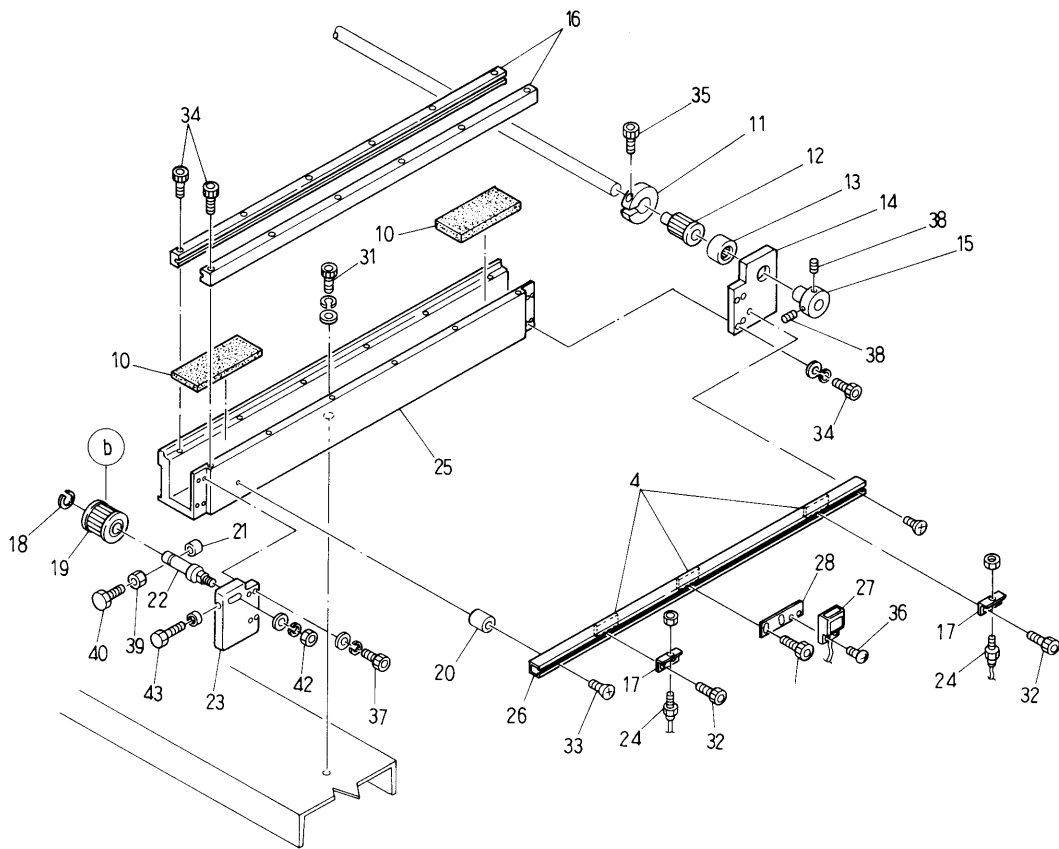
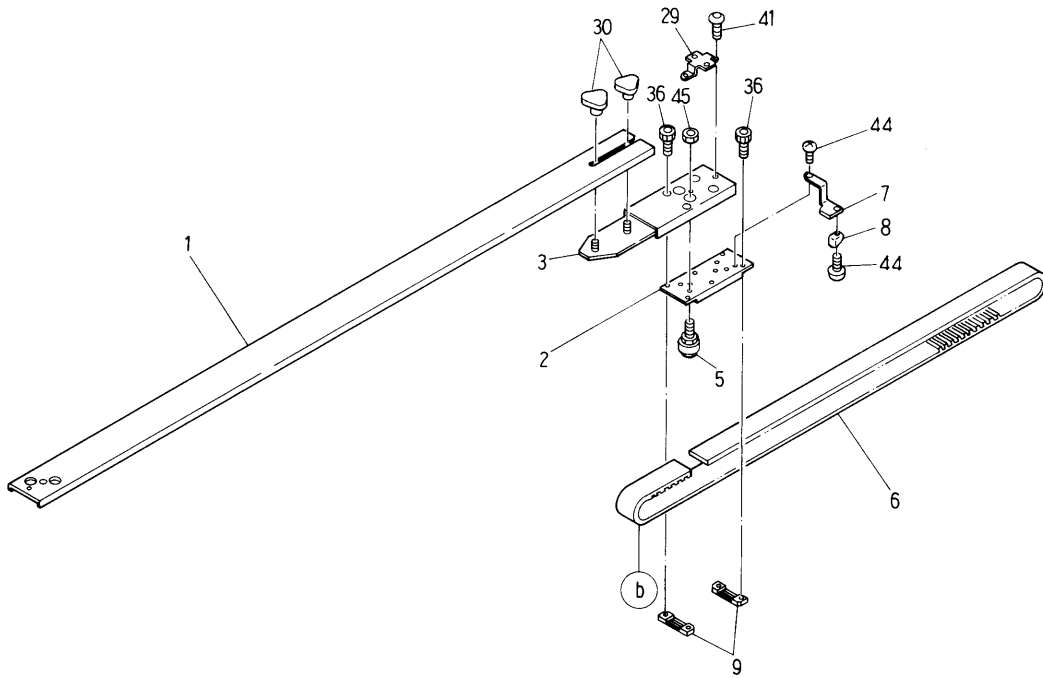
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17 Pantograph drive mechanism III (H-Direction)

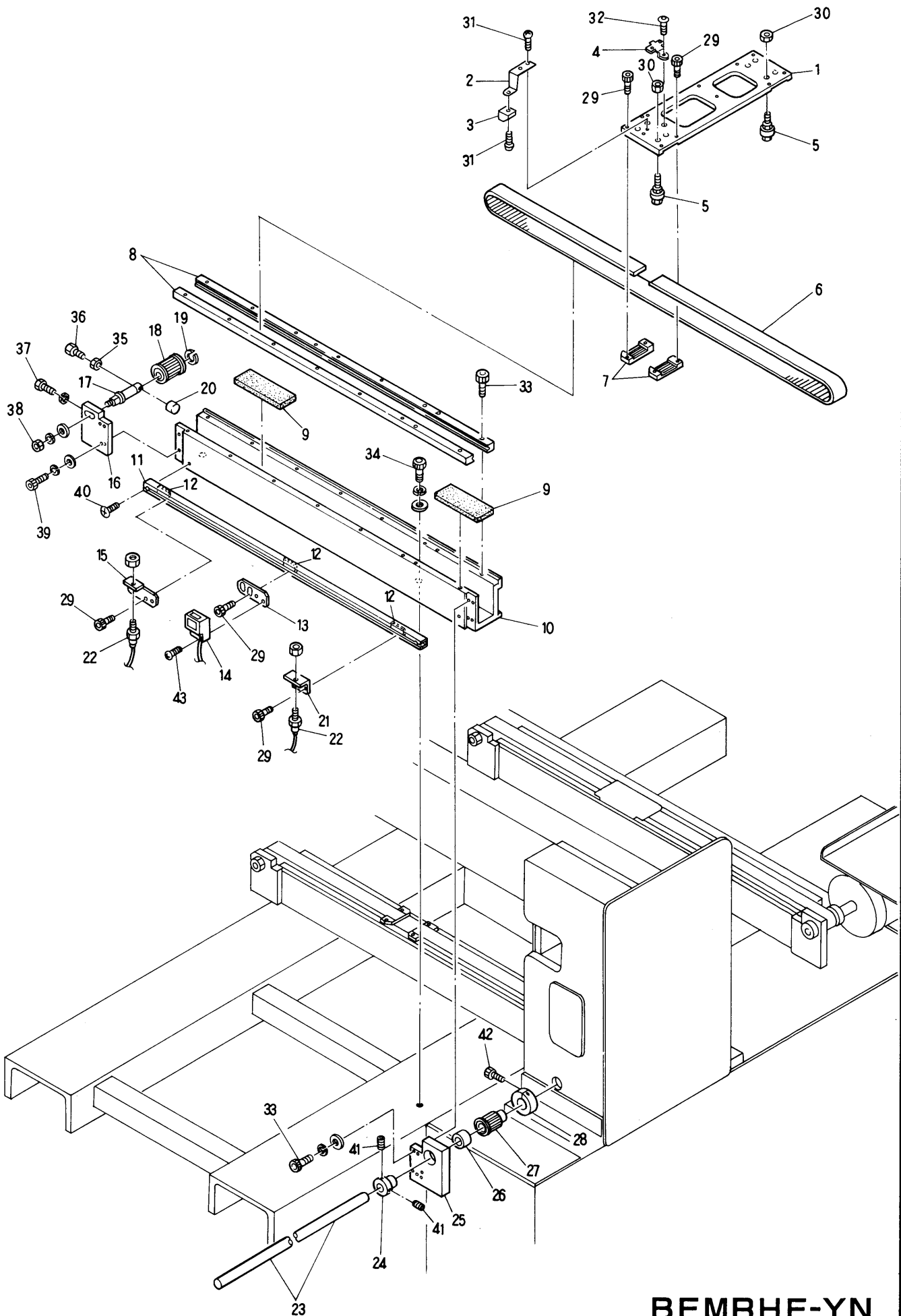


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⑱ Pantograph drive mechanism IV (H-Direction)

