

Barudan

HIGH SPEED AUTOMATIC EMBROIDERY MACHINE

MODEL **BEVT-Z1501CBII**

PARTS LIST



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BEVT-Z1501CB II

HIGH SPEED AUTOMATIC EMBROIDERY MACHINE

高速自動刺繍マシン

C O N T E N T S

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Machine layout (BEVT-Z1501CB II)
配置図 (BEVT-Z1501CB II)

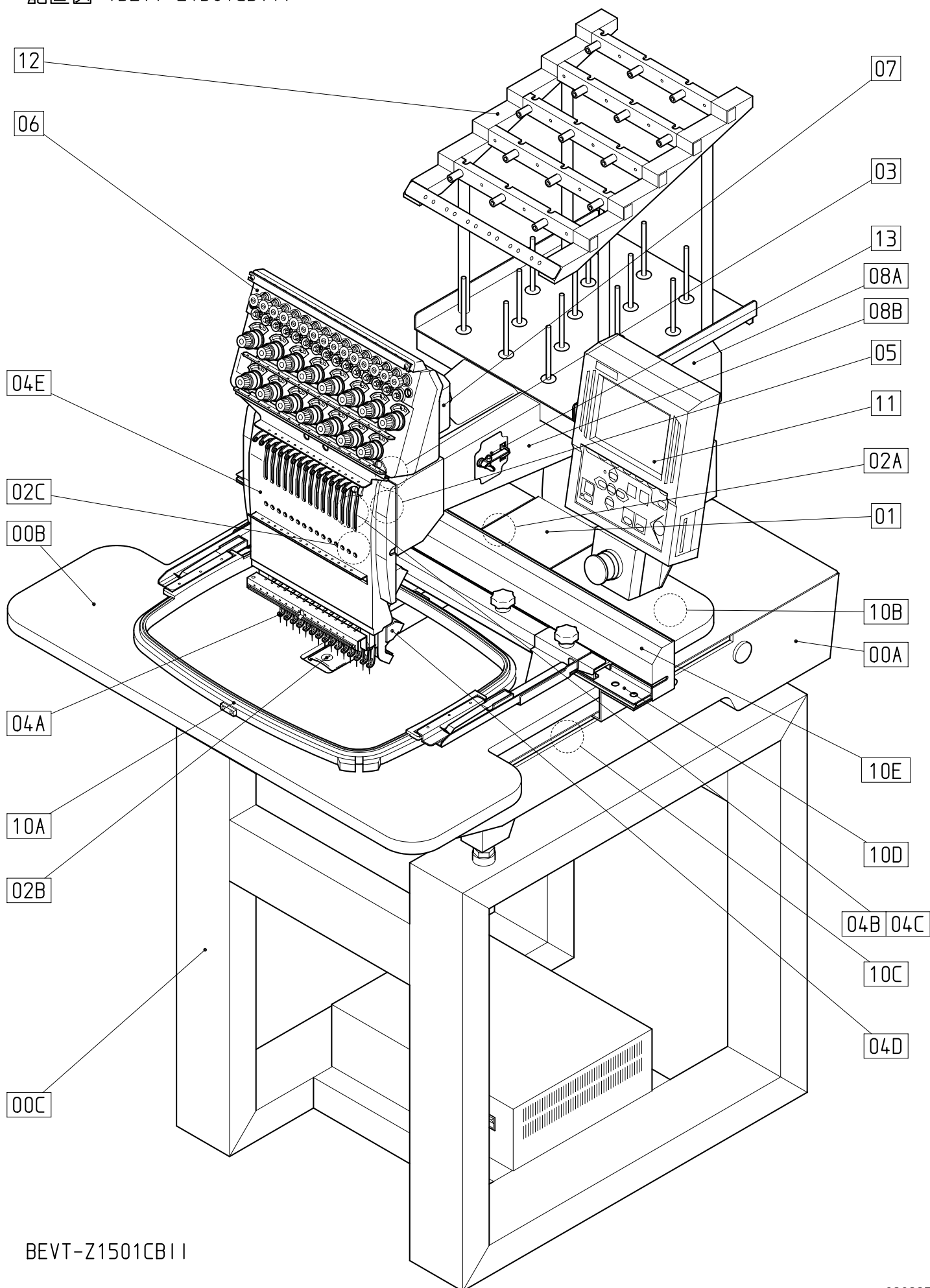
00A	Table・Frame A テーブル・フレーム A
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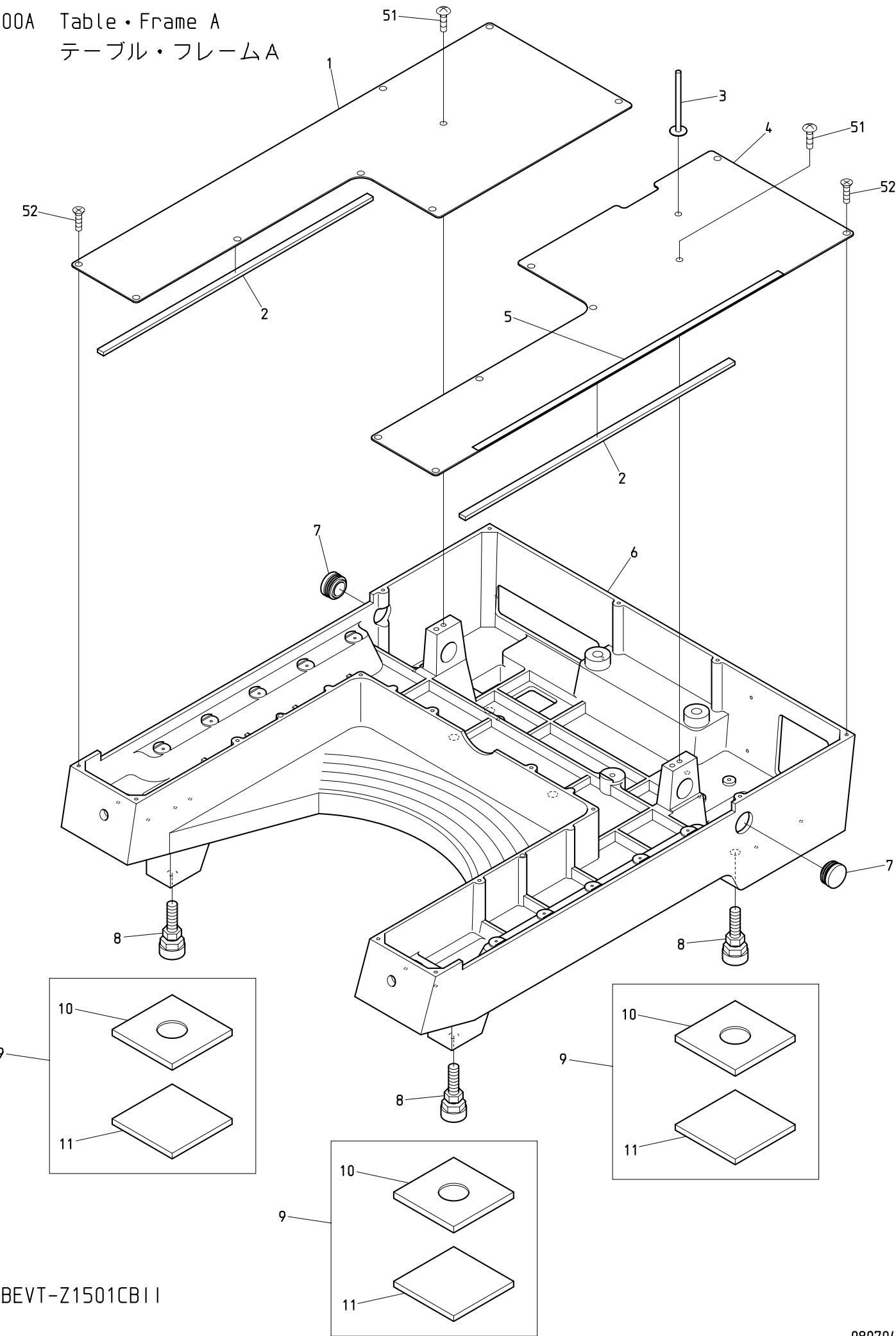
Machine layout (BEVT-Z1501CB11)

配置図 (BEVT-Z1501CB11)



BEVT-Z1501CB11

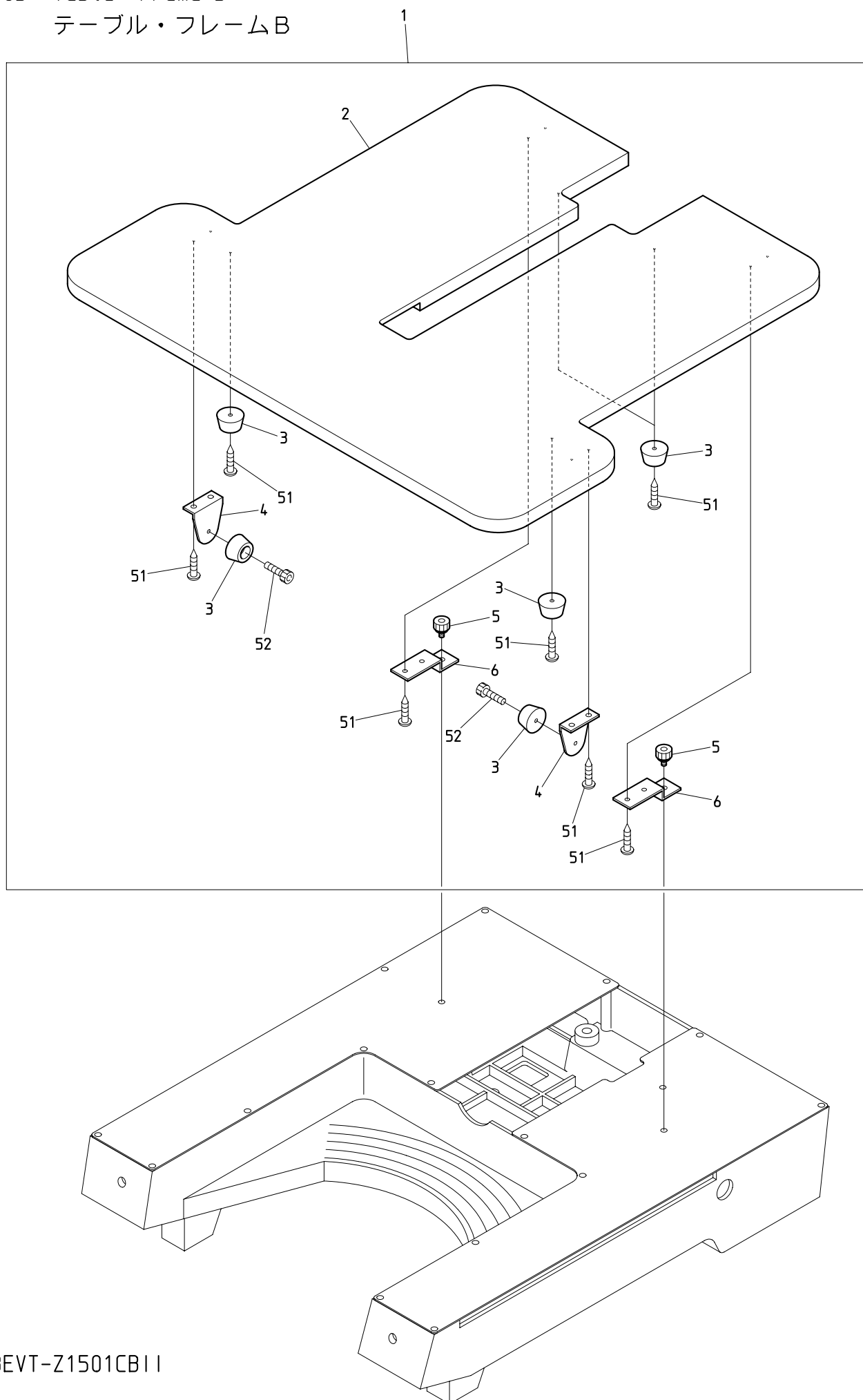
00A Table・Frame A
テーブル・フレームA



00A Table・Frame A
テーブル・フレームA

[illegible]

00B Table・Frame B
 テーブル・フレームB

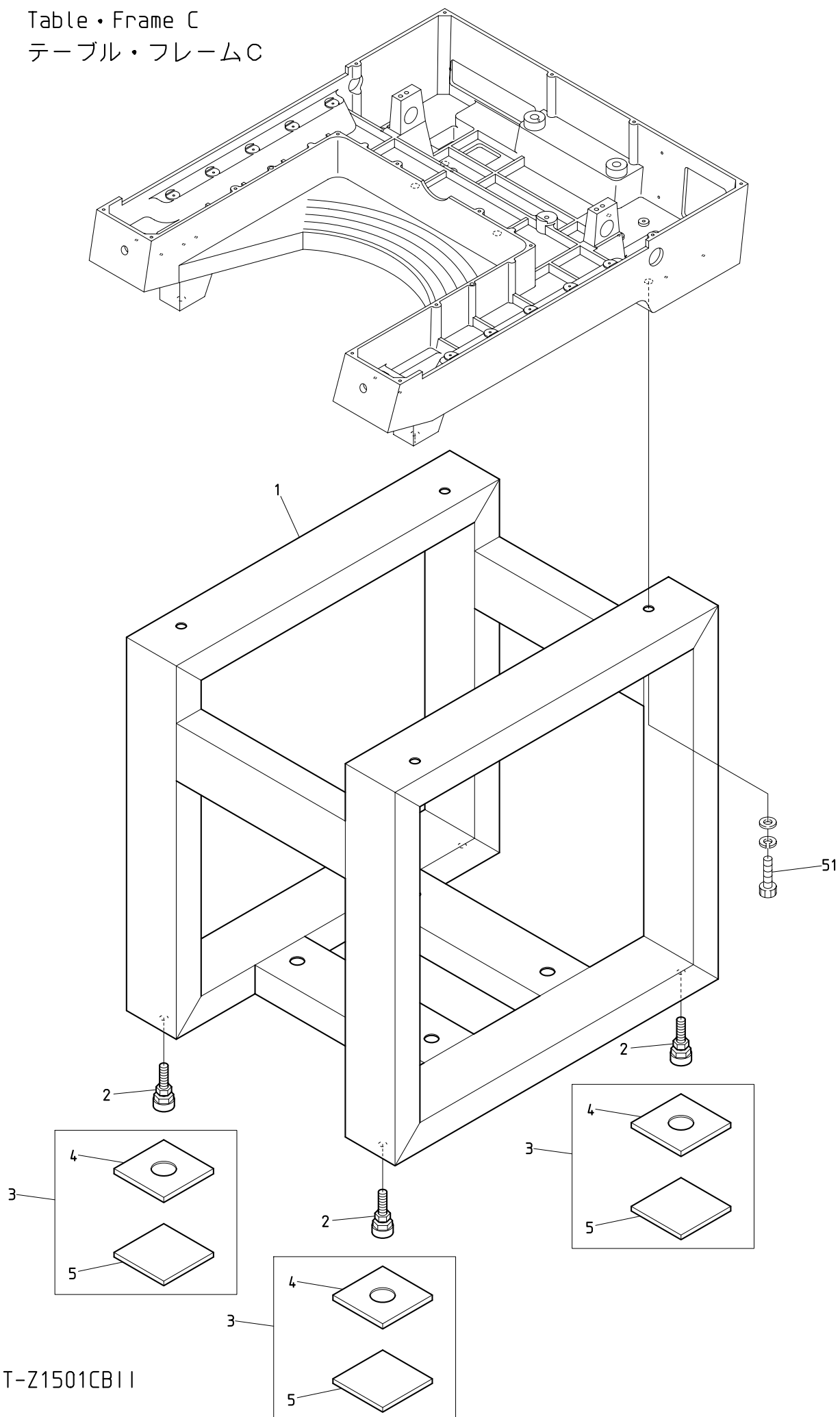


BEVT-Z1501CB11

00B Table・Frame B
テーブル・フレームB

[illegible]

