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This basic information applies to all Barudan embroidery machines.

Key:

T = Tearaway Backing

C = Cutaway Backing

S = Water Soluble Topping

Opt = Optional

ITEM	POSITION	BACKING/ TOPPING	NEEDLE
Apron	Center bib, 4" down from top edge	1T	75/11
Bib	Centered	1T, S (Opt)	75/11
Blanket	9"-11" down from corner, sewn on angle	1T, S	75/11
Blouse	1" toward button hole (from center fold), 1/4" above top stitching	1T, S (Opt)	70/10 (SILK USE BP)
Oxford Broadcloth		1T	75/11
Canvas Bag	4" down, centered between straps	1T, (Opt)	75/11 OR 80/12
Cap	Centered	Cap T	75/11
Christmas Stocking	Center Cuff	1T,S (1C IF KNIT)	75/11
Christmas Tree Skirt	Center front	1T,S	75/11
Handkerchief	1 1/2" from corner, sewn on angle	2T	70/10
Jacket - Left Chest	6.5"-8" down from left shoulder seam, and 4" over from center.	1T	75/11
Center Back	9"-10" down from back collar seam.	1T	75/11
Leather (bag)	4" down, centered between straps	1T (OPT)	
Lingerie/ P.J.'s	7"-9" down from left shoulder seam, and 3"-5" over from center.	1T, (1C IF KNIT)	70/10 BP
Polo - S /M/ L	7" down from left shoulder, 3"-5" over from ctr.	1C,(S OPT)	70/10 BP

XL/XXL	8" down from left shoulder	1C,(S OPT)	70/10 BP
Robe		1T	75/11
Scarf	4" from hem, centered	1T (OPT)	70/10 BP
Sheets	Centered inside band	1T	70/10
Pillow Case	Centered on pillow	1T	70/10
Sham		1T (OPT)	70/10
Shirt, Cuff	1 3/8" from button hole, 1/4" above top stitching at cuff edge.	1T (OPT)	75/11
Pocket	1/4"- 1/2" down from pocket edge, centered between seams	1T	75/11
T-Shirt	Same as polo	1C	70/10 BP
Turtleneck	1/2"-1" up on turtle neck, 1 1/2" over from center	1C	75/11 BP
Sweater	Same as polo	1C, S	70/10 BP
Sweatshirt	Same as polo	1C	70/10 BP
Table Cloth	5" up from corner edge	1T (OPT)	75/11
Napkins	3" from diagonal corner fold	1T (OPT)	75/11
Placemat	3" from diagonal corner fold, top right corner	1T (OPT)	75/11
Towels- Terry cloth			
Wash	1 1/2" up from band centered	1T, S	75/11
Hand	3" up from band, centered	1T, S	75/11
Bath	4" up from band, centered	1T, S	80/12
Bath Sheet/ Beach towel	5" up from band, centered	1T, S	80/12
Sport	6" up from band, centered	1T, S	75/11