ITEM	LIST No.	DESCRIPTION	Q'TY	REMARK
1	HS 4 8 0 0 5 1	H-Member connections channel (Front)(Stroke 450)	4	
2	HS 4 8 0 0 0 0	H-Roller base (Rear)(BEMSHE)	4	
3	HS 4 8 0 0 6 1	H-Member connections channel (BEMSHE-YS)	4	
4	KU 4 6 0 2 7 0	Plate nut (M3)	3	
5	HP 4 8 2 9 5 0	Roller pin assy A	1 6	
6	A 9 0 2 0 0 9 8	Timing belt (300S5M2000)	4	
7	HP 4 5 1 0 8 0	H-Pantograph magnet bracket	1	
8	A 9 0 5 2 0 3 0	Magnet (M-102A-02)	1	
9	HP 4 8 2 9 4 0	Timing belt rack (5M)	8	
1 0	KN 4 8 0 0 6 1	Rail base felt (100×38×6)	8	
1 1	HH 4 8 1 9 8 0	Clamping φ19	4	
1 2	HP 4 8 2 9 9 0	Pantograph driving pulley (Rear)(S5M)	4	
1 3	A 9 0 1 1 0 6 3	Needle bearing (TLA2016)	4	
1 4	HH 4 8 2 0 1 1	H-Guide rear pulley bracket	4	
1 5	HH 4 8 1 9 7 0	Pulse motor connecting shaft collar	4	
1 6	HP 4 8 2 9 1 0	V-Guide rail (L=1060)	8	
1 7	MT 4 6 0 2 4 0	RS-001 Bracket	2	
1 8	A 9 0 1 2 0 5 2	E-Ring (φ10)	4	
1 9	HP 4 8 2 9 8 0	Pantograph driving pulley (Front)(S5M)	4	
2 0	A 9 0 1 2 2 1 9	Spacer 8×7	1	
2 1	HH 4 8 2 1 1 0	Pulley shaft bolt cap	4	
2 2	HH 4 8 1 9 9 1	Timing pulley shaft	4	
2 3	HS 4 8 0 2 8 0	H-Guide front pulley bracket (BEMSHE)	4	
2 4	A 9 0 5 2 0 2 4	Switch (RS-001)	2	
2 5	HS 4 8 0 0 9 0	H-Guide rail base (Stroke 450)	4	
2 6	HP 4 5 1 1 1 6 4 5	H-Origin rail (Stroke 450)	1	
2 7	A 9 0 5 2 0 3 1	Magnet proximity switch (MH-601A)	1	
2 8	KN 4 5 0 3 0 0	Proximity switch (MH-601A) fixing bracket	1	
2 9	HS 4 6 0 0 9 0	H-pantograph driving rail fixing bracket	4	
3 0	A 9 0 1 2 2 3 8	Knob nut KT-N M5	8	
3 1		Hex, socket bolt M8×25		
3 2		Hex, socket bolt M3×8		
3 3		Flush screw M4×6		
3 4		Hex, socket bolt M4×15		
3 5		Hex, socket bolt M5×18		
3 6		Hex, socket bolt M4×6		
3 7		Hex, socket bolt M4×18		
3 8		Hex, socket set screw M5×8		
3 9		Hex, nut M4		
4 0		Hex, bolt M4×40		
4 1		Hex, socket button bolt M4×6		
4 2		Hex, nut M8		
4 3		Hex, bolt M4×25		
4 4		Truss screw M3×6		
4 5		Hex, nut M5		



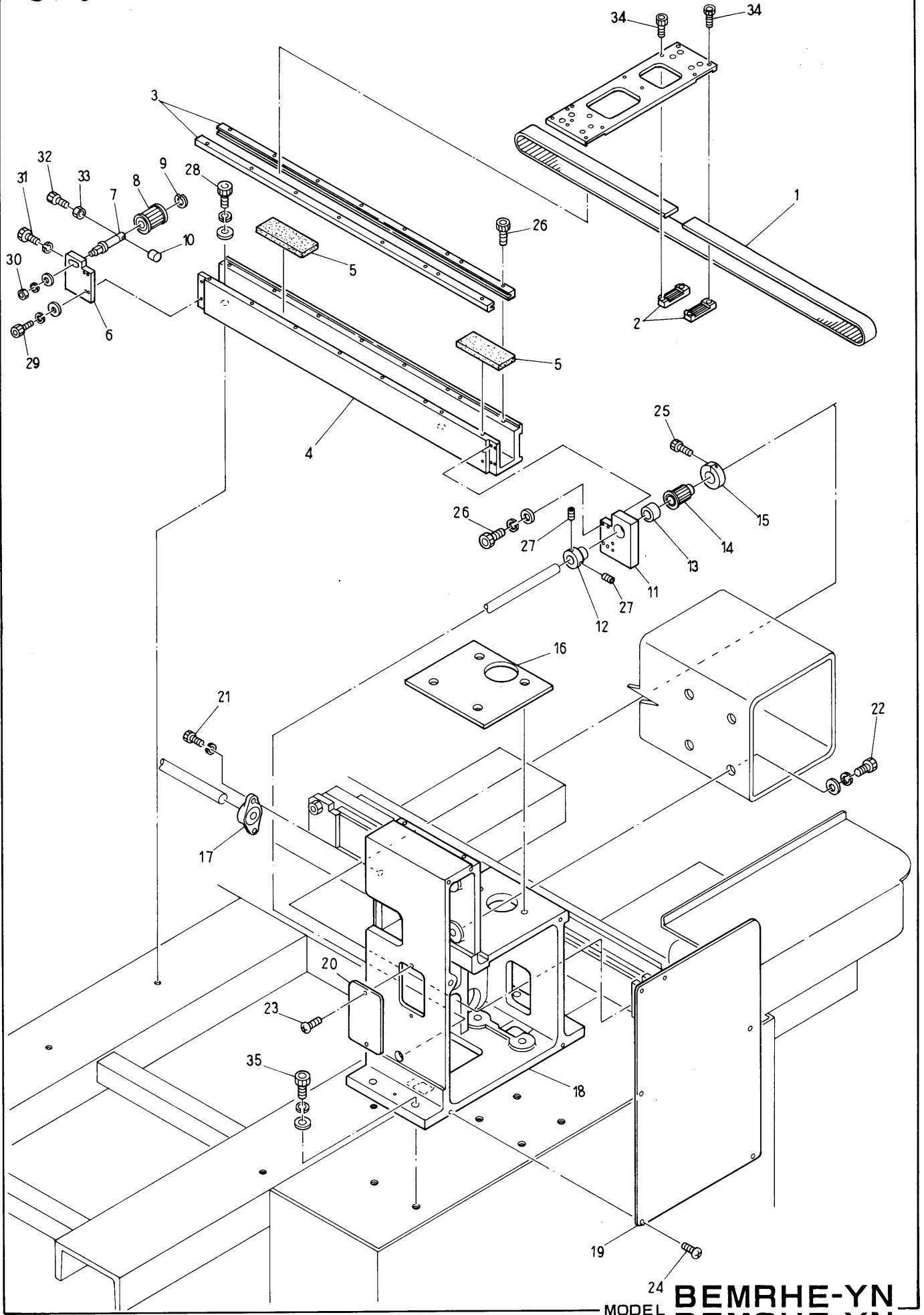
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⑨ Pantograph drive mechanism V (V-Direction)