00C Table・Frame C
テーブル・フレームC

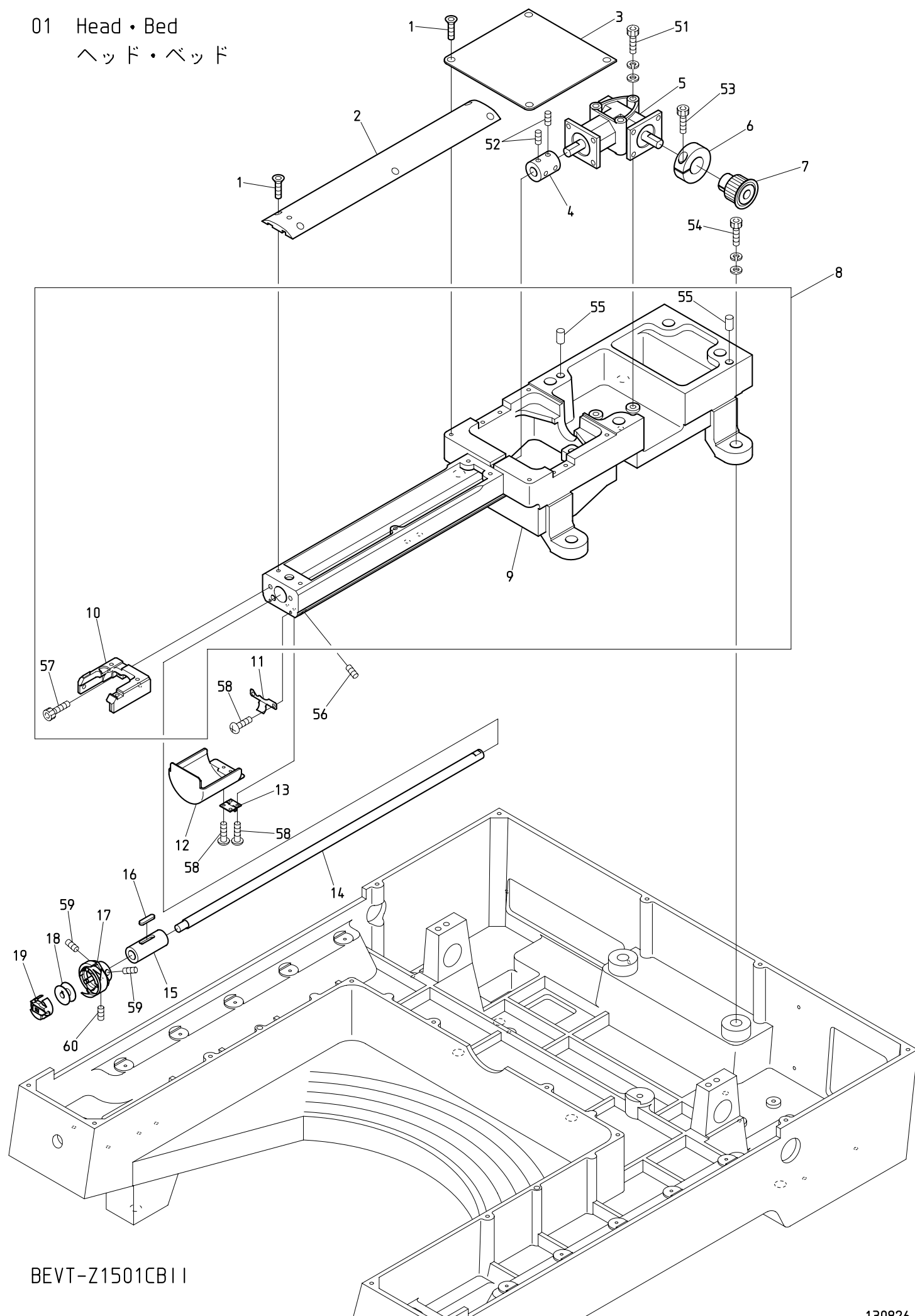


BEVT-Z1501CB11

Table・Frame C
テーブル・フレームC

[illegible]

01 Head・Bed ヘッド・ベッド

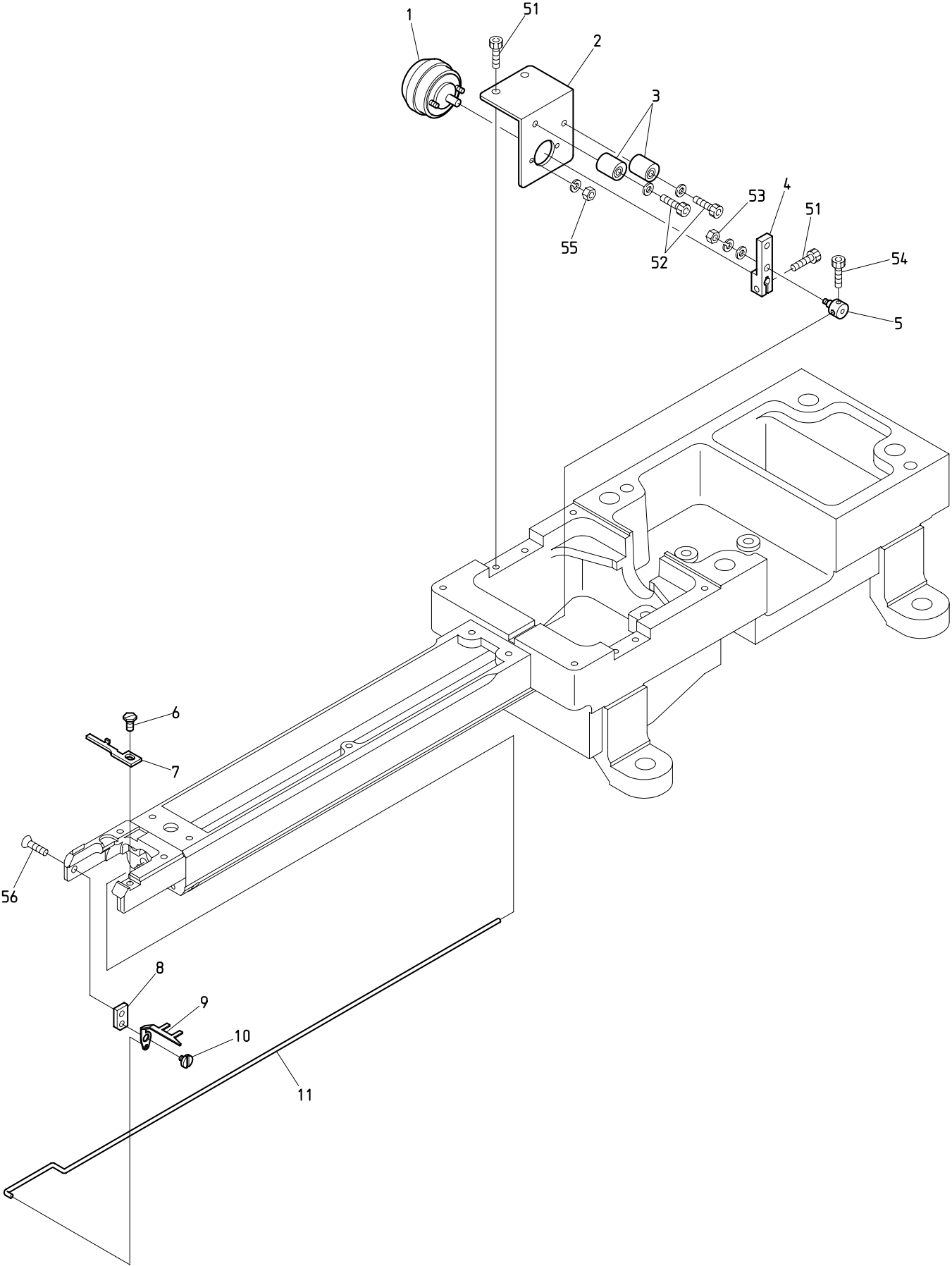


BEVT-Z1501CBII

01 Head・Bed
ヘッド・ベッド

[illegible]

02A Thread cut A
糸切り A



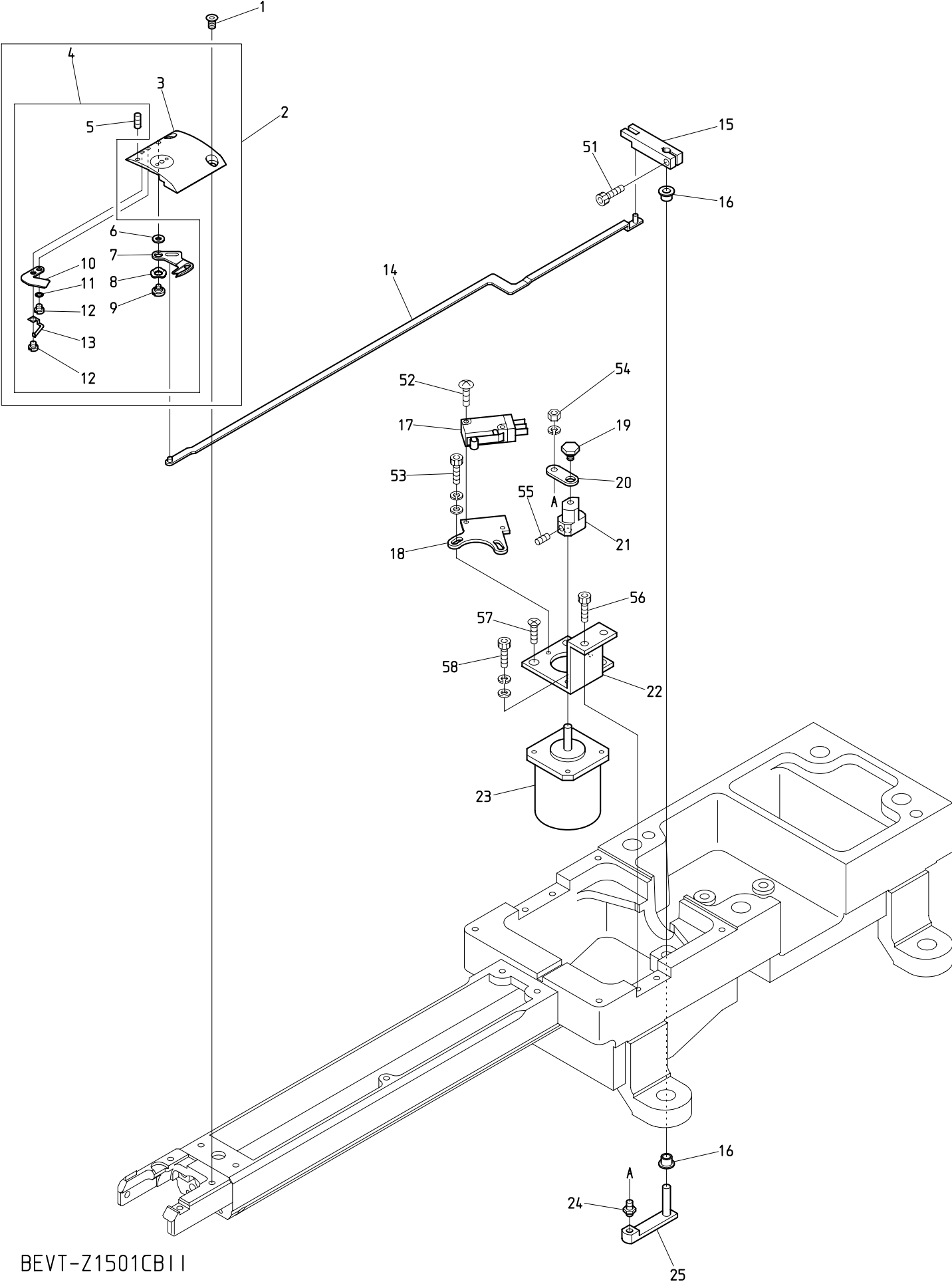
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0 2 A Thread cut A

糸切り A

[illegible]

02B Thread cut B
糸切りB

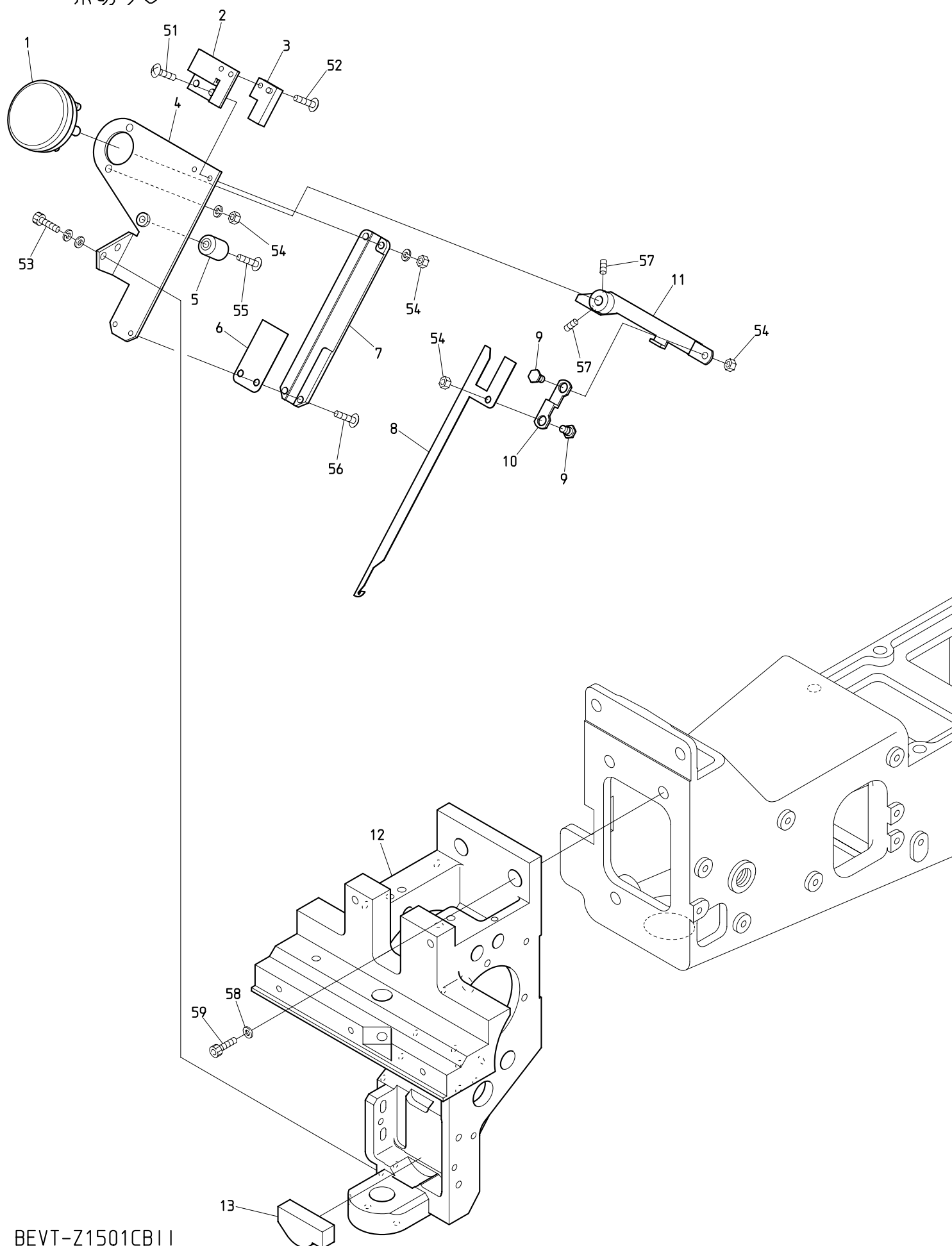


BEVT-Z1501CB11

0 2 B Thread cut B
糸切り B

[illegible]

02C Thread cut C
糸切りC



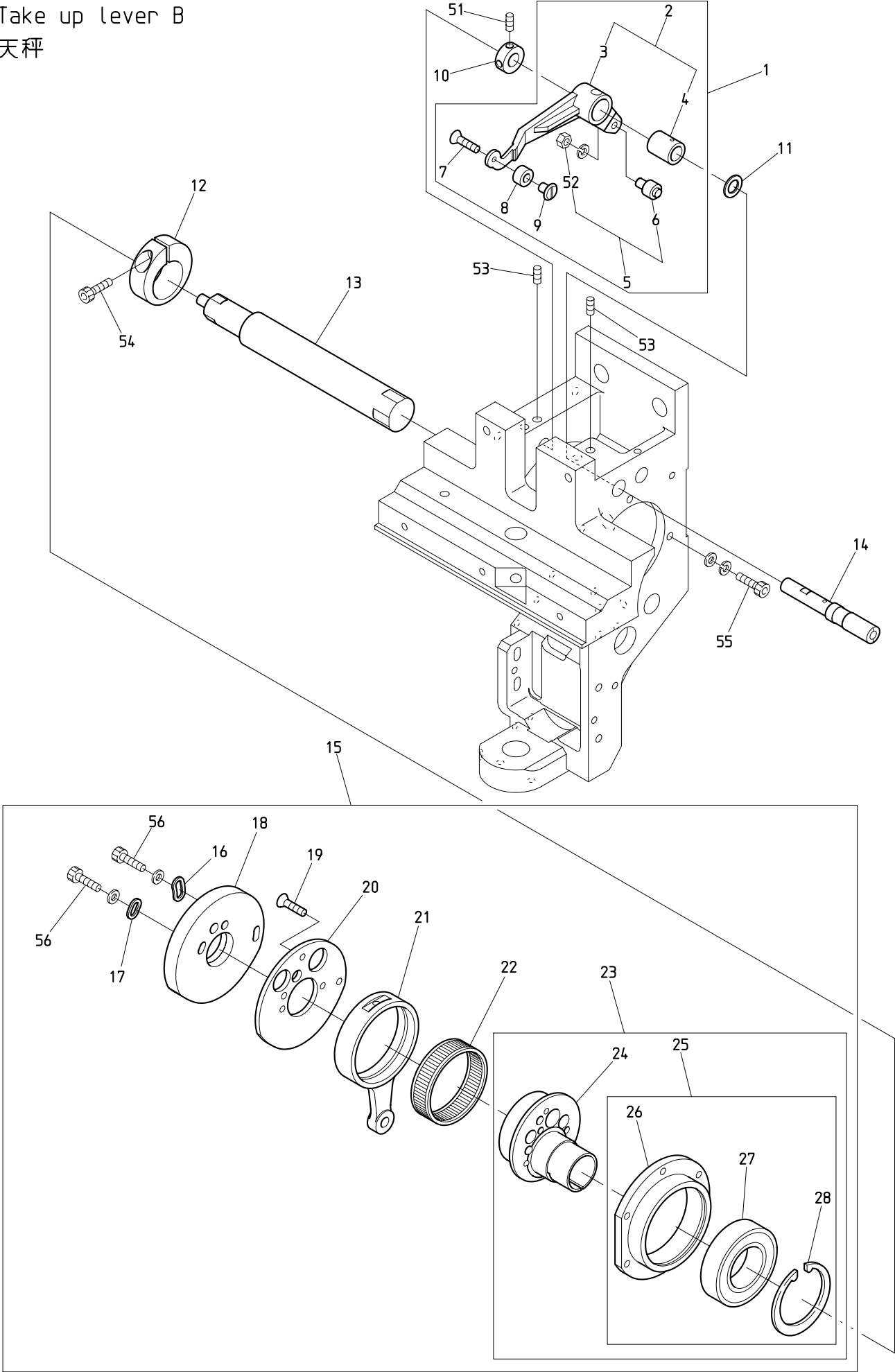
BEVT-Z1501CB11

Thread cut C

糸切り C

[illegible]

03 Take up lever B
天秤

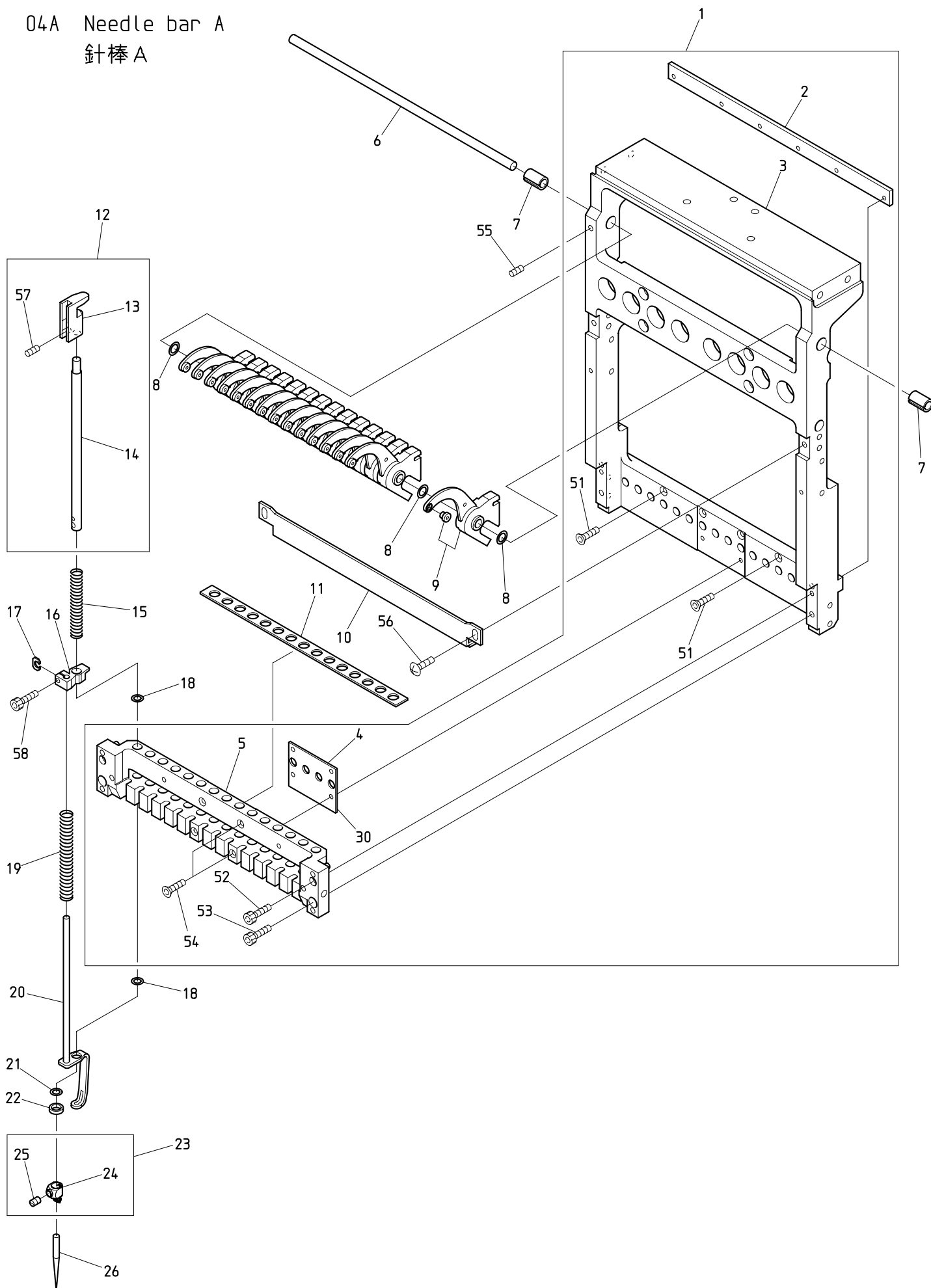


03 Take up lever

天秤

[illegible]

04A Needle bar A
針棒 A



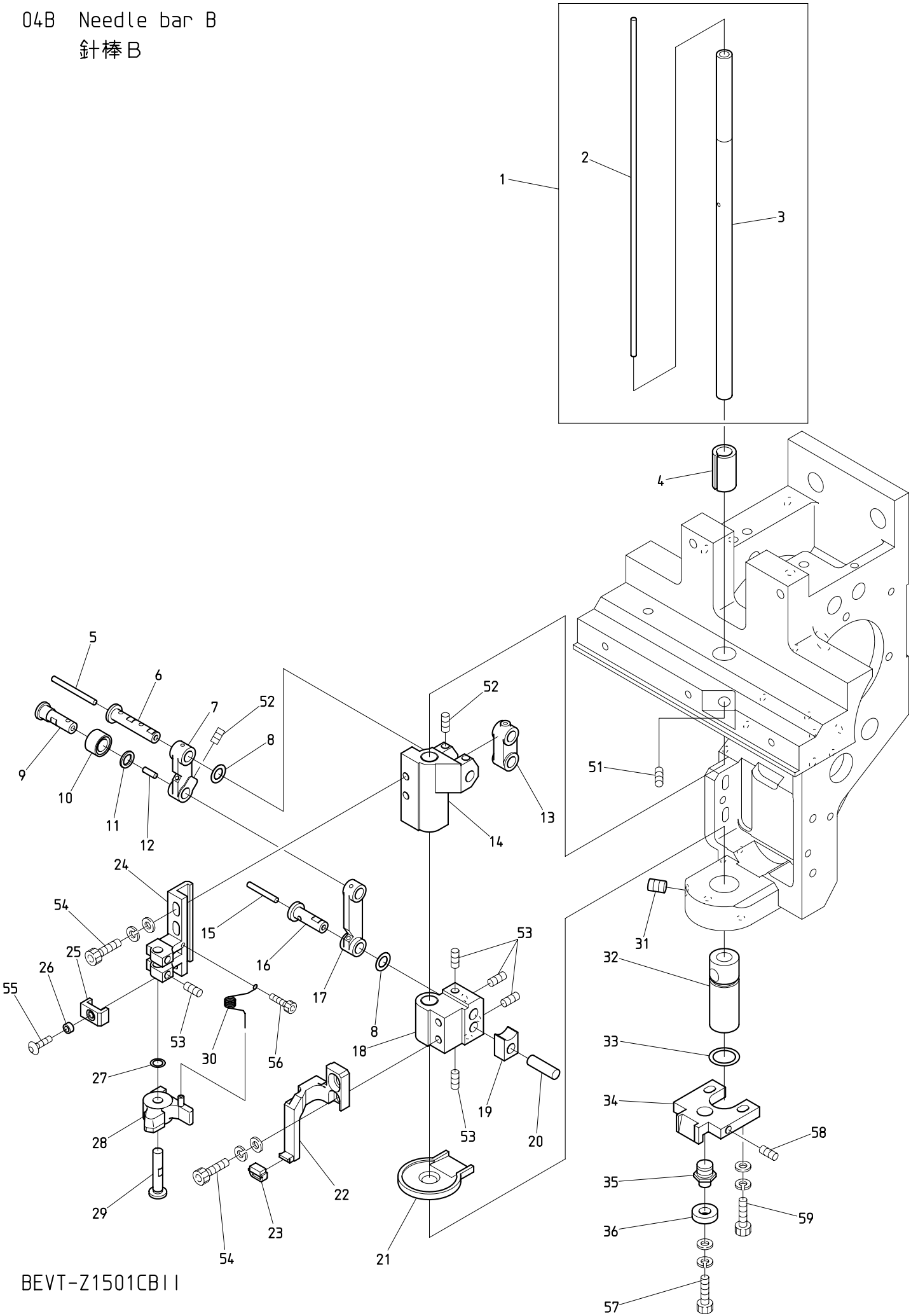
BEVT-Z1501CBII

O 4 A Needle bar A

針棒 A

[illegible]