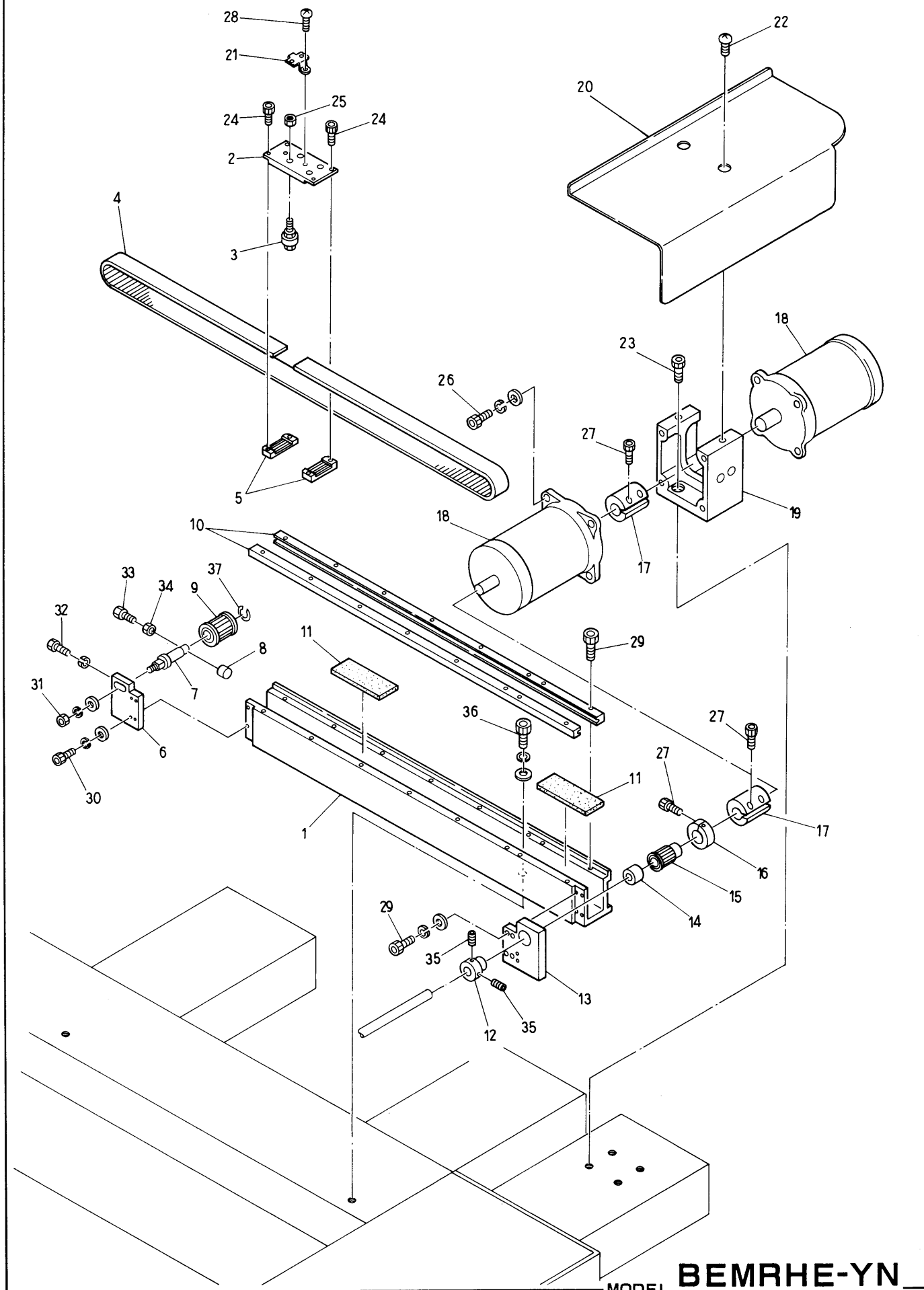
ITEM	LIST No.	DESCRIPTION	Q'TY	REMARK
1	HS 4 8 0 0 2 0	V-Roller base (LM Guide)	1	
2	HP 4 5 1 1 0 0	V-Origin magnet bracket	1	
3	A 9 0 5 2 0 3 0	Magnet M-102A-02	1	
4	HS 4 6 0 1 0 0	V-pantograph driving rail fixing bracket	1	
5	HP 4 8 2 9 5 0	Roller pin a'ssy A	8	
6	A 9 0 2 0 0 9 8	Timing belt (300S5M2000)	1	
7	HP 4 8 2 9 4 0	Timing belt rack (5M)	2	
8	HP 4 8 2 9 1 0	V-Guide rail (L=1060)	2	
9	KN 4 8 0 0 6 1	Rail base felt (100×38×6)	2	
10	HP48217G520	V-Guide rail base (Stroke 520)	1	
11	HP45112G520	V-Origin rail (V520)	1	
12	KU 4 6 0 2 7 0	Plate nut (M3)	3	
13	KN 4 5 0 3 0 0	Proximity switch (MH-601A) fixing bracket	1	
14	A 9 0 5 2 0 3 1	Magnet proximity switch (MH-601A)	1	
15	HS 4 8 0 2 6 0	RS-001 bracket (V-L)	1	
16	HH 4 8 2 0 0 0	H-Guide front pulley bracket	1	
17	HH 4 8 1 9 9 1	Timing pulley shaft	1	
18	HP 4 8 2 9 8 0	Pantograph driving pulley (Front)(S5M)	1	
19	A 9 0 1 2 0 5 2	E-Ring (φ10)	1	
20	HH 4 8 2 1 1 0	Pulley shaft bolt cap	1	
21	MT 4 6 0 2 4 0	RS-001 bracket (V)	1	
22	A 9 0 5 2 0 2 4	Switch RS-001	2	
23		V-Pulse motor shaft φ15	1	
24	HH 4 8 1 9 7 0	Pulse motor coupling shaft collar	1	
25	HH 4 8 2 0 1 1	H-Guide rear pulley bracket	1	
26	A 9 0 1 1 0 6 3	Needle bearing (TLA 2016)	1	
27	HP 4 8 2 9 9 0	Pantograph driving pulley (Rear)(S5M)	1	
28	HH 4 8 1 9 8 0	Clamping φ19	1	
29		Hex, socket bolt M3×6		
30		Hex, nut M5		
31		Truss screw M3×6		
32		Hex, socket button bolt M4×6		
33		Hex, socket bolt M4×15		
34		Hex, socket bolt M8×25		
35		Hex, nut M4		
36		Hex, bolt M4×40		
37		Hex, bolt M4×25		
38		Hex, nut M8		
39		Hex, socket bolt M4×18		
40		Flush screw M4×6		
41		Hex, socket set screw M5×8		
42		Hex, socket bolt M5×18		
43		Truss screw M3×10		