04B Needle bar B
針棒 B

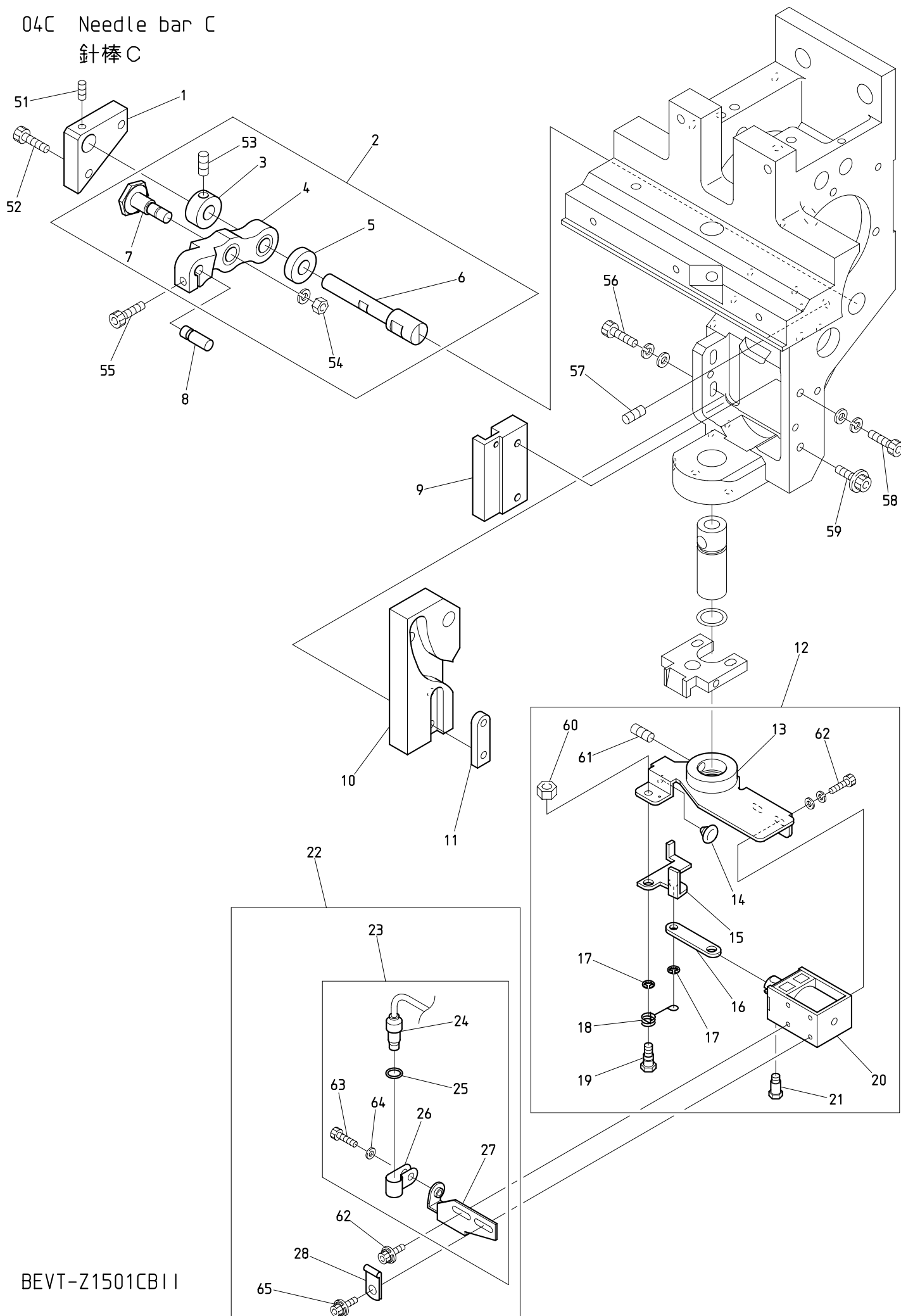


O 4 B Needle bar B

針棒B

ITEM	L I S T No.	DESCRIPTION	部品名	Q' TY	NOTE
1	MH230140	Slide shaft a'ssy(DT-ZN)	スライドシャフトAssy (DT-ZN)	1	
2	MH230180	Oil core(210mm)	油芯 (210mm)	1	
3	MH230170	Slide shaft (DT-ZN)	スライドシャフト (DT-ZN)	1	
4	RD230150	Driving shaft bush upper (BEMAX)	駆動軸ブッシュ 上 (BEMAX)	1	
5	HT230750	Oil core(30mm)	油芯 (30mm)	1	
6	HT230471	Small link pin	小リンクピン	1	
7	HT230491C	Link (Small)	リンク (小)	1	
8	HT230730	Shim ring($\phi 10$ t=0.3)	シムリング($\phi 10$ t=0.3)	2	
9	RR230130	Link roller joint pin	リンクコロジョイントピン	1	
10	RR230150	Cloth hold roller	布押エコロ	1	
11	RR230140	Thrust washer	スラスト座金	1	
12	HT230760	Oil core(8mm)	油芯 (8mm)	1	
13	HB230201C	Needle bar driving link	針棒駆動リンク	1	
14	HT230510	Needle bar driver slide block	針棒叩き摺動ブロック	1	
15	HT230770	Oil core(20mm)	油芯 (20mm)	1	
16	HT230460	Large link pin	大リンクピン	1	
17	HT230480C	Link (Large)	リンク (大)	1	
18	HT230500	Set slide block	押エ摺動ブロック	1	
19	HP231370	Square ball	角玉	1	
20	HT230320C	Square ball pin	角玉ピン	1	
21	SG230000	Oil receive plate	油受けプレート	1	
22	RR230031C	Cloth hold support	布押エ受け	1	
23	HT230340	Cloth hold support rubber	布押エ受ゴム	1	
24	HT230290	Needle bar beat fixing base	針棒叩き取付台	1	
25	HT230520	Needle bar driving stopper	針棒叩きストッパー	1	
26	A9012368	Spacer (Roll bush)	スペーサー (巻ブッシュ)	1	
27	RH230550	Shim ring	シムリング	1	
28	RH230540	Needle bar driver	針棒叩き	1	
29	HT230280C	Needle bar driver pin	針棒叩きピン	1	
30	HT230560C	Needle bar driver return spring	針棒叩きリターンズプリング	1	
31	A9012415	Double point screw M6×7 (P0.75)	Wポイントネジ M6×7 (P0.75)	1	
32	LA230080	Slide shaft bush (Lower)	スライドシャフトブッシュ (下)	1	
33	A9019037	O-ring (Bush lower S12.5 NOK)	Oリング (ブッシュ下 S12.5 NOK)	1	
34	LA230140	Bearing guide	ベアリングガイド	1	
35	SG230300	Bearing pin	ベアリングピン	1	
36	A9010065	Ball bearing 686zz	ボールベアリング 686ZZ	1	
51		Hex. socket set screw M4×10	六角穴付止メネジ M4×10		
52		Hex. socket set screw M4×6 (With nylon)	六角穴付止メネジ M4×6 (ナイロン付)		
53		Hex. socket set screw M4×4 (With nylon)	六角穴付止メネジ M4×4 (ナイロン付)		
54		Hex. socket bolt M4×12 (With washers)	六角穴付ボルト M4×12 (平座金 バネ座金付)		
55		Hex. socket button bolt M3×6	六角穴付ボタンボルト M3×6		
56		Hex. Socke bolt M2.5×6	六角穴付ボルト M2.5×6		
57		Hex. socket bolt M4×6 (With washers)	六角穴付ボルト M4×6 (平座金 バネ座金付)		
58		Hex. socket set screw (Dog point) M4×12	六角穴付止メネジ (棒先) M4×12		
59		Hex. socket bolt M4×15 (With washers)	六角穴付ボルト M4×15 (平座金 バネ座金付)		

04C Needle bar C 針棒 C

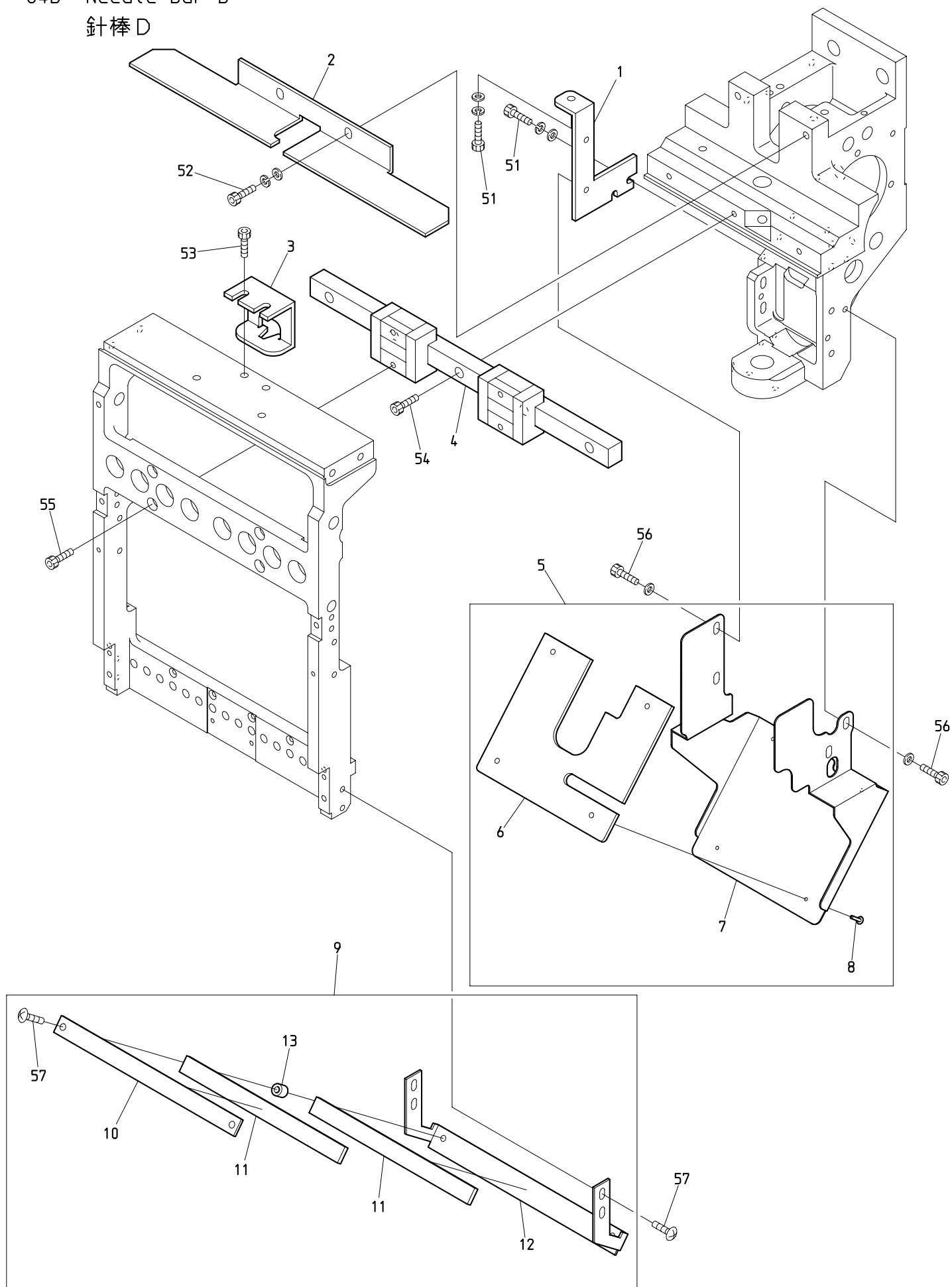


O 4 C Needle bar C

針棒C

ITEM	L I S T No.	DESCRIPTION	部品名	Q' TY	NOTE
1	HT230590	Lever pin block	レバーピンブロック	1	
2	RR230091	Needle bar driving lever set(P25.65)	針棒駆動レバーセット(P25.65)	1	
3	HB230271C	Needle bar driving lever fixing pin set collar	針棒駆動レバー固定ピンセットカラー	1	
4	RR230081	Needle bar driving lever(P25.65)	針棒駆動レバー(P25.65)	1	
5	HB230281C	Needle bar driving lever fixing pin collar	針棒駆動レバー固定ピンカラー	1	
6	HT230410C	Needle bar driving lever fixing pin	針棒駆動レバー固定ピン	1	
7	HB230262C	Needle bar driving lever connecting pin	針棒駆動レバー連結ピン	1	
8	HB230220C	Needle bar driving lever pin(B)	針棒駆動レバーピン(B)	1	
9	HT230420C	Guide plate	ガイドプレート	1	
10	MK230071	K2 cam(φ12)	K2カム(12バイ)	1	
11	MK230080C	Cam tap plate	カムタッププレート	1	
12	MM270000	Thread support a'ssy(24V) DTHE-ZQ	糸保持ASSY(24V) DTHE-ZQ	1 set	
13	SG270050	Thread support base	糸保持ベース	1	
14	A9014166	Plug cushion rubber TM-96-6	プラグクッションゴム TM-96-6	1	
15	SG270060	Thread support lever	糸保持レバー	1	
16	SG270070	Thread support link	糸保持リンク	1	
17	A9012127	E-ring(φ3)	E型止メ輪(呼び径 φ3)	2	
18	SG270120	Thread support return spring	糸保持リターンバネ	1	
19	SG270110	Thread support lever pin screw	糸保持レバーピンネジ	1	
20	A9056042	Keep solenoid(24V) TDS-K10SL-368	キーソレノイド(24V) TDS-K10SL-368	1	
21	KC270101C	Solenoid pin	ソレノイドピン	1	
22	MK510083	Laser marker set(Dot, Without switch)	レーザーマーカセット(ドット, SW無シ)	1 set	Option オプション
23	EP533563	Laser marker connecting cable(Dot, Without switch)	レーザーマーカ接続ケーブル(ドット, SW無シ)	1 set	Option オプション
24	MK510050	Laser marker(LM-6501RC)	レーザーマーカ(LM-6501RC)	1	Option オプション
25	A9014167	O-ring(SS065)	Oリング(SS065)	1	Option オプション
26	MK510100	Laser marker support clip	レーザーマーカ保持クリップ	1	Option オプション
27	MK510061	Laser marker fixing bracket	レーザーマーカ取付ブラケット	1	Option オプション
28	A9068146	Aluminum alloy cable clip(AL2, MISUMI)	アルミ合金製ケーブルクリップ(AL2, ミスミ)	1	Option オプション
51		Hex. socket set screw M4×4(With nylon)	六角穴付止メネジ M4×4(ナイロン付)		
52		Hex. socket bolt M4×12(With washers)	六角穴付ボルト M4×12(平座金 バネ座金付)		
53		Hex. socket set screw M5×5	六角穴付止メネジ M5×5		
54		Hex. nut M6(With spring washer)	六角ナット M6(バネ座金付)		
55		Hex. socket bolt M4×14(With adhesive)	六角穴付ボルト M4×14(接着剤付)		
56		Hex. socket bolt M4×15	六角穴付ボルト M4×15		
57		Hex. socket set screw M5×10	六角穴付止メネジ M5×10		
58		Hex. socket bolt M4×18(With washers)	六角穴付ボルト M4×18(平座金 バネ座金付)		
59		Hex. socket flange bolt M4×25	六角穴付フランジボルト M4×25		
60		Hex. nut M4	六角ナット M4		
61		Hex. socket set screw M5×8	六角穴付止メネジ M5×8		
62		Hex. socket bolt M3×6(With washers)	六角穴付ボルト M3×6(平座金 バネ座金付)		
63		Hex. socket bolt M3×8	六角穴付ボルト M3×8		
64		Plain washer(M3, φ13×t1)	平座金(呼び3, 外径13×t1)		
65		Hex. socket bolt M3×8(With washer)	六角穴付ボルト M3×8(平座金 バネ座金付)		

04D Needle bar D
針棒D



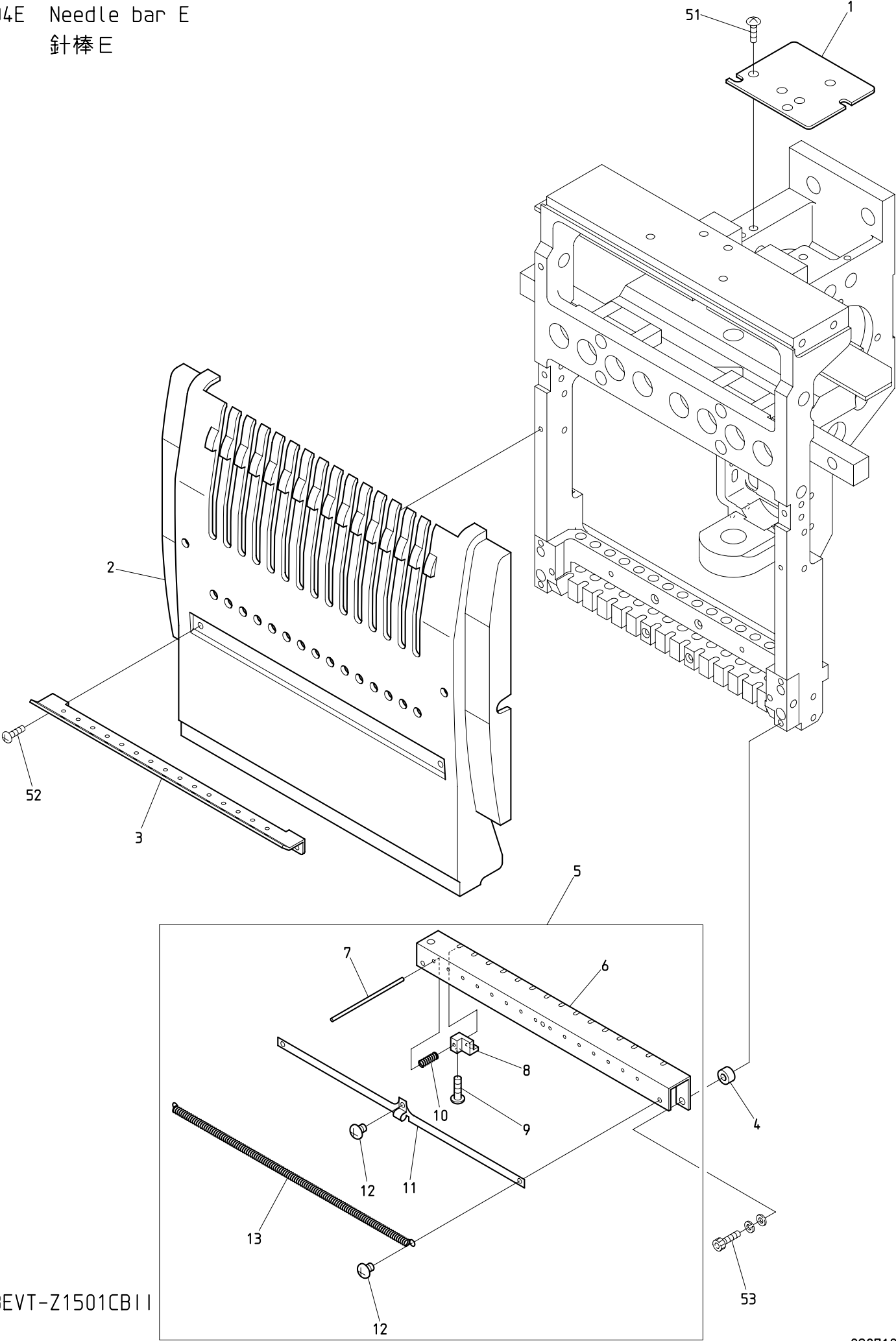
BEVT-Z1501CBII

0 4 D Needle bar D

針棒 D

[illegible]

04E Needle bar E
針棒 E



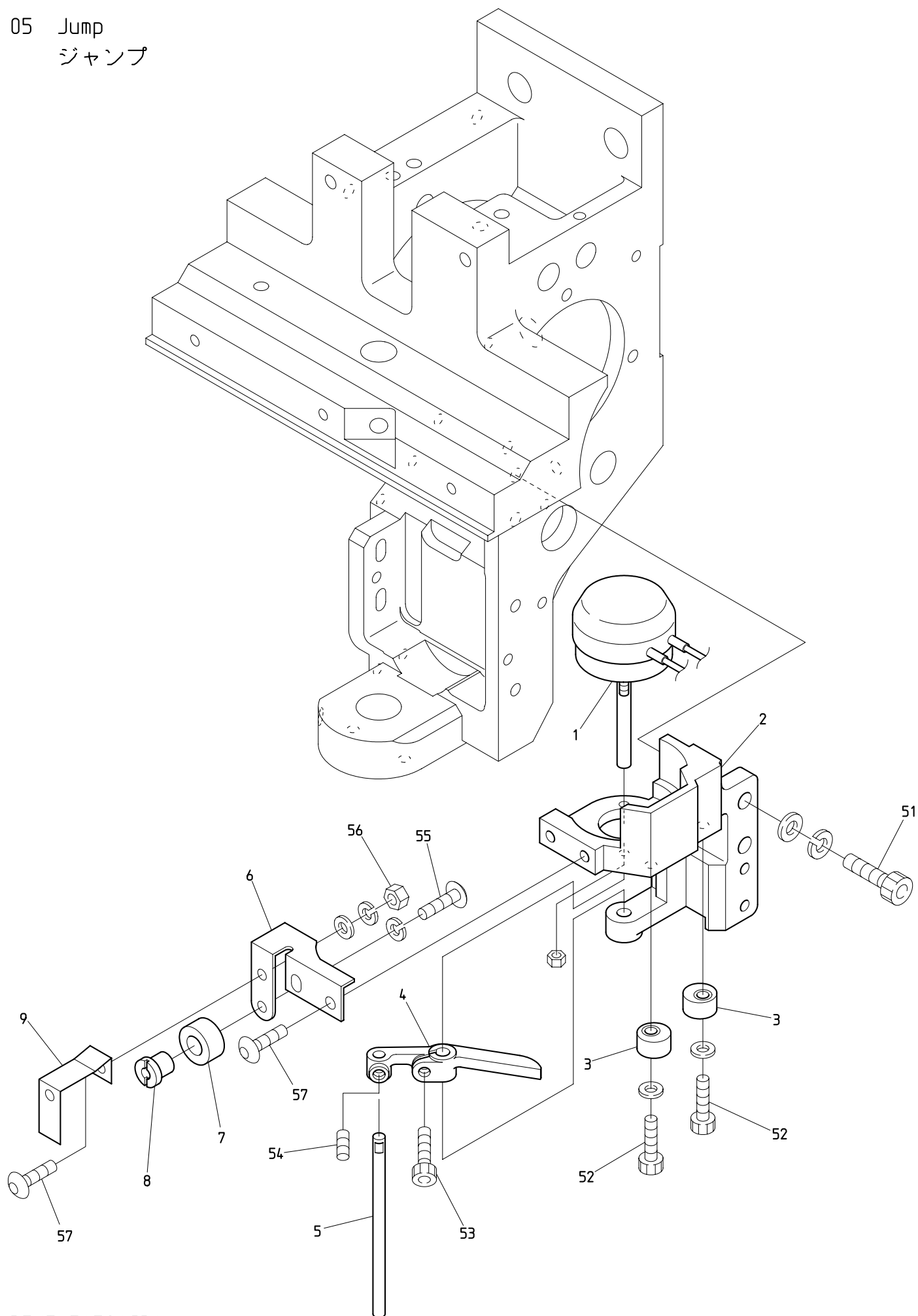
BEVT-Z1501CB11

O 4 E Needle bar E

針棒 E

[illegible]

05 Jump
ジャンプ

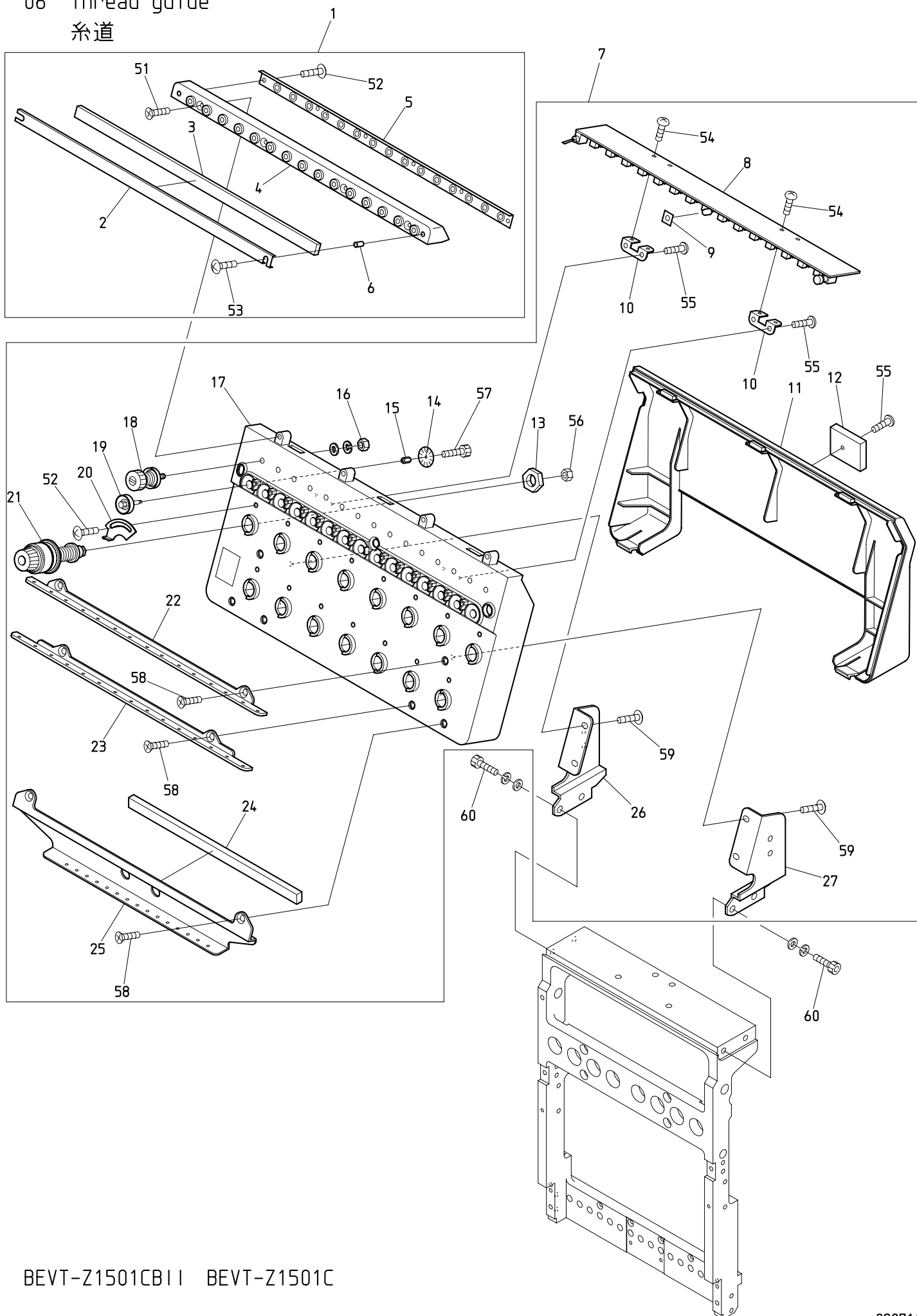


BEVT-Z1501CB11

05 Jump
ジャンプ

[illegible]

06 Thread guide 糸道

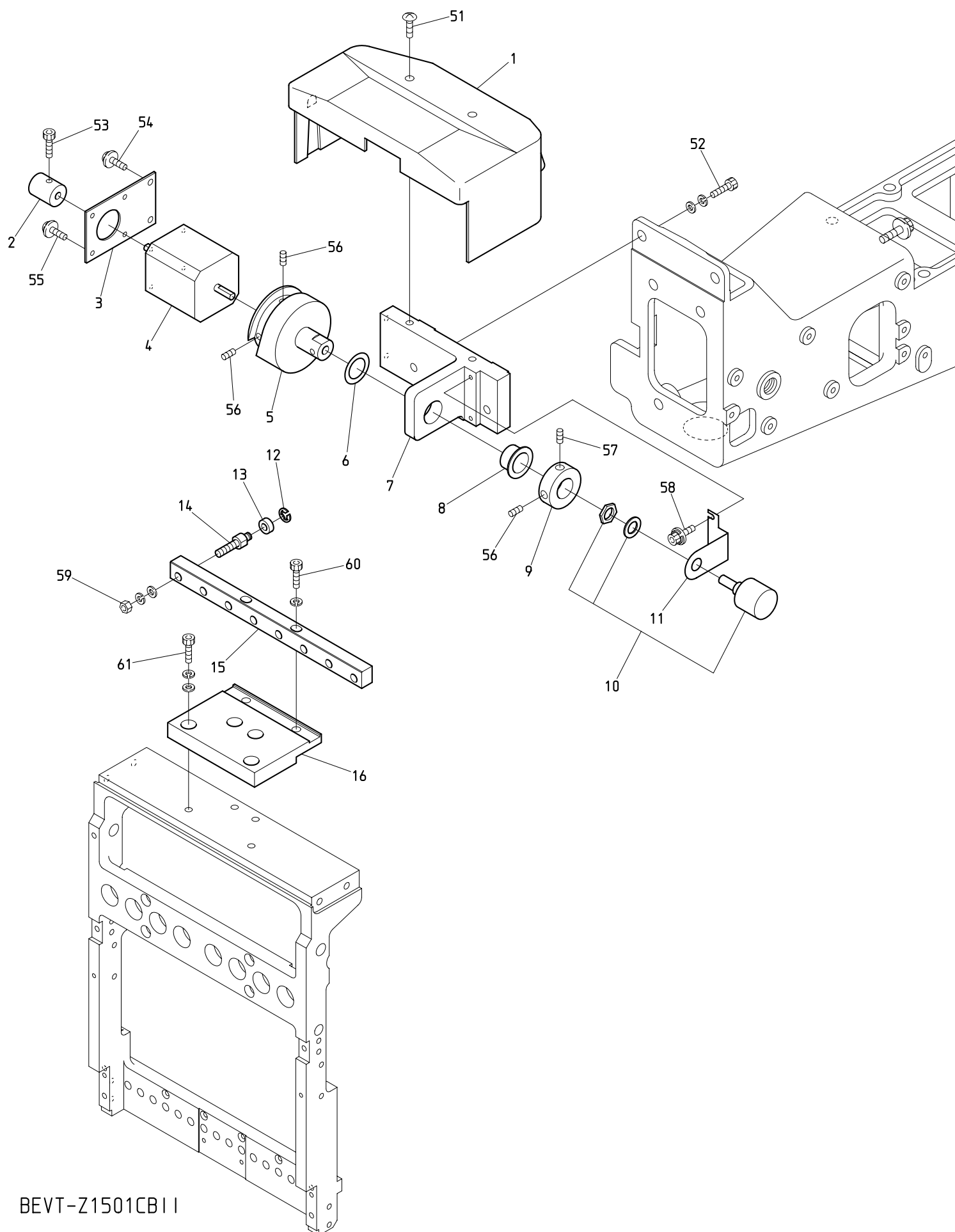


BEVT-Z1501CBII BEVT-Z1501C

糸道

G6 080228

07 Color change 色換え



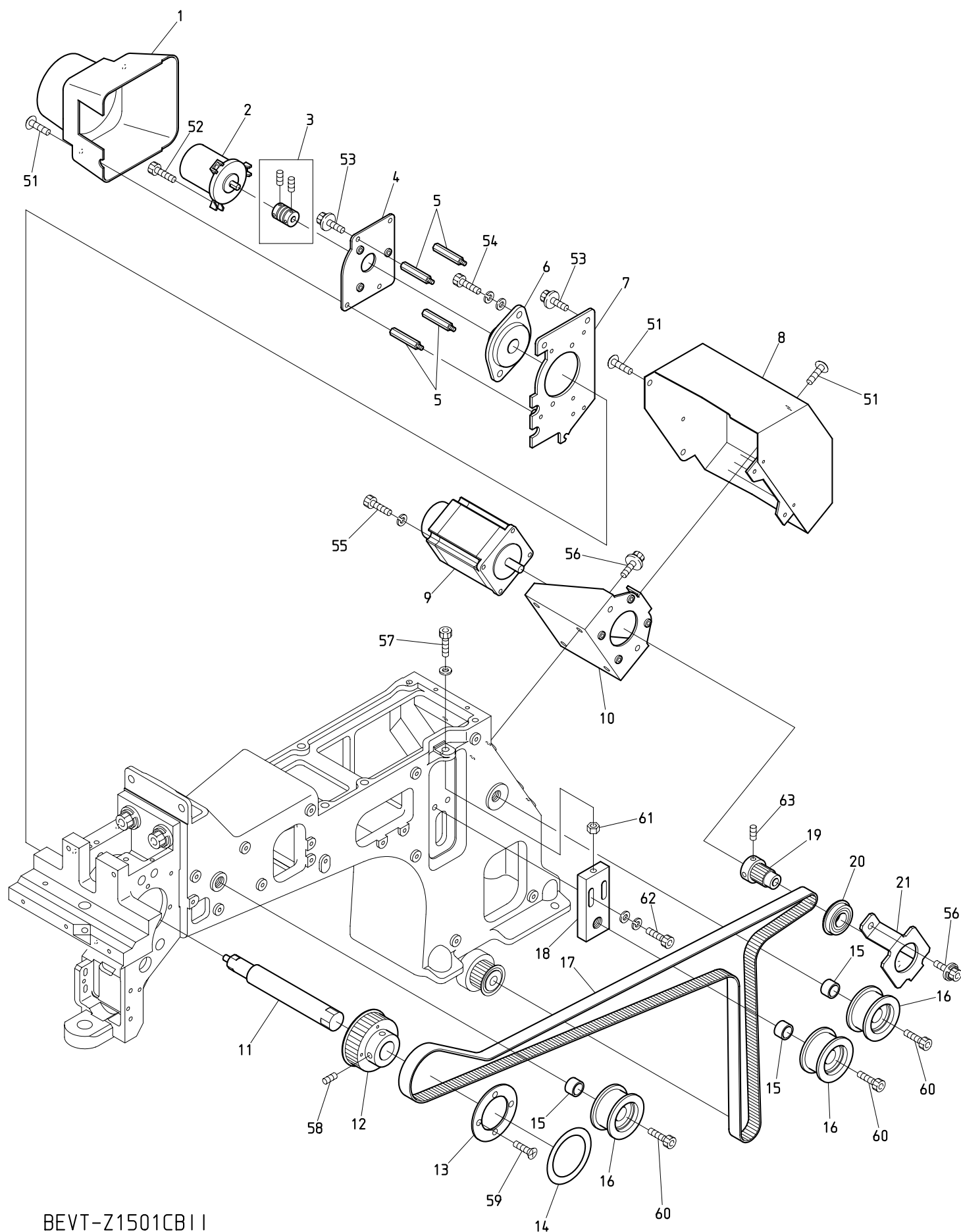
BEVT-Z1501CB11

0 7 Color change

色換え

[illegible]