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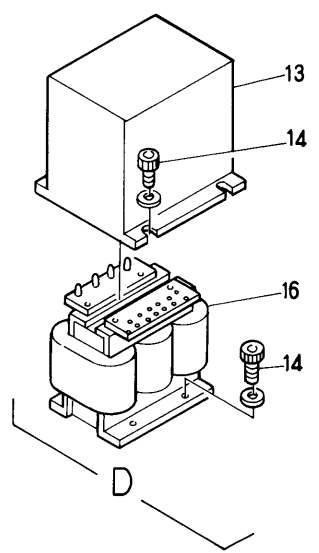
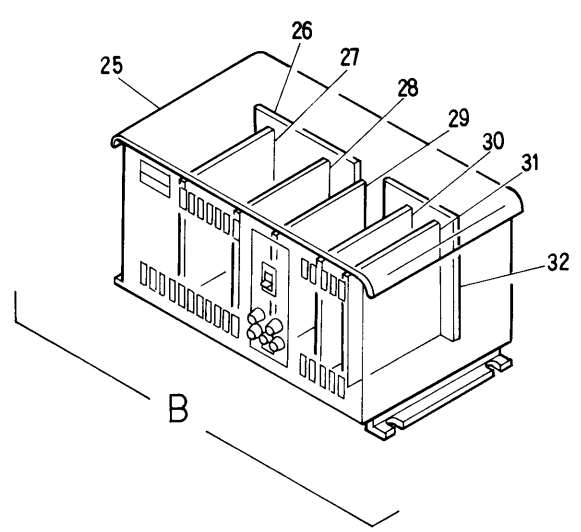
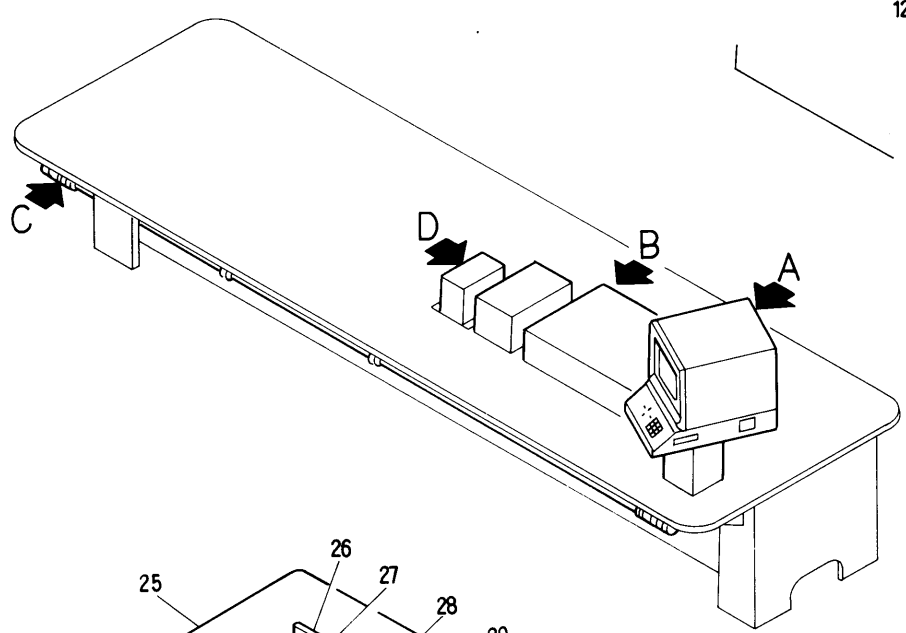
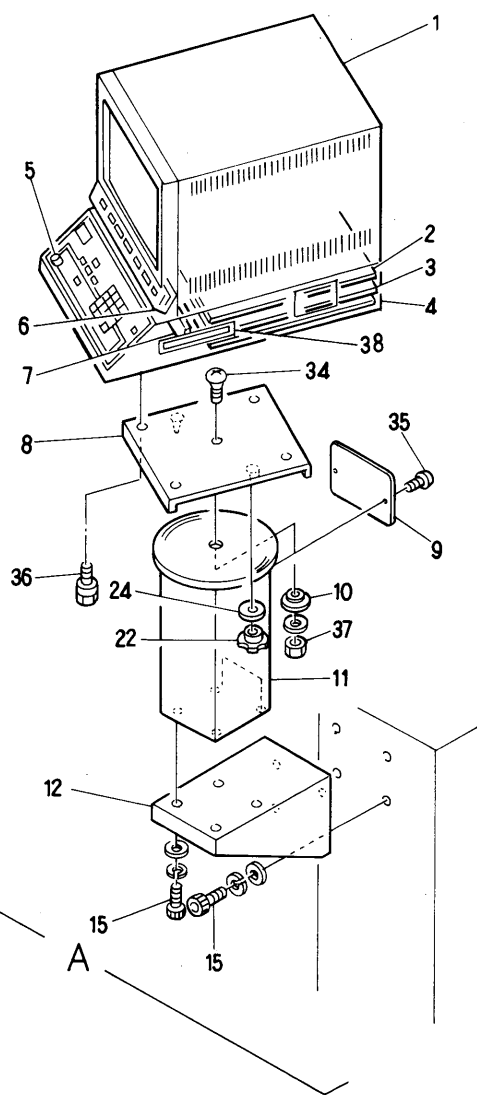
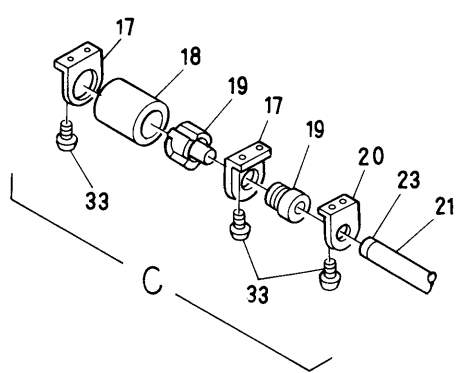
20 Pantograph drive mechanism VI (V-Direction)

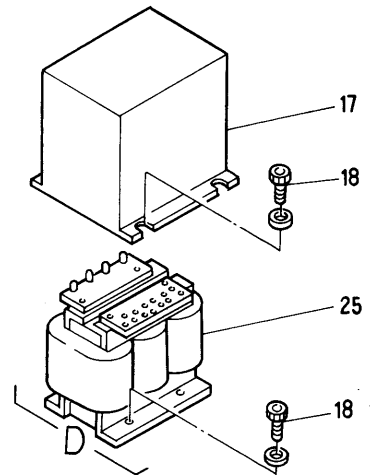
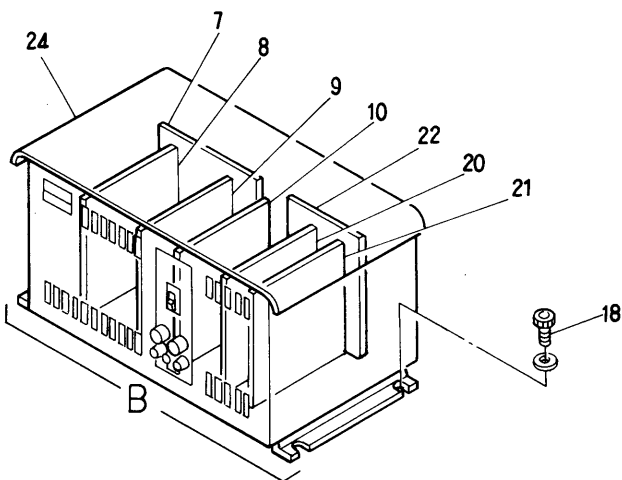
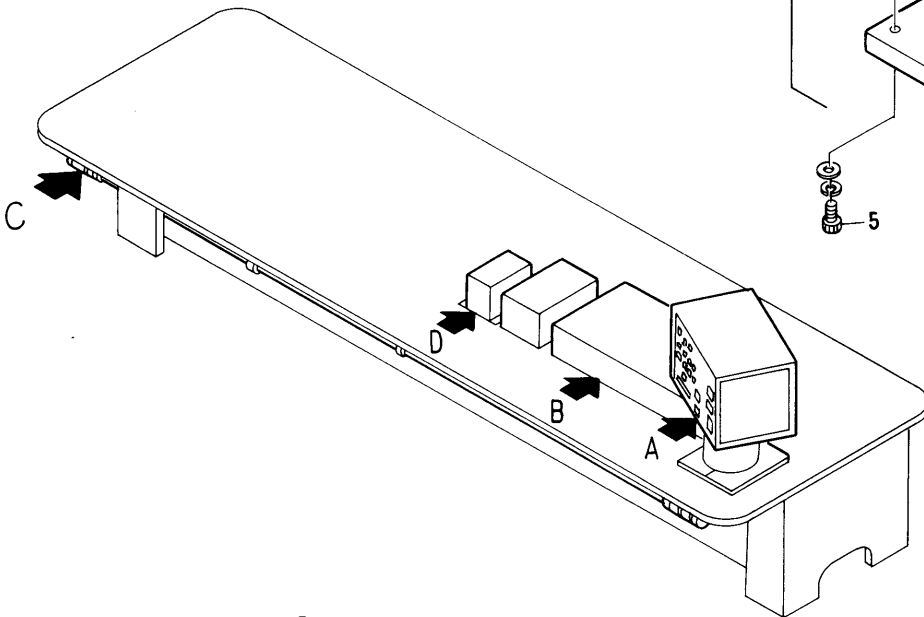
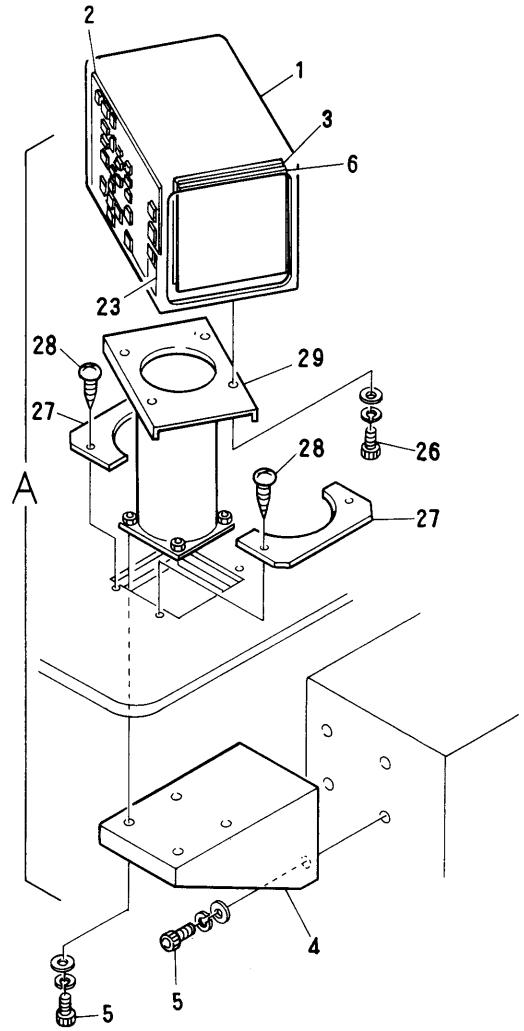
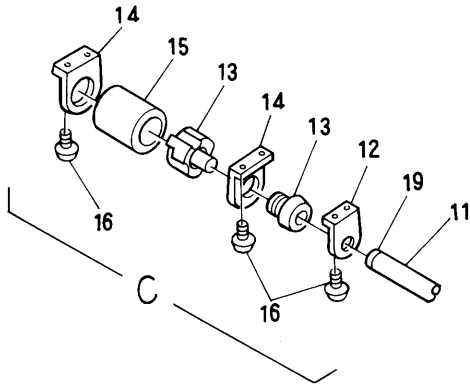


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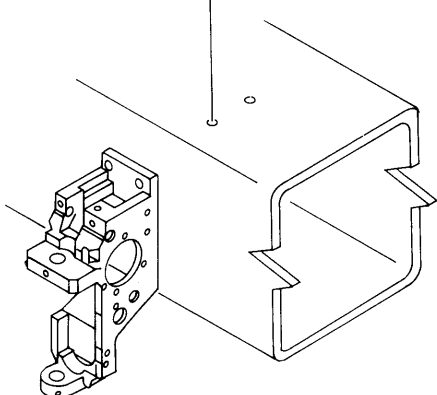
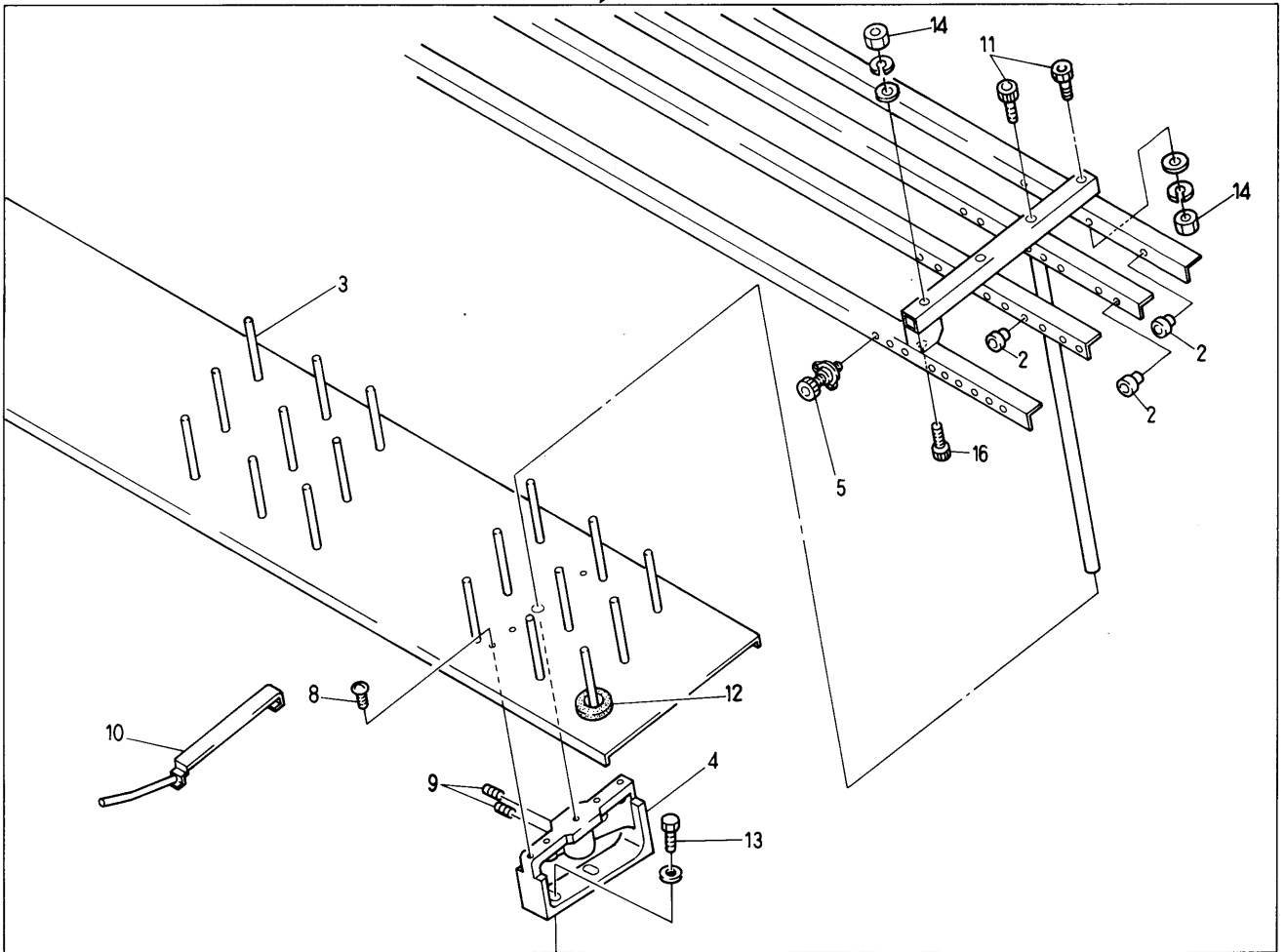
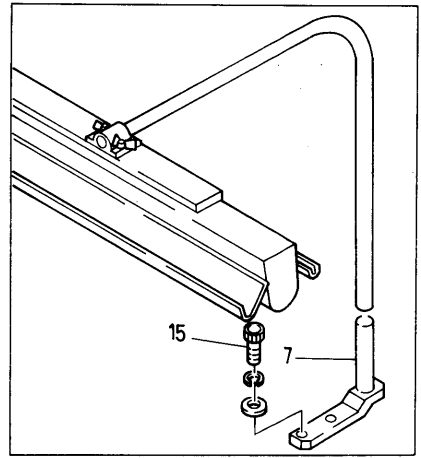
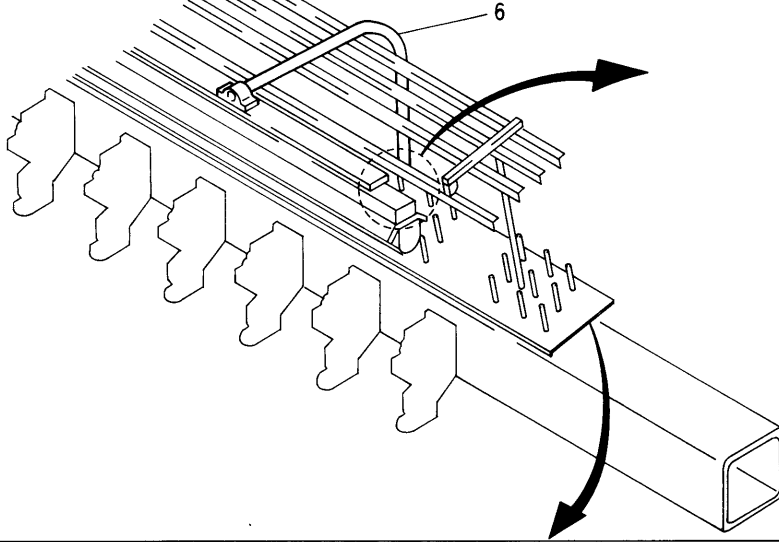