08A Drive A
駆動A

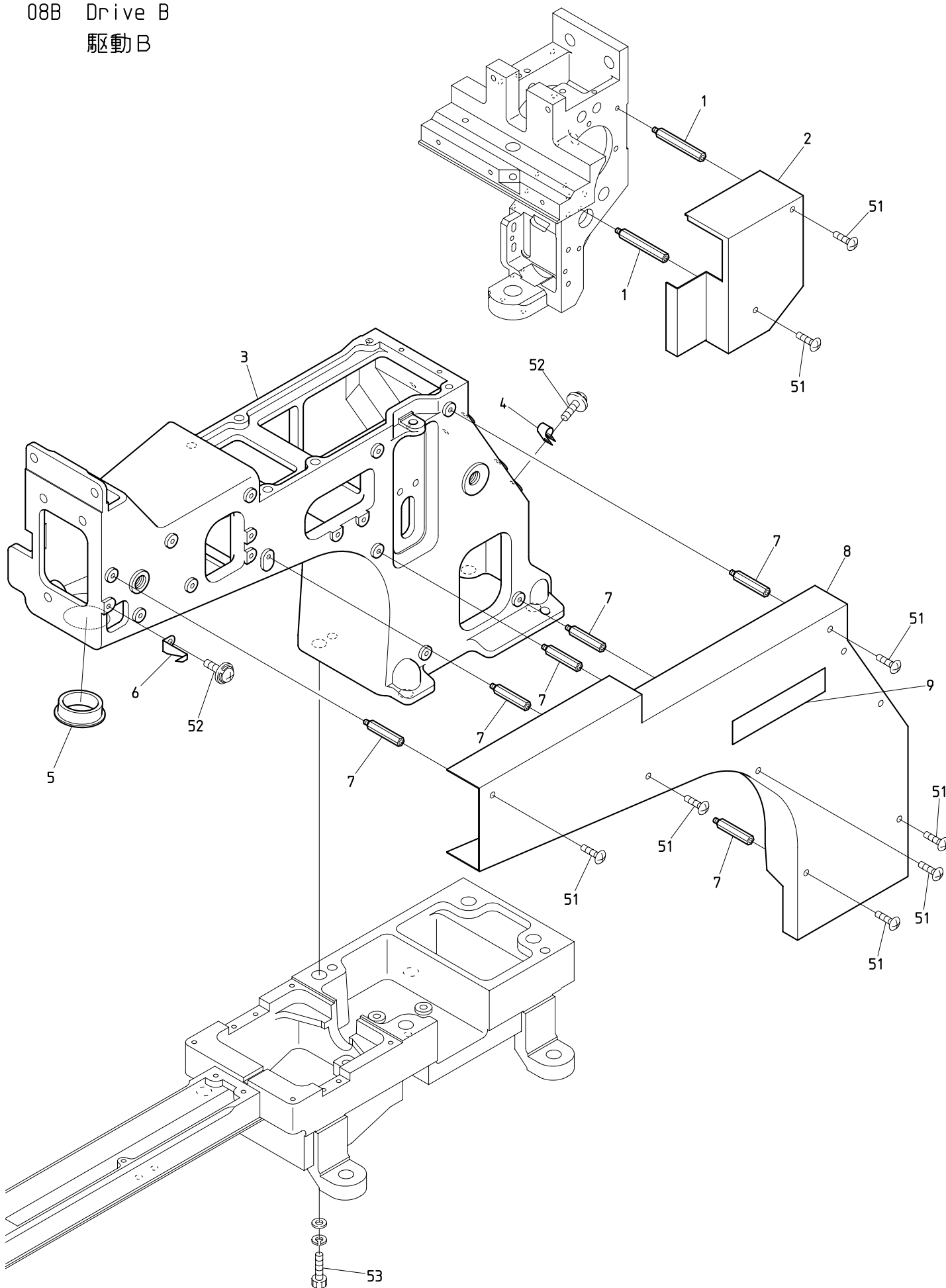


BEVT-Z1501CB11

驅動 A

G6

08B Drive B
駆動B

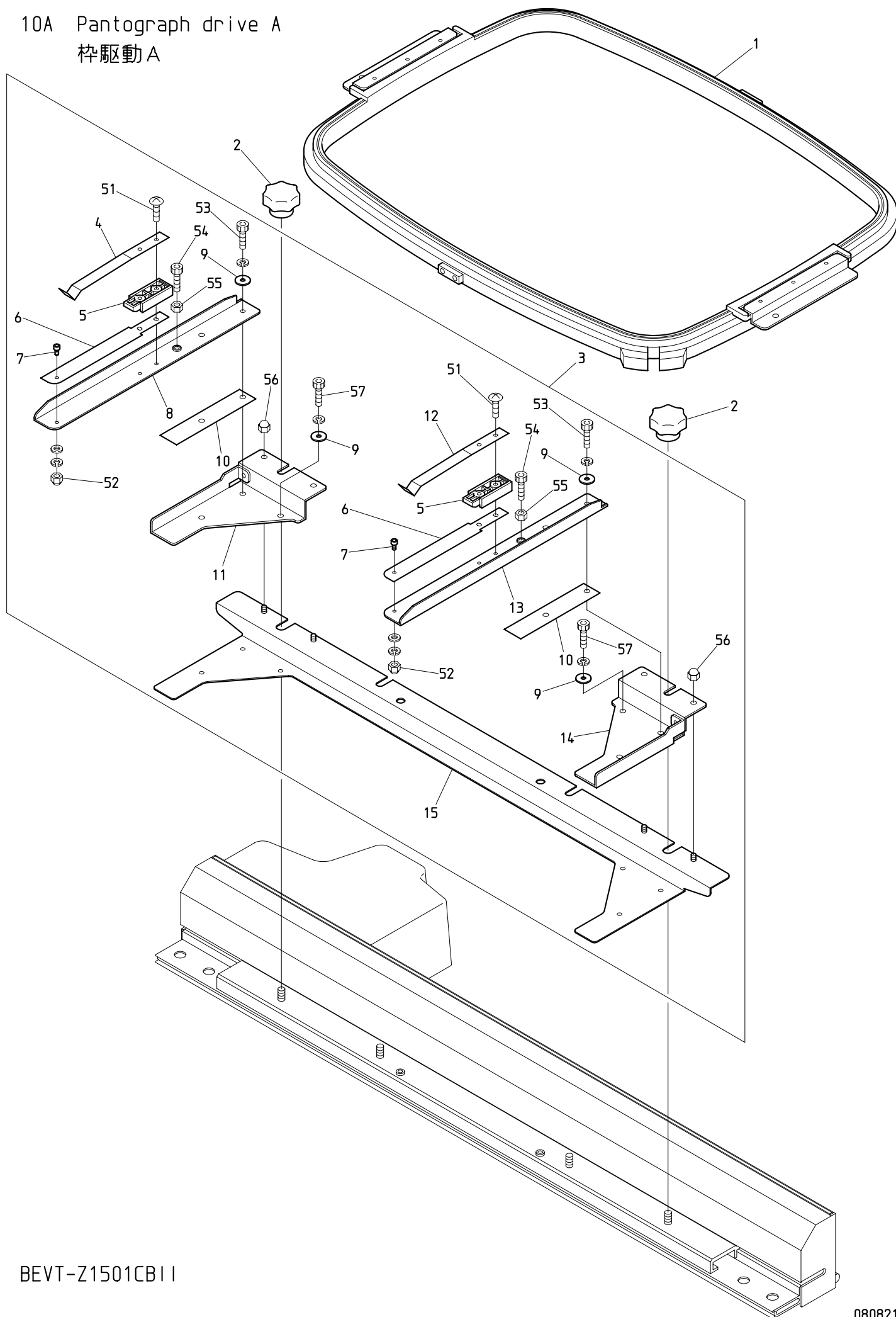


BEVT-Z1501CB11

驅動 B

G6 080702

10A Pantograph drive A
 杵駆動A

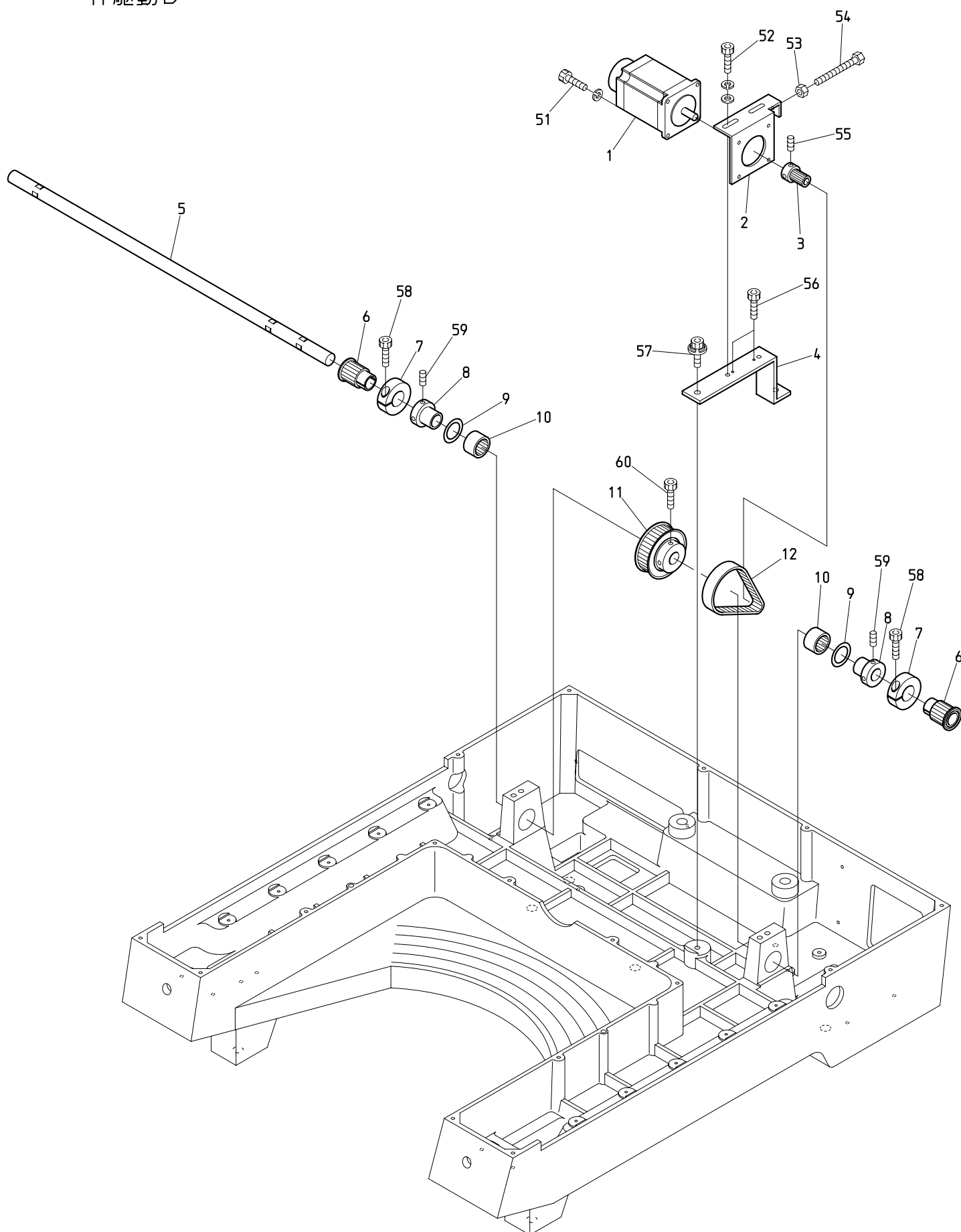


BEVT-Z1501CB11

棒駆動 A

G6

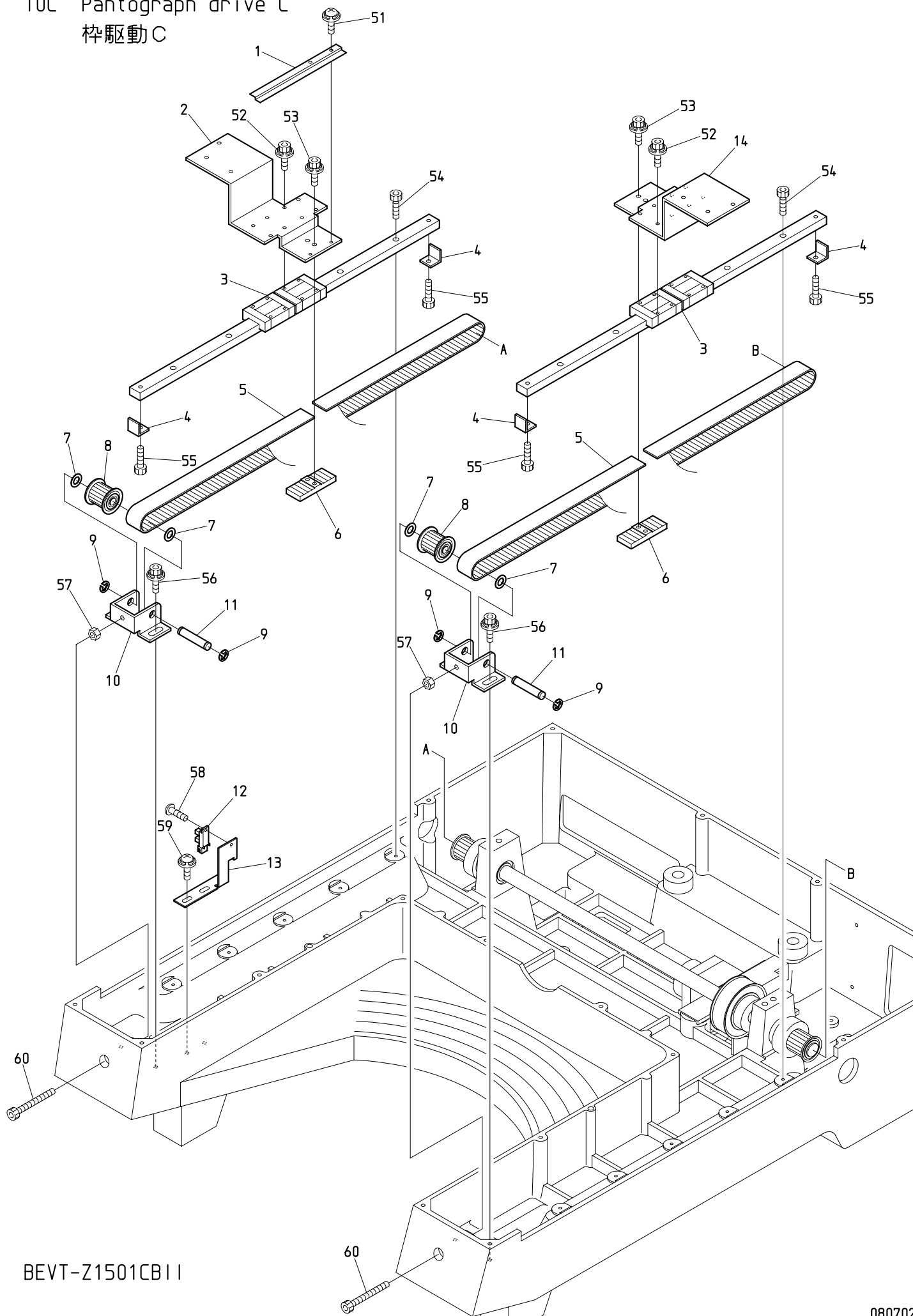
10B Pantograph drive B
 杵駆動B



棒駆動 B

G6

10C Pantograph drive C 枠駆動C