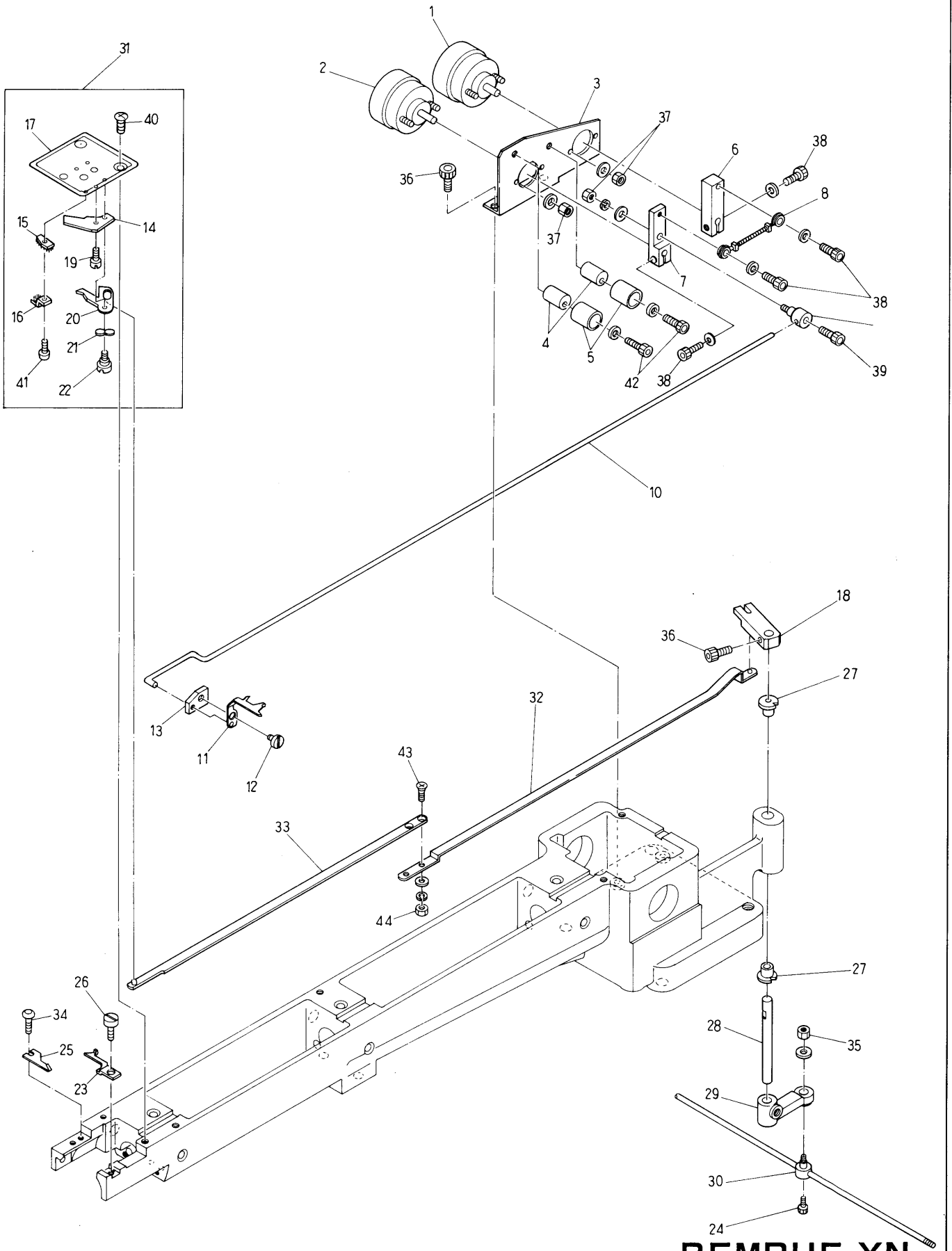
MODEL **BEMRHE-YN**
BEMSHE-YN

Barudan

23 Option



MODEL **BEMRHE-YN**
BEMSHE-YN

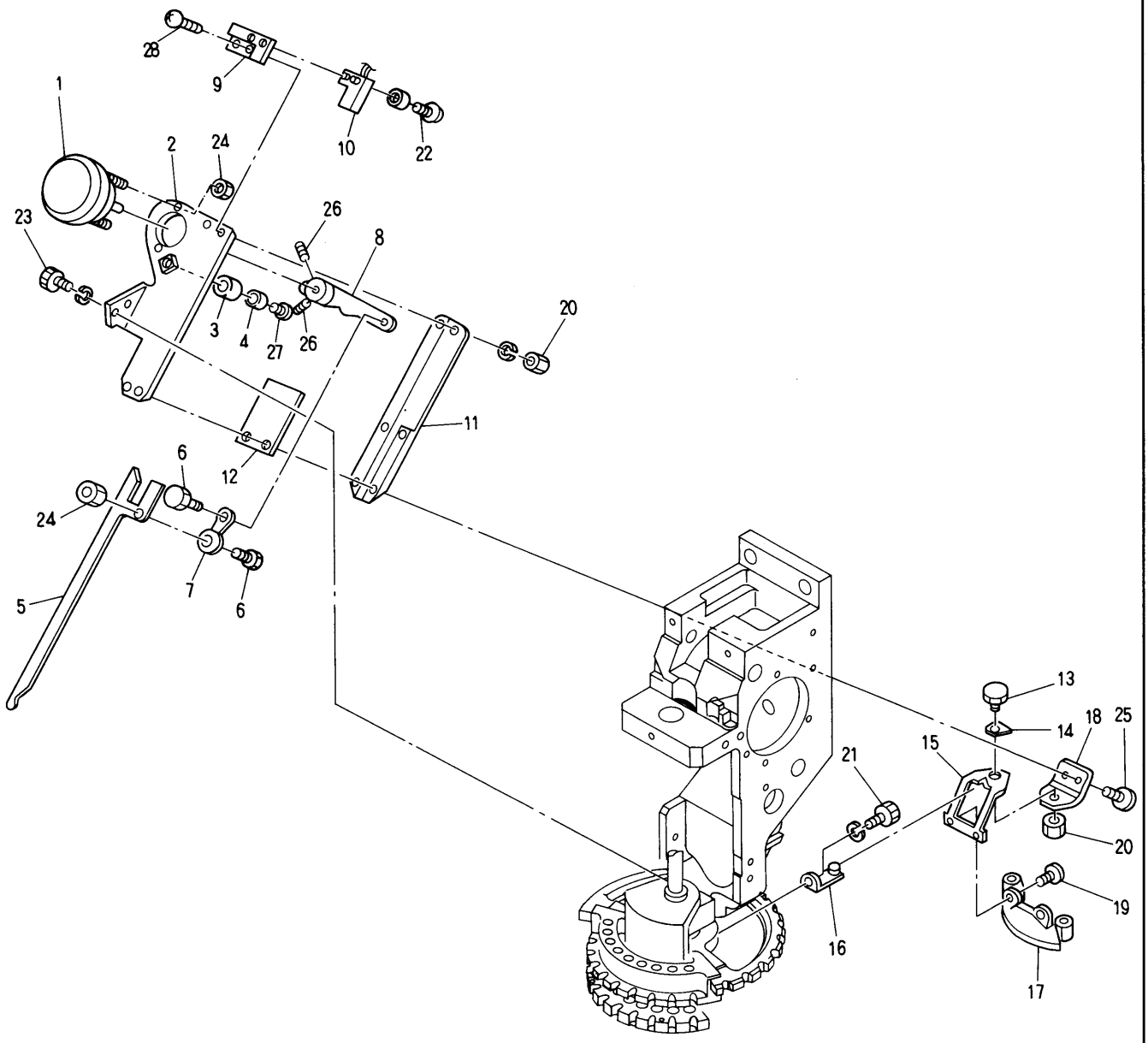


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BEMSHE-YN

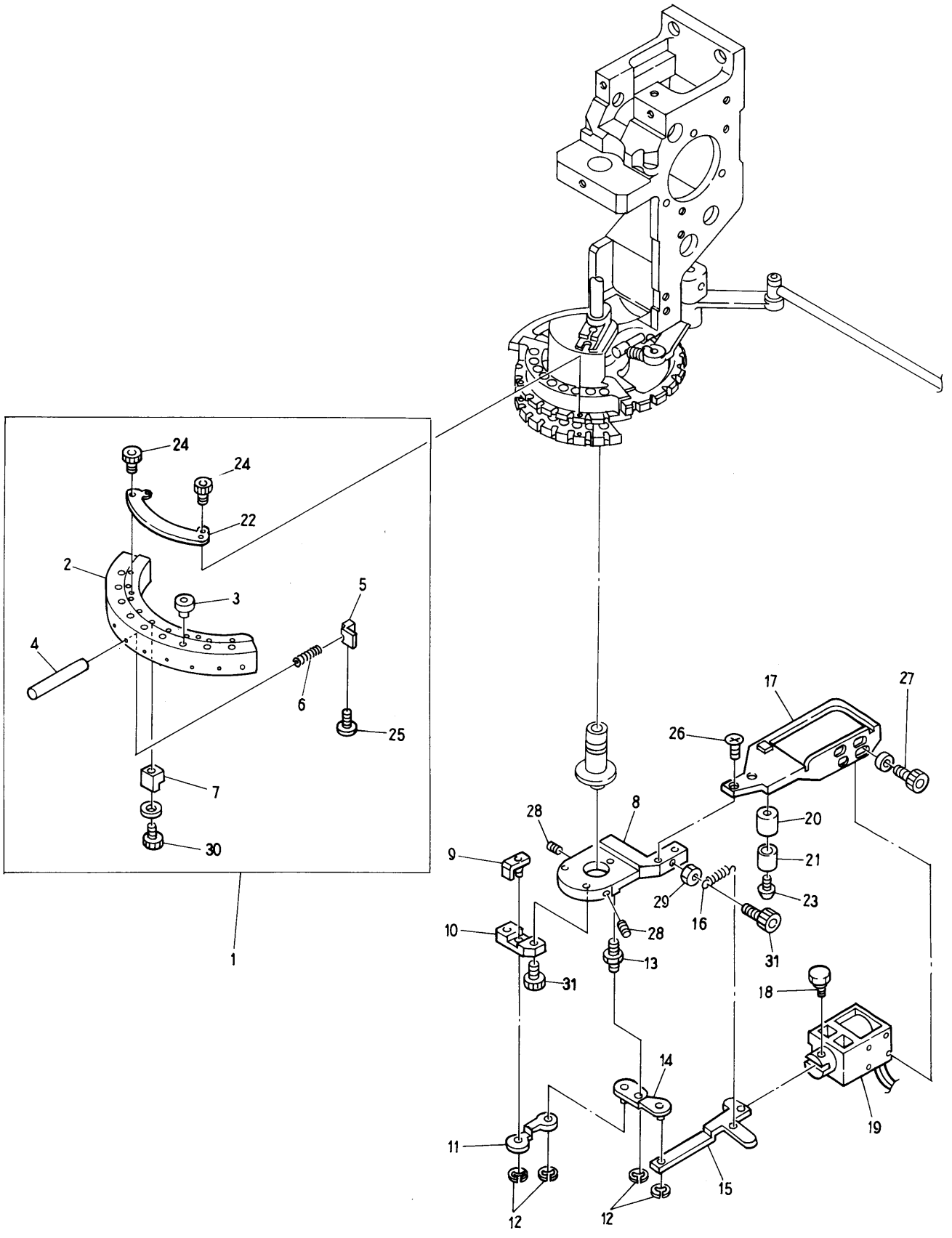
②4 Thread cutting mechanism I

(H=Head Q' TY)

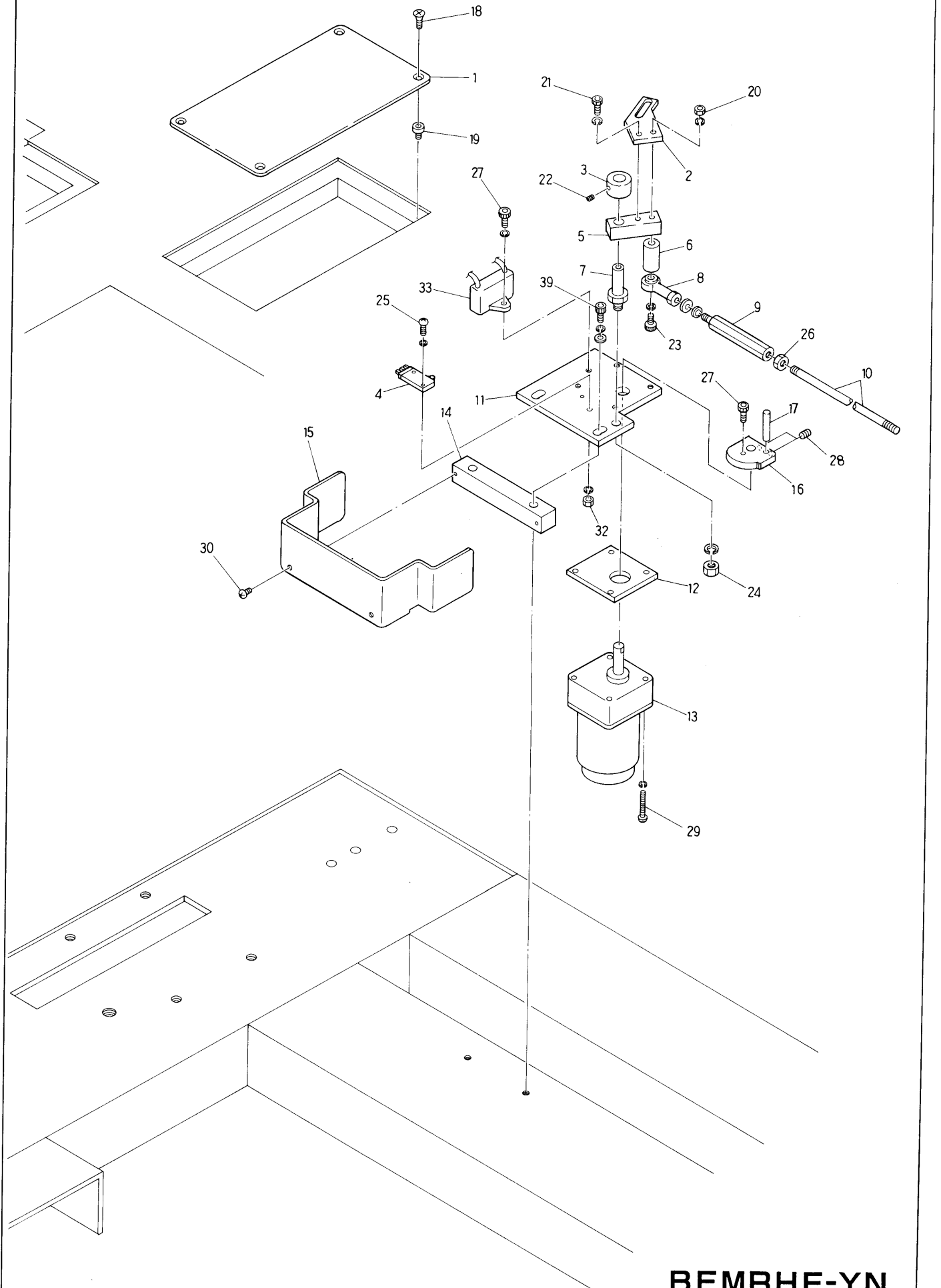
ITEM	LIST No.	DESCRIPTION	Q' TY	REMARK
1	A 9 0 5 6 0 1 2	Rotary solenoid (3EL25 33×3×8×9)	H×1	
2	A 9 0 5 6 0 0 8	Rotary solenoid (3EL25 35×3×8×9)	H×1	
3	HS 2 1 0 0 6 0	Solenoid stay	H×1	
4	KN 2 7 1 6 5 1	Eccentric stopper	H×2	
5	KN 2 7 1 6 6 1	Eccentric cover	H×2	
6	KC 2 7 1 9 5 0	Solenoid lever B	H×1	
7	KC 2 7 1 9 4 0	Solenoid lever A	H×1	
8	KL 2 7 0 3 6 0	Drive rope	H×1	
9	HS 2 1 0 0 8 0	Connecting clamp	H×1	
10	HS 2 1 0 0 7 0	Hook drive rod	H×1	
11	HS 2 1 0 1 4 2	Hook	H×1	
12	KC 2 7 1 0 0 1	Upper knife turning shaft	H×1	
13	HS 2 1 0 0 5 0	Stay	H×1	
14	KC 2 7 0 9 6 0	Fixed knife	H×1	
15	KN 2 7 1 2 2 0	Lower thread support stay (Upper) CMP	H×1	
16	KN 2 7 1 1 9 0	Lower thread support stay (lower) CMP	H×1	