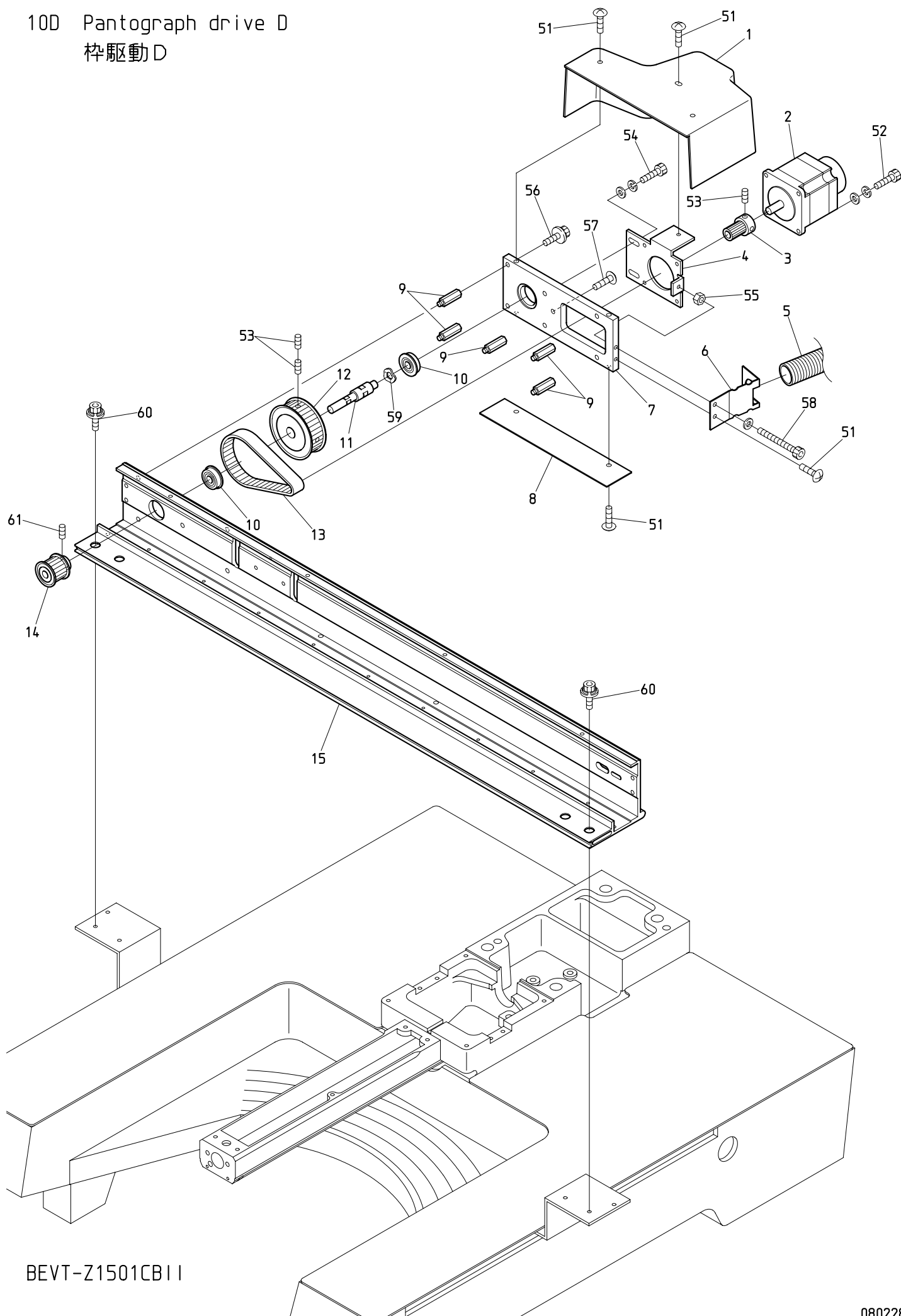


BEVT-Z1501CB11

棒駆動 C

G6

10D Pantograph drive D 杵駆動D

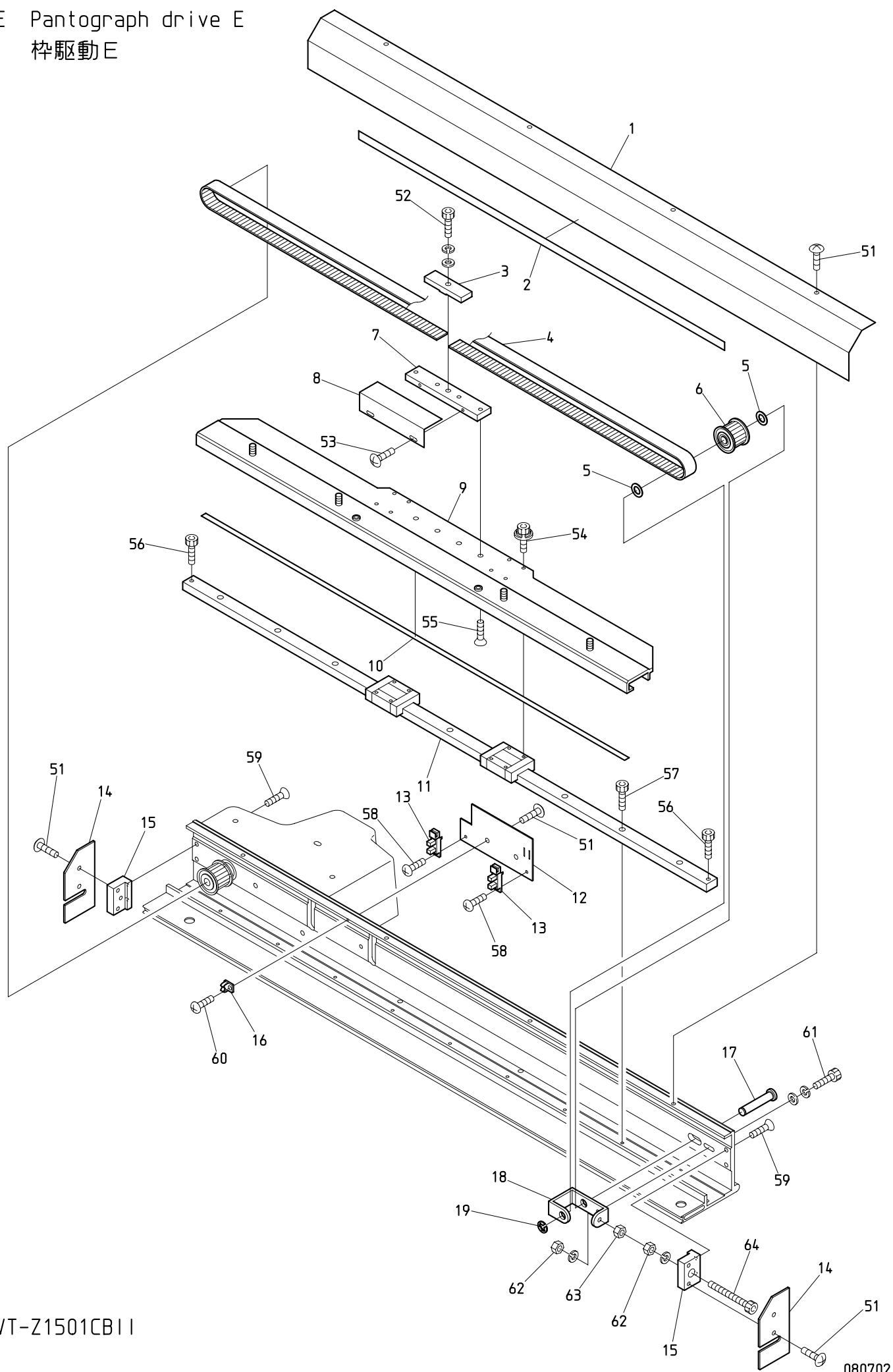


BEVT-Z1501CB11

榨驅動 D

G6 080228

10E Pantograph drive E
 杵駆動E



BEVT-Z1501CB11

080702

棒駆動 E

G6 080702

11 Control
制御

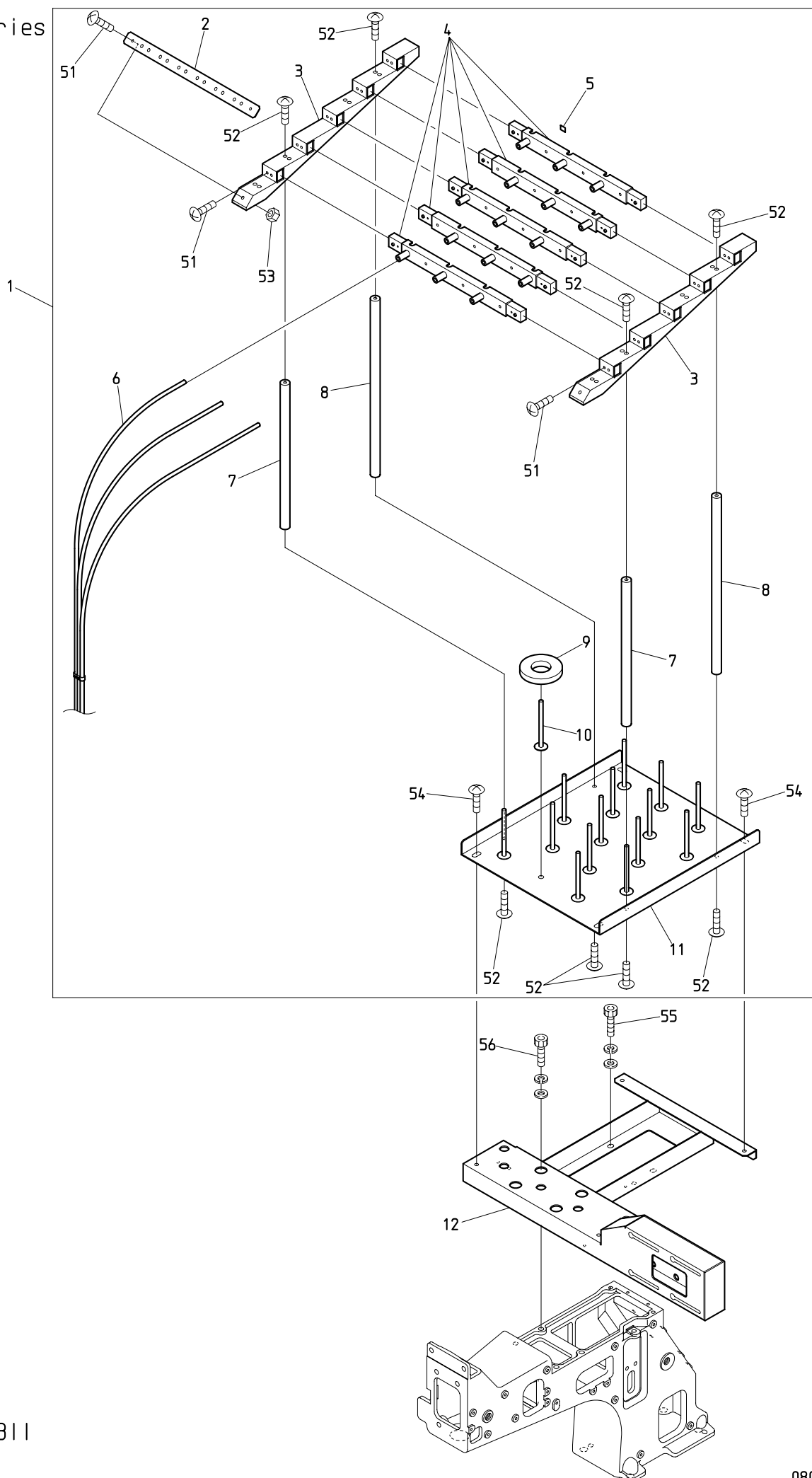
BEVT-Z1501CB11

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1 1 Control
制御

[illegible]