17	KL 2 7 0 3 8 0	Throat plate	H×1	
18	HS 2 1 0 1 0 0	Lower knife driving lever (Upper)	H×1	
19	KC 2 7 0 9 8 0	Set screw (fixing knife)	H×1	
20	KC 2 7 0 9 5 0	Lower knife	H×1	
21	A 9 0 1 3 0 4 5	Wave washer (WW5)	H×1	
22	KC 2 7 0 9 7 0	Lower knife turning shaft	H×1	
23	KC 2 2 0 6 4 2	Rotating hook bobin case holder position bracket	H×1	
24		Hex, socket bolt M4×8		
25	KB 2 7 0 0 1 0	Upper knife	H×1	
26	A 9 0 1 2 0 0 7	Screw (SM11/64 40×10) Cylinder	H×1	
27	A 9 0 1 1 1 7 3	DU bush (MB0606-12FDU)	H×2	
28	HS 2 1 0 0 9 0	Knife lever turning shaft	H×1	
29	KN 2 7 1 5 6 0	Knife lever	H×1	
30	MT 2 7 2 5 0 0	Connecting bar clamp	H×1	
31	KL 2 7 0 3 9 0	Throat plate a'ssy	H×1	
32	HS 2 1 0 1 2 0	Lower knife driving rod B	H×1	
33	HS 2 1 0 1 1 0	Lower knife driving rod A	H×1	
34		Hex, socket button bolt M3×6		
35		Hex, nut M4		
36		Hex, socket bolt M4×8		
37		Hex, nut M3		
38		Hex, socket bolt M4×10		
39		Hex, socket bolt M3×5		
40		Flush screw M3×3		
41		Pan screw M3×3		
42		Hex, socket bolt M4×18		
43	HB 2 3 0 6 5 0	Flush screw (with adhesion)	H×1	
44		Hex, nut M3		