12 Accessories 付属品

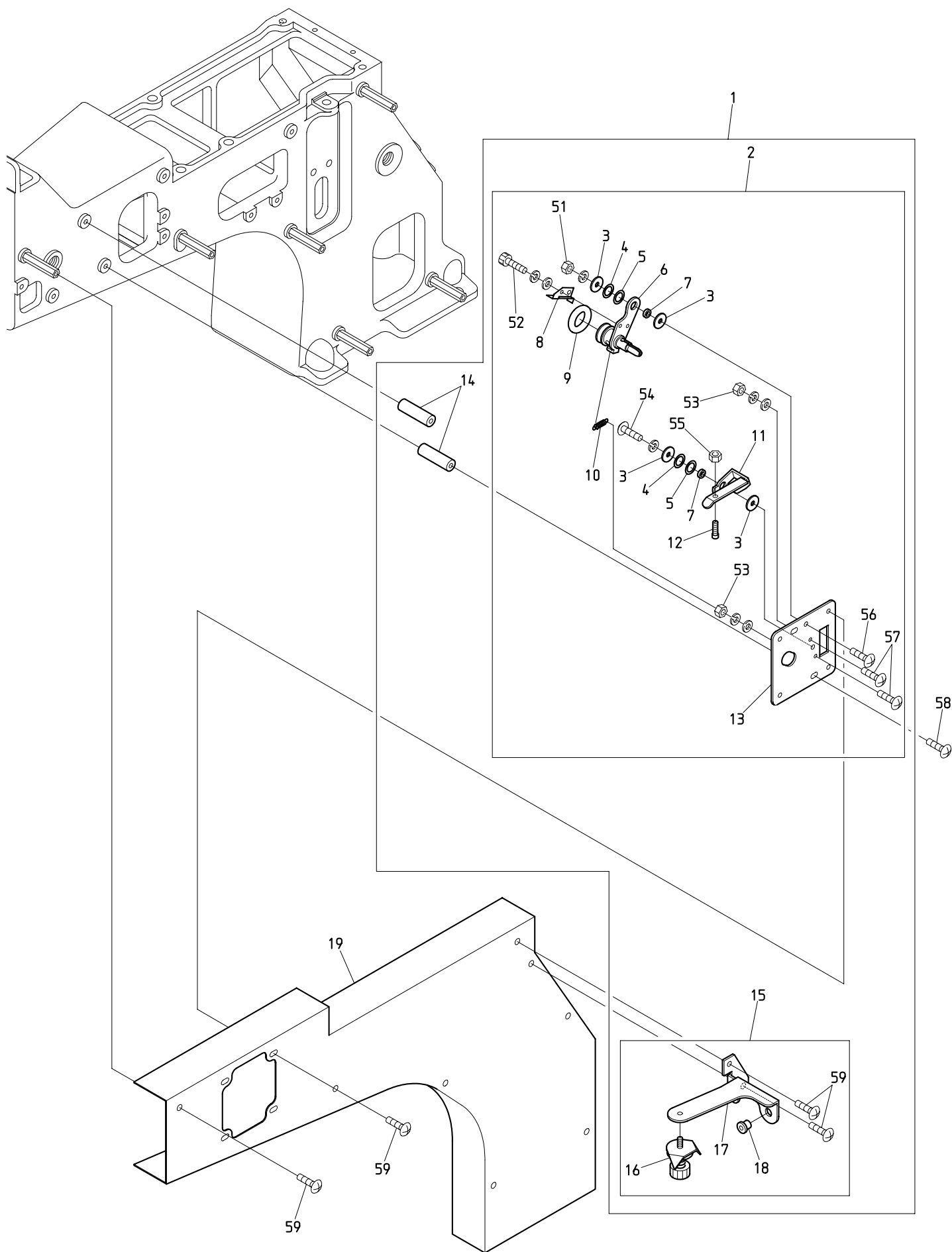


1 2 Accessories

付属品

[illegible]

13 Lower thread roll 下糸巻



BEVT-Z1501CB11

1 3 Lower thread roll

下糸卷

[illegible]

I N D E X

L I S T No.	SECTION No.	ITEM	L I S T No.	SECTION No.	ITEM
A9010065	0 4 B	36	A9056041	0 2 C	1
A9010073	0 3	27	A9056042	0 4 C	20
A9010109	0 7	6	A9068032	0 6	12
A9010133	1 0 D	10	A9068051	0 8 B	4
A9010134	1 0 B	10	A9068146	0 4 C	28
A9010135	0 8 A	20	A9068155	1 0 D	5
A9010136	0 7	13	A9068156	1 0 E	16
A9011285	0 7	8	A9068160	1 1	8
A9011286	0 2 B	16	A9068165	0 8 B	5
A9012051	1 0 C	9	EAY092A1	1 1	1
A9012051	1 0 E	19	EBY02612	0 6	8
A9012127	0 7	12	EBY03230	1 1	7
A9012127	0 4 C	17	EDY00270	1 0 C	12
A9012164	1 0 C	7	EDY00270	1 0 E	13
A9012164	1 0 E	5	EDY00410	1 1	11
A9012368	0 4 B	26	EDY00420	1 0 D	2
A9012415	0 4 B	31	EDY00430	0 8 A	9
A9012421	0 3	28	EDY00430	1 0 B	1
A9012437C	1 0 A	2	EDY00440	1 1	12
A9012438	0 6	6	EDY00450	1 1	10
A9012490	0 1	13	EDY00460	1 1	14
A9012505	0 0 B	5	EDY00600	0 2 B	23
A9013071	0 8 A	3	EFY00030	1 1	13
A9014166	0 4 C	14	EP533563	0 4 C	23
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A9014204	0 0 A	2	HB230080C	0 3	16
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A9019037	0 4 B	33	HB230220C	0 4 C	8
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A9019102	1 3	5	HB240020C	0 5	4
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A9020238	1 0 D	13	HB240041	0 5	3
A9052028	0 2 C	3	HH481970C	1 0 B	8
A9052078	0 2 B	17	HH481980	0 1	6
A9054054	1 1	2	HH481980	1 0 B	7
A9056040	0 2 A	1	HP231370	0 4 B	19

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L I S T No.	SECTION No.	ITEM	L I S T No.	SECTION No.	ITEM
HS210051	O 2 A	8	KL270101	O 2 C	8
HS210300	O 2 A	9	KL270120C	O 2 C	10
HT230120	O 4 A	22	KL270131C	O 2 C	9
HT230220	O 5	7	KL270260C	O 2 C	2
HT230251	O 4 A	15	KL270450	O 2 C	6
HT230263	O 4 A	17	KN272401	O 2 A	3
HT230280C	O 4 B	29	KN272401	O 2 C	5
HT230290	O 4 B	24	KN540510	O 6	15
HT230320C	O 4 B	20	KX250081	O 1	1
HT230330	O 4 A	16	KX250081	O 2 B	1
HT230340	O 4 B	23	KX270010	O 2 B	12
HT230410C	O 4 C	6	KX270070	O 4 D	13
HT230420C	O 4 C	9	KX270430	O 2 A	6
HT230460	O 4 B	16	KX330160	O 7	14
HT230471	O 4 B	6	LA230080	O 4 B	32
HT230480C	O 4 B	17	LA230140	O 4 B	34
HT230491C	O 4 B	7	LA270080	O 4 D	12
HT230500	O 4 B	18	LA270160	O 4 D	9
HT230510	O 4 B	14	LA730610	1 0 A	7
HT230520	O 4 B	25	MB295250	O 2 B	24
HT230560C	O 4 B	30	MB295270	O 2 B	20
HT230590	O 4 C	1	ME270010	O 2 A	5
HT230620C	O 5	8	ME270120	O 2 B	19
HT230730	O 4 B	8	ME270130	O 2 B	21
HT230760	O 4 B	12	ME270140	O 2 B	15
HT230770	O 4 B	15	MF210080	O 2 B	18
HT240101	O 6	14	MF270110	O 2 B	25
HT240180	O 6	13	MF510000	O 8 A	2
HT240290	O 6	19	MF510010	O 7	10
HT240480	1 3	18	MG330010	O 7	15
HT270063	O 4 E	9	MG330070	O 7	11
HT710000	1 2	10	MG330080	O 7	9
KC250483	O 1	11	MG330090C	O 7	2
KC270101C	O 4 C	21	MG330110	O 7	4
KC271001	O 2 A	10	MH230161C	O 5	9
KC271940C	O 2 A	4	MH620070	1 3	9
KF220530	O 1	18	MH620090	1 3	7
KF220710	O 1	17	MH620120	1 3	12
KF221020	O 1	19	MH620141	1 3	16
KF230501	O 3	5	MH730020	1 0 A	12
KF230680	O 3	6	MH730030	1 0 A	4
KF232130	O 4 A	21	MK230030	O 2 C	13
KF710390	1 2	9	MK230040	O 4 A	9
KL220140	O 1	16	MK230050	O 4 A	8
KL270091	O 2 C	7	MK230071	O 4 C	10

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L I S T No.	SECTION No.	ITEM	L I S T No.	SECTION No.	ITEM
MK230080C	0 4 C	11	MR250150	1 1	6
MK230090	0 4 A	7	MR270010	0 2 B	22
MK230120	0 3	8	MR270020	0 2 A	11
MK230130	0 3	1	MR270040	0 2 B	14
MK510050	0 4 C	24	MR270050	0 2 A	2
MK510061	0 4 C	27	MR310000	0 8 A	18
MK510083	0 4 C	22	MR310010	0 8 A	15
MK510100	0 4 C	26	MR310020	0 8 A	11
MM270000	0 4 C	12	MR310020	0 3	13
MP240001	0 6	7	MR310032	0 8 A	12
MP710000	1 2	1	MR310041	0 1	7
MR110000	0 0 A	6	MR310051	0 8 A	19
MR110010	0 0 C	1	MR310061	0 8 A	17
MR120000	0 0 B	2	MR310070	0 8 B	6
MR120010	0 0 B	6	MR310080	0 8 A	13
MR120020	0 0 B	4	MR310091	0 8 A	21
MR120031	0 0 B	1	MR310100	0 8 A	10
MR210000	0 1	9	MR310110	0 8 A	7
MR210011	0 8 B	3	MR310120	0 8 A	4
MR210030	0 1	3	MR330000	0 7	5
MR210070	0 1	2	MR330010	0 7	16
MR210081	0 1	8	MR330020	0 7	7
MR220001	0 1	5	MR330030	0 7	3
MR220010	0 1	14	MR480000	1 0 B	5
MR220020	0 1	4	MR480011	1 0 C	6
MR220030	0 1	15	MR480021	1 0 E	9
MR230010	0 4 D	1	MR480030	1 0 D	15
MR230020	0 2 C	12	MR480040	1 0 D	9
MR230030	0 4 D	7	MR480050	1 0 E	7
MR230040	0 4 D	5	MR480060	1 0 D	11
MR230070	0 4 D	3	MR480070	1 0 E	14
MR250000	0 8 A	1	MR480080	1 0 E	1
MR250010	0 7	1	MR480090	1 0 E	15
MR250020	1 0 D	1	MR480100	1 0 D	7
MR250030	0 8 A	5	MR480111	1 0 E	3
MR250030	0 8 B	7	MR480120	1 0 E	11
MR250040	0 8 B	1	MR480130	1 0 C	3
MR250055	1 1	9	MR480140	1 0 B	9
MR250060	0 8 A	8	MR480150	1 0 C	4
MR250090	0 0 A	1	MR480160	1 0 C	5
MR250100	0 0 A	4	MR480170	1 0 E	4
MR250110	0 8 B	2	MR480180	1 0 B	6
MR250120	0 8 B	8	MR480190	1 0 C	8
MR250130	1 3	19	MR480200	1 0 D	14
MR250140	1 1	5	MR480210	1 0 E	6

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L I S T No.	SECTION No.	ITEM	L I S T No.	SECTION No.	ITEM
MR480220	1 0 B	3	NB0QJ210060	0 1	12
MR480220	1 0 D	3	PG240010	0 6	17
MR480230	1 0 B	11	PG240020	0 6	11
MR480240	1 0 D	12	PG240030	0 6	1
MR480250	1 0 C	11	PG240040	0 6	4
MR480260	1 0 E	17	PG250001	0 4 E	2
MR480280	1 0 D	4	QJ210012	0 1	10
MR480290	1 0 E	8	QJ270002	0 2 B	2
MR480300	1 0 E	18	QJ270011	0 2 B	3
MR480310	1 0 D	8	QJ270020	0 2 B	7
MR480320	1 0 E	12	QJ270030	0 2 B	10
MR480330	1 0 D	6	QJ270040	0 2 B	9
MR480340	1 0 C	10	QJ270060	0 2 B	6
MR480350	1 0 C	1	QJ270070	0 2 B	11
MR480360	1 0 C	13	QJ270080	0 2 B	5
MR480370	1 0 C	2	QJ270091	0 2 B	13
MR480380	1 0 C	14	QJ270100	0 2 B	4
MR480390	1 0 B	4	QJ270140	0 2 B	8
MR480400	1 0 B	2	RD230060	0 4 A	2
MR510002	1 1	4	RD230130C	0 3	9
MR620002	1 3	1	RD230250	0 5	1
MR620012	1 3	2	RD230250	0 5	2
MR620020	1 3	15	RD230370C	0 4 A	20
MR620030	1 3	14	RD230480	0 4 A	12
MR620042	1 3	6	RD230490	0 4 A	13
MR620052	1 3	13	RD240154	0 6	21
MR620062	1 3	8	RD240271	0 4 E	3
MR620072	1 3	11	RD270020	0 4 D	11
MR620080	1 3	17	RD270040	0 4 D	10
MR620110	1 3	10	RD710330	1 2	4
MR710060	1 2	12	RD710340	1 2	3
MR730015	1 0 A	3	RD710351	1 2	7
MR730025	1 0 A	15	RD710361	1 2	8
MR730050	1 0 A	5	RD710370	1 2	2
MR730061	1 0 A	6	RD710380	1 2	5
MR730081	1 0 A	13	RH230271	0 3	22
MR730091	1 0 A	8	RH230280	0 3	21
MR730101	1 0 A	10	RH230300	0 3	20
MR730110	1 0 A	14	RH230311	0 3	3
MR730120	1 0 A	11	RH230320	0 3	14
MR790000	0 8 A	14	RH230330C	0 3	12
MR790010	0 0 A	5	RH230410C	0 4 A	14
MR790010	1 0 E	2	RH230440	0 4 A	23
MR790020	0 8 B	9	RH230450	0 4 A	24
NBOHT710000	0 0 A	3	RH230460	0 4 A	25

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L I S T No.	SECTION No.	ITEM	L I S T No.	SECTION No.	ITEM
RH230540	O 4 B	28	SG270000	O 4 E	8
RH230550	O 4 B	27	SG270050	O 4 C	13
RH230610	O 3	11	SG270060	O 4 C	15
RH230801	O 3	2	SG270070	O 4 C	16
RH230810	O 3	4	SG270081	O 2 C	4
RN230010	O 3	23	SG270090	O 2 C	11
RN230020C	O 3	24	SG270110	O 4 C	19
RN230030	O 3	25	SG270120	O 4 C	18
RN230040	O 3	26	SG270130	O 4 E	7
RR230031C	O 4 B	22	SG270140	O 4 E	4
RR230081	O 4 C	4	SG270180	O 4 E	10
RR230091	O 4 C	2	SJ210171	O 2 A	7
RR230130	O 4 B	9	SK480030	O 8 A	6
RR230140	O 4 B	11	SL230001	O 4 A	1
RR230150	O 4 B	10	SL230021	O 4 A	3
RR230240	O 3	18	SL230031	O 4 A	5
RR230250	O 3	15	SL230040	O 4 A	10
RR240300C	O 6	18	SL230070	O 4 A	6
RR240330	O 6	10	SL230080	O 4 A	11
RR240510	O 6	20	SL230090	O 4 A	4
RR240660	O 6	9	SL230140	O 4 D	4
RV230180	O 4 D	2	SL270000	O 4 E	5
RV240040	O 6	22	SL270010	O 4 E	6
RV240050	O 6	23	SL270020	O 4 E	13
RV240062	O 6	25	SL270030	O 4 E	11
RV240071	O 6	27	SL270040	O 4 E	12
RV240081	O 6	26			
RV240091	O 6	24			
RV240100	O 6	2			
RV240110	O 6	3			
RV240180	O 6	5			
RV250070	O 4 E	1			
RV710050	1 2	6			
SC160011	O 0 A	10			
SC160011	O 0 C	4			
SC160020	O 0 A	11			
SC160020	O 0 C	5			
SC160031	O 0 A	9			
SC160031	O 0 C	3			
SC710010	1 2	11			
SG230000	O 4 B	21			
SG230220	O 4 A	19			
SG230260	O 5	6			
SG230300	O 4 B	35			
SG250060	O 4 D	6			