MODEL BEMRHE-YN
BEMSHE-YN

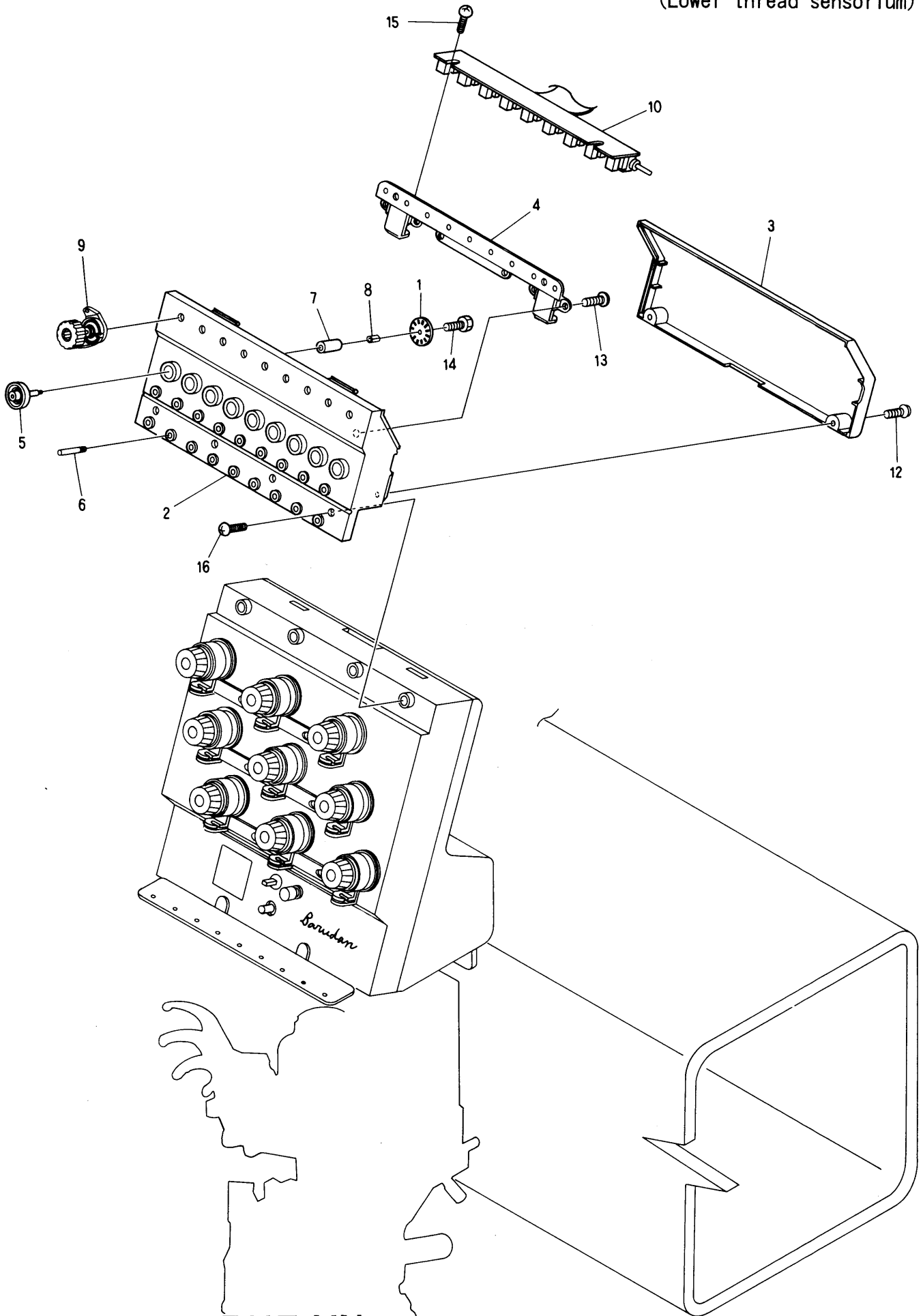


MODEL BEMRHE-YN
BEMSHE-YN



Barudan

②⑧ Thread guide mechanism
(Lower thread sensorium)



MODEL **BEMRHE-YN**
BEMSHE-YN

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LIST No.	PAGE No.	ITEM	LIST No.	PAGE No.	ITEM
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HS 1 4 0 8 6 0	7	1 7	HS 3 1 0 0 7 0	2 7	1 1
HS 1 4 0 8 6 0	9	1 1	HS 3 1 0 0 8 0	2 7	1 2
HS 1 4 0 8 7 0	7	1 3	HS 3 1 0 0 9 0	4 5	1 9
HS 1 4 0 8 7 0	9	7	HS 3 1 0 1 0 0	2 5	1 3
HS 1 4 0 8 8 0	7	1 6	HS 3 2 1 1 4 0	4 5	1 7
HS 1 4 0 8 8 0	9	1 0	HS 4 6 0 0 0 0	3 5	3
HS 1 4 0 8 9 0	7	7	HS 4 6 0 0 0 0	3 7	3
HS 1 4 0 9 0 0	7	4	HS 4 6 0 0 3 0	3 3	8
HS 1 4 0 9 0 0	9	4	HS 4 6 0 0 4 0	3 3	6
HS 1 4 0 9 3 0	7	6	HS 4 6 0 0 5 0	3 3	9
HS 1 4 0 9 6 0	7	1	HS 4 6 0 0 7 0	3 3	3
HS 1 4 0 9 6 0	9	1	HS 4 6 0 0 8 0	3 3	4
HS 1 4 0 9 7 0	7	3	HS 4 6 0 0 9 0	4 1	2 9
HS 1 4 0 9 7 0	9	3	HS 4 6 0 1 0 0	4 3	4

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HS 4 6 0 1 2 0		3 7	4	HT 2 3 0 1 9 0		1 7	7
HS 4 6 0 1 3 0		3 9	1 8	HT 2 3 0 2 0 1		1 9	1 8
HS 4 6 0 1 7 0		3 3	1	HT 2 3 0 2 1 0		1 3	3 1
HS 4 6 0 2 0 0		3 3	1 1	HT 2 3 0 2 5 0		1 7	8
HS 4 6 0 2 1 0		3 3	5	HT 2 4 0 0 0 0		1 5	1
HS 4 6 0 2 2 0		3 3	2	HT 2 4 0 0 1 0		1 5	1 4
HS 4 8 0 0 0 0		4 1	2	HT 2 4 0 0 2 0		2 3	9
HS 4 8 0 0 1 0		4 7	2	HT 2 4 0 0 6 0		2 3	1 0
HS 4 8 0 0 2 0		4 3	1	HT 2 4 0 1 0 0		6 3	1
HS 4 8 0 0 3 0		3 9	5	HT 2 4 0 1 2 0		2 3	1
HS 4 8 0 0 4 0		3 9	6	HT 2 4 0 1 3 0		2 3	2
HS 4 8 0 0 5 1		4 1	1	HT 2 4 0 1 4 0		2 3	3
HS 4 8 0 0 6 1		4 1	3	HT 2 4 0 1 5 0		2 3	4
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HS 4 8 0 0 8 1		3 7	5	HT 2 4 0 1 8 0		2 3	7
HS 4 8 0 0 9 0		4 1	2 5	HT 2 4 0 2 1 0		2 3	1 5
HS 4 8 0 2 2 1		3 5	7	HT 2 4 0 2 2 0		2 3	1 6
HS 4 8 0 2 2 1		3 7	7	HT 2 4 0 2 3 0		2 3	1 7
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HS 4 8 0 2 6 0		4 3	1 5	HT 2 4 0 2 5 0		6 3	2
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HS 7 3 0 0 0 0		3 5	1 2	HT 2 4 0 3 1 0		6 3	7
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HT 2 3 0 0 2 0		1 5	3	HT 2 4 0 3 4 0		6 3	9
HT 2 3 0 0 3 0		1 5	8	HT 2 7 0 0 0 1		5 9	2
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HT 2 3 0 0 5 1		1 7	4 3	HT 2 7 0 0 2 1		5 9	5
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HT 2 3 0 0 9 0		1 3	2	HT 3 3 0 0 0 0		3 1	4
HT 2 3 0 1 0 0		1 3	3	HT 7 1 0 0 0 0		5 3	3
HT 2 3 0 1 1 0		1 3	1	HU 3 1 5 2 9 0		2 7	1 7
HT 2 3 0 1 1 0		1 7	1 6	KB 2 7 0 0 1 0		5 5	2 5
HT 2 3 0 1 2 0		1 7	1 1	KC 2 2 0 6 4 2		5 5	2 3
HT 2 3 0 1 3 0		1 7	2	KC 2 2 0 6 5 0		1 1	1 3